



MT3/MT4 Series

PARTS BOOK

Version: B11000V1

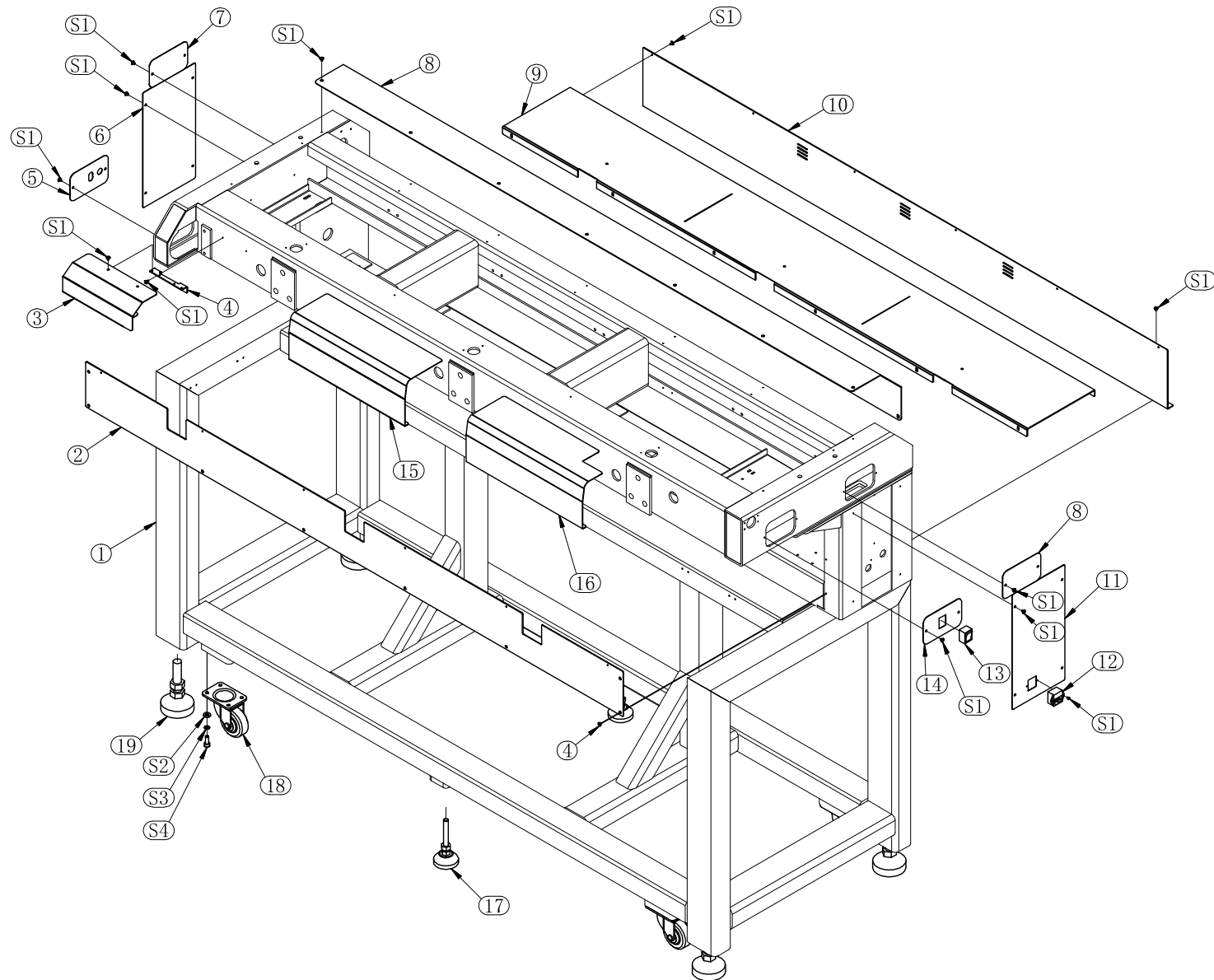
THINK BEYOND

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01.机架及盖板-MT3/MT4

B11010V1



01.机架及盖板-MT3/MT4

B11010V1

序号	编号	零件名称	备注
1	3011100103	机架-MT-3T	
1	3011100104	上机架-MT-4-400	
2	3011101503	梭箱下盖板-MT-3T	
2	3011101504	梭箱下盖板-MT-4T-400	
3	3011100311VA	上轴罩壳-MT-左侧	
4	3011100310	支架-上轴罩壳-MT	
5	3011100304	机架侧上盖板B-MT	
6	3011100302	机架两侧盖板-MT	
7	3011100303	机架侧上盖板A-MT	
8	3011101303	后上盖板-MT-3T	
9	3011101203	上盖板-梭箱-MT-3T	
9	3011101204	上盖板-梭箱-MT-4T	
10	3011101403	后立盖板-MT-3T	
11	3011100301AA	机架两侧盖板-电源-MT	
12	03150602	电源连接插座	
13	03150603	船型开关	
14	3011100305	机架侧上盖板C-MT	
15	3011100334	针杆架间罩壳-C12-605-A	
15	3011100335	针杆架间罩壳-C15-605-A	
15	3011100336	针杆架间罩壳-C20-605-A	
15	01227154	弧线机头罩壳-191-开口	
15	01227197	弧线机头罩壳-138-开口	
16	3011100331	针杆架间罩壳-C12-605	
16	3011100332	针杆架间罩壳-C15-605	

No.	Serial No.	Part name	Remark
1	3011100103	Upper Rack-MT-3T	
1	3011100104	Upper Rack-MT-4-400	
2	3011101503	Lower Cover Of Shuttle Box-MT-3T	
2	3011101504	Lower Cover Of Shuttle Box-MT-4T-400	
3	3011100311	Upper Shaft Housing-MT-L	
4	3011100310	Bracket-Upper Shaft Housing-MT	
5	3011100304	Upper Cover At Rack Side B-MT	
6	3011100302	Cover At Both Sides Of Rack-MT	
7	3011100303	Upper Cover At Rack Side A-MT	
8	3011101303	Rear Upper Cover-MT-3T	
9	3011101203	Upper Cover-Lower Arm-MT-3T	
9	3011101204	Upper Cover Of Shuttle Box-MT-4T	
10	3011101403	Rear Vertical Cover-MT-3T	
11	3011100301AA	Cover Of Rack Both Sides-Power Supply-MT	
12	03150602	Power Connection Socket	
13	03150603	Power Switch	
14	3011100305	Upper Cover Of Rack Side C-MT	
15	3011100334	Cover-C12-605-A	
15	3011100335	Cover-C15-605-A	
15	3011100336	Cover-C20-605-A	
15	01227154	Arm Cover-191	
15	01227197	Arm Cover-138	
16	3011100331	Needle Bar Case Cover-C12-605	
16	3011100332	Needle Bar Case Cover-C15-605	

01.机架及盖板-MT3/MT4

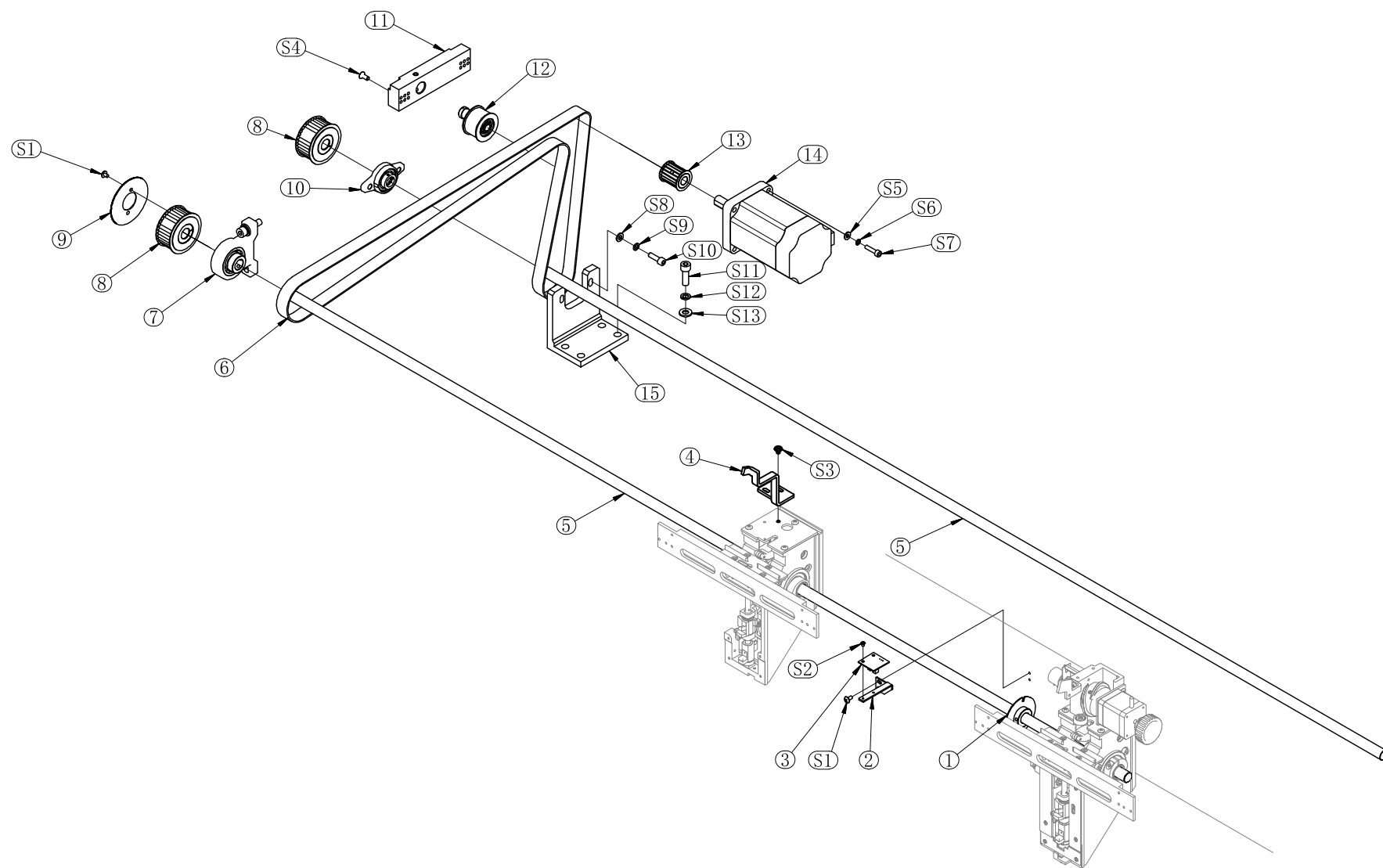
B11010V1

序号	编号	零件名称	备注
16	3011100333	针杆架罩壳-C20-605	
16	01227151	机头罩壳-191	
16	01227191	机头罩壳-138	
17	80270912	调整脚杯-防滑橡胶-D60-M12x100	
18	80270301	脚轮-75-2T	
19	80270920	调整脚杯-防滑橡胶-D80-M20x100	
S1	80746406	大圆头十字M4x6	
S2	80900801	平垫M8-不锈钢	
S3	80900818	弹簧垫片M8-不锈钢	
S4	80813816	圆柱头内六角M8x16-不锈钢	

No.	Serial No.	Part name	Remark
16	3011100333	Needle Bar Case Cover	
16	01227151	Arm Cover-191	
16	01227191	Arm Cover-138	
17	80270912	Universal Feet-Anti-Skiding Rubber-D60-M12X100	
18	80270301	Trundle-75	
19	80270920	Adjustable Foot Cup-Non-Slip Rubber-D80-M20X100	
S1	80746406	Screw M4*6	
S2	80900801	M8 Plain Washer	
S3	80900818	M8 Spring Shim-Stainless Steel	
S4	80813816	M8X16 Cheese Head Hexagon Socket- Stainless Steel	

02.主轴传动部分MT-3T/4T

B11020V1



02.主轴传动部分MT-3T/4T

B11020V1

序号	编号	零件名称	备注
1	03041207	零位挡光片	
2	03041208	零位光藕支架	
3	03150810MT	光藕板-零位-MT	
4	01293850	断检光偶支架-2T	
5	3011206003	上轴-反牙-15-1600	
6	80025152	橡胶同步带5M-20-1690	
7	02311181	轴承座压轴承42-高45	
8	3011200192VA	同步带轮-上下轴	
9	3011200130	刻度盘-MT	
10	01400660	剪线箱轴承组件-SY[SY (15轴)]	
11	3011200101	主轴涨紧轮支架	
12	3011200110	张紧轮-MT-主轴	
13	3011200193VA	同步带轮-主轴电机-MT	
14	80310731	无刷伺服电机-80SF3A100-330-1000	
15	3011201101	轴承座-MT-下轴[铝]	
S1	80746406	大圆头十字M4x6	
S2	80742308	法兰式半圆十字M3X8-304	
S3	80746408	大圆头十字M4x8	
S4	80866512	沉平头内六角M5X12-不锈钢	
S5	80900501	平垫M5-不锈钢	
S6	80900518	弹簧垫片-M5-不锈钢	
S7	80810520	圆柱头内六角M5x20-黑	
S8	80900601	平垫M6-不锈钢	
S9	80900618	弹簧垫片M6-不锈钢	

No.	Serial No.	Part name	Remark
1	03041207	Zero Position Baffle	
2	03041208	Zero Postion Sensor Bracket	
3	03150810MT	Zero Position Sensor-MT	
4	01293850	Thread Break Detection Sensor Bracket-MT2	
5	3011206003	Upper shaft-15-1600	
6	80025152	Synchronous Belt 5M-20-1690	
7	02311181	Bearing Base 42-H45	
8	3011200192VA	Timing Belt-Upper Below Shaft-MT	
9	3011200130	Dial-MT	
10	01400660	Trimming Box Bearing Assembly-SY	
11	3011200101	Spindle Tensioning Wheel Support	
12	3011200110	Tensioning Wheel-MT-Spindle	
13	3011200193VA	Timing Belt-Main Motor-MT	
14	80310731	Brushless Servo Motor-80SF3A100-330-1000Z-18-02	
15	3011201101	Bearing Base-MT-Lower Shaft	
S1	80746406	Screw M4*6	
S2	80742308	M3X8 Screw	
S3	80746408	Screw M4*8	
S4	80866512	Screw M5X12	
S5	80900501	M5 Plain Washer	
S6	80900518	M5 Spring Washer	
S7	80810520	M5X20 Hexagon Socket Head	
S8	80900601	M6 Plain Washer	
S9	80900618	M6 Spring Washer	

02.主轴传动部分MT-3T/4T

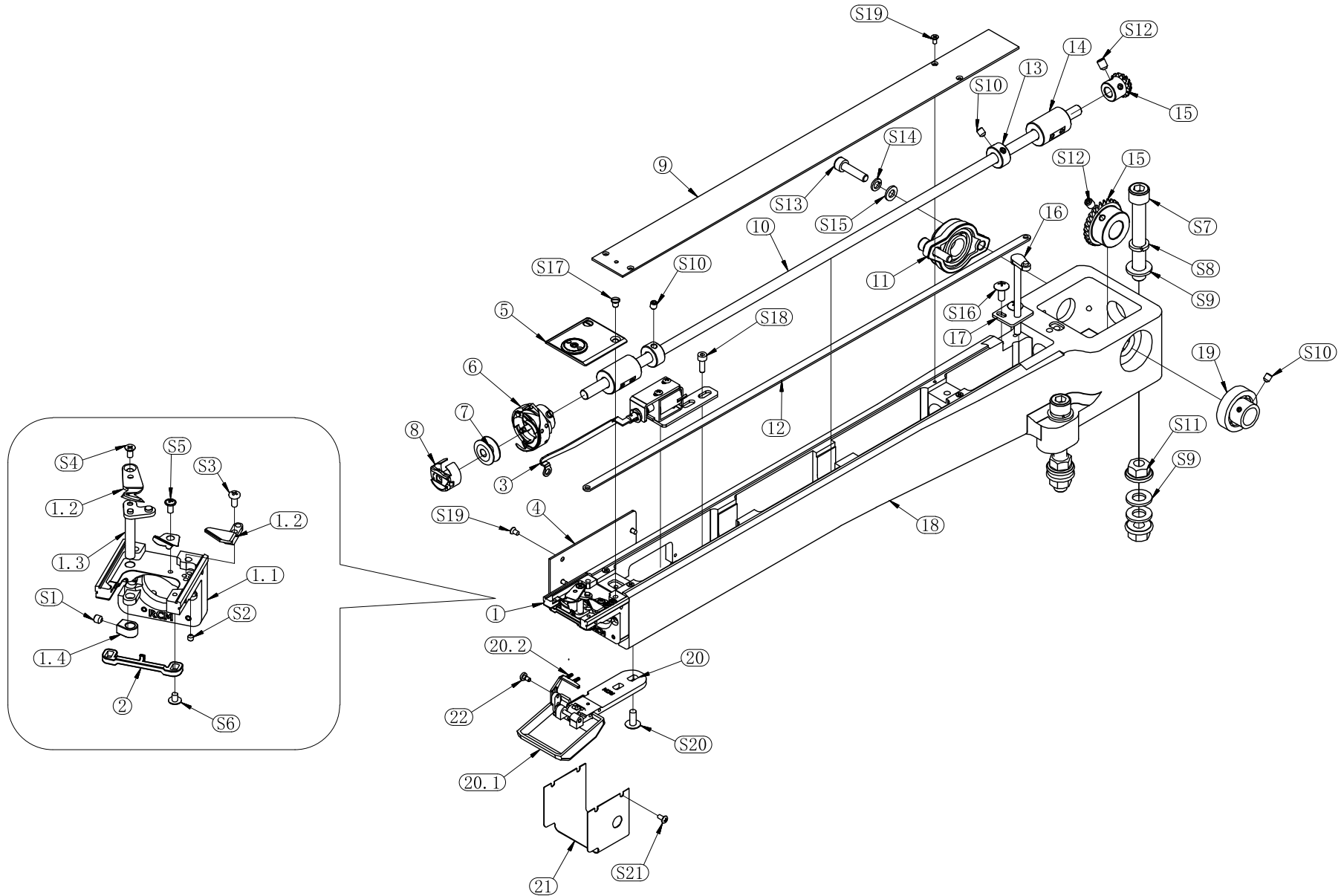
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序号	编号	零件名称	备注
S10	80810622	圆柱头内六角M6x22-黑	
S11	80810825	圆柱头内六角M8x25-黑	
S12	80900818	弹簧垫片M8-不锈钢	
S13	80900801	平垫M8-不锈钢	

No.	Serial No.	Part name	Remark
S10	80810622	M6X22 Cylinder Head Hexagon - Black	
S11	80810825	Hexagon Socket Head Cap Screw M8X25- Black	
S12	80900818	M8 Spring Shim-Stainless Steel	
S13	80900801	M8 Plain Washer	

03.梭箱部分

B11030V1



03.梭箱部分

B11030V1

序号	编号	零件名称	备注
1	02101660	针板组件-SR-C	
1.1	02101601	针板座-SR-C	
1.2	02101282	帽绣剪刀套件	
1.3	02010667	动刀驱动杆-SY-CT	
1.4	03021232	动刀驱动杆夹头	
2	03021322	定位钩-旋梭-RCM-短	
3	02010665VB	扣线电磁铁组件-小针板	
4	02010621	扣线盖板 - SY	
5	02101611VA	针板-SR-C-H	
6	80620291	佐文剪线旋梭-KHS12-RYP	
7	80620302	梭芯	
8	80620301	梭壳	
9	3011150113	上盖板-梭箱-MT	
10	3011150132	旋梭轴-MT-541	
11	80039011	外球面轴承UFL002-D15	
12	3011150141	剪线拉杆-MT	
13	02010633	旋梭轴挡圈-SY	
14	02101131	旋梭箱前轴套	
15	01030171	伞齿轮套件	
16	3011150140	剪线转动杆-梭箱-MT	
17	3011150146	安装板-剪线驱动杆-MT	
18	3011150102	铸铁梭箱-MT	
19	80031522	轴承-60/15-15x35x19	
20	02101661	扣线叉组件-SR-C	
20.1	02101622	前罩壳-SR-C	

No.	Serial No.	Part name	Remark
1	02101660	Needle Plate Base Assembly-SR-C	
1.1	02101601	Needle Plate Base-SR-C	
1.2	02101282	Scissors Kit	
1.3	02010667	Movable Knife Driving Rod Component-SY	
1.4	03021232	Movable Knife Driving Rod Chuck	
2	03021322	Rotary Position Hook	
3	02010665VB	Picker Solenoid Set-MT	
4	02010621	Picker Side Cover Plate - SY	
5	02101611VA	Needle Plate -SR-C-H	
6	80620291	Rotary Hook-KHS12-RYP	
7	80620302	Bobbin	
8	80620301	Bobbin Case	
9	3011150113	Upper Cover-Shuttle Box-MT	
10	3011150132	Rotary Hook Shaft-MT-541	
11	80039011	Bearing Ufl002	
12	3011150141	Trimming Pull Rod-MT	
13	02010633	Baffle Ring Of Rotating Shuttle Box - SY	
14	02101131	Lower Shaft Arm Shaft Sleeve	
15	01030171	Bevel Gear Kit	
16	3011150140	Trimming Rotating Rod-Shuttle Box-MT	
17	3011150146	Mounting Plate-Trimming Driving Bar-MT	
18	3011150102	Iron Casting Shuttle Box-MT	
19	80031522	Bearing-60/15-15*35*19	
20	02101661	Picker Assembly-SR-C	
20.1	02101622	Front Cover-SR-C	

03.梭箱部分

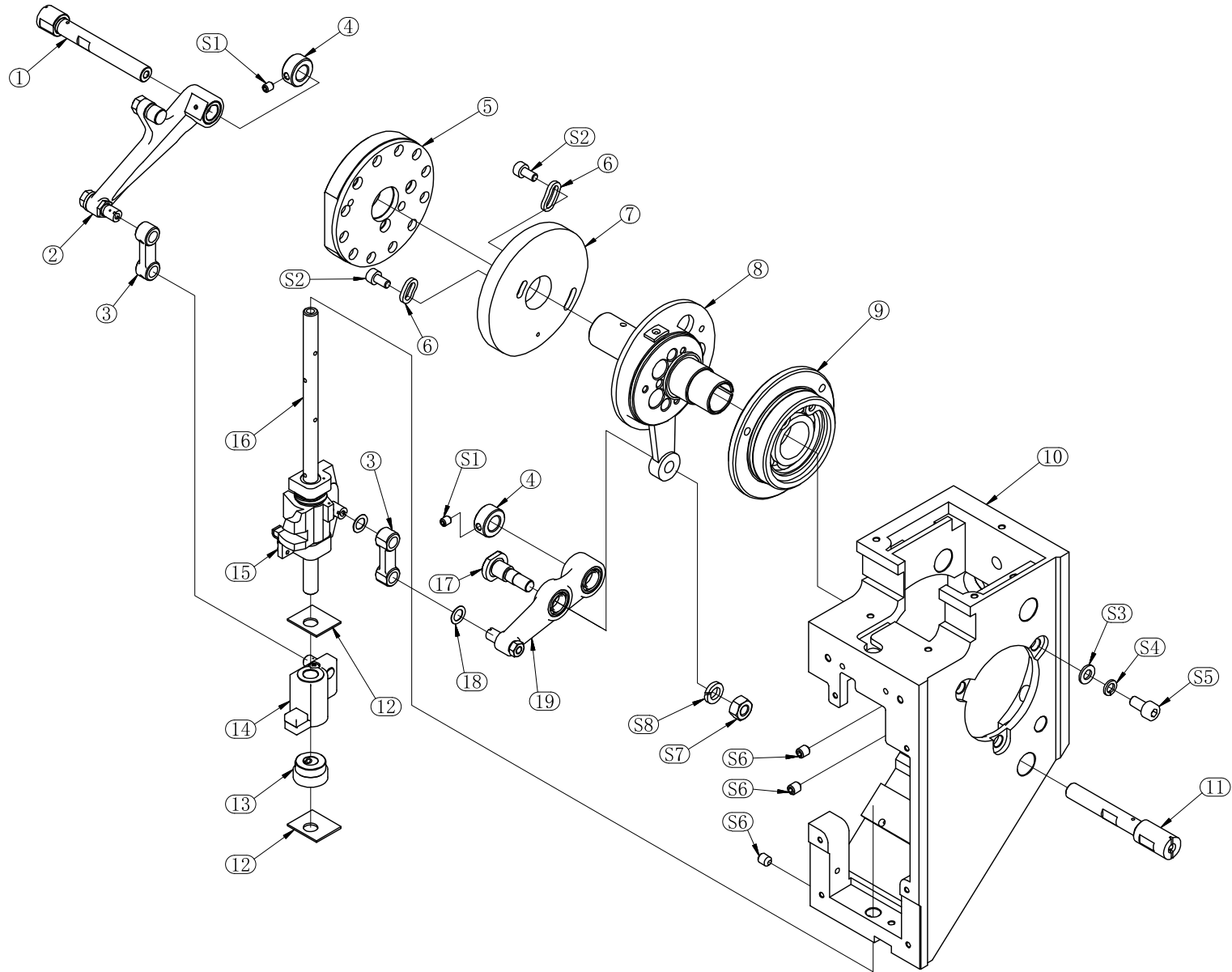
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序号	编号	零件名称	备注
20.2	02010624	扣线叉-SY	
21	02101621	罩壳-针板座-SR-C	
22	02010625	扣线连杆轴肩螺丝-SY	
S1	80880404	内六角紧定-M4x4	
S2	80880304	内六角紧定-M3x4	
S3	80740306	小圆头南字螺丝M3X6	
S4	80860326	沉头十字-M3x6	
S5	80742304	法兰式半圆头十字M3X4	
S6	80740306	小圆头十字螺丝-M3X6	
S7	80811045	圆柱头内六角M10x45-黑	
S8	80901013	弹簧垫片M10-黑	
S9	80901002	平垫M10-镀铬	
S10	80880506	内六角紧定M5x6	
S11	80901031	六角锁紧法兰螺母M10	
S12	80880608	内六角紧定螺丝M6x8	
S13	80810625	圆柱头内六角M6x25-黑	
S14	80900613	弹簧垫片M6-黑	
S15	80900601	平垫-M6-镀铬	
S16	80746408	大圆头十字M4x8	
S17	80924131	沉头一字11/64x6	
S18	80810412	圆柱头内六角M4x12-黑	
S19	80860326	不锈钢沉平头十字螺丝M3x6	
S20	80746512	大圆头十字M5x12 - 镀铬	
S21	80746304	大圆头十字-M3x4-镀铬	

No.	Serial No.	Part name	Remark
20.2	02010624	Picker-SY	
21	02101621	Needle Plate Cover-SR-C	
22	02010625	Picker Rod Screw-SY	
S1	80880404	M4X4 Screw	
S2	80880304	Hexagon Socket Set Screw M3X4- Black	
S3	80740306	Screw M3*6-Small Head Philips	
S4	80860326	M3*6 Flat Head Philips Screw	
S5	80742304	M3X4 Screw	
S6	80740306	Screw M3*6-Small Head Philips	
S7	80811045	Hexagon Socket Head Cap Screw M10*45- Black	
S8	80901013	M10 Spring Cushion-Black	
S9	80901002	Flat Washer M10	
S10	80880506	M5*6 Hexagon Socket Set Screw	
S11	80901031	Flange Nut M10	
S12	80880608	M6X8 Hexagon Socket Set-Black	
S13	80810625	M6X25 Cylinder Head Hexagon - Black	
S14	80900613	M6 Spring Washer - Black	
S15	80900601	M6 Plain Washer	
S16	80746408	Screw M4*8	
S17	80924131	Counter Bore Slotted Screw 11/64 X 6	
S18	80810412	M4X12 Cylinder Head Hexagon - Black	
S19	80860326	M3*6 Flat Head Philips Screw	
S20	80746512	M5X12 Screw	
S21	80746304	Screw M3*4	

04.机头部分-1

B11041V1



04.机头部分-1

B11041V1

序号	编号	零件名称	备注
1	01212123	压脚驱动销轴-双凸	
2	01212262	压脚连杆-双凸	
3	01212109	小联杆-高速机头	
4	01202204	一眼挡圈	
5	01212271	压脚凸轮+铝圈+铝座	
6	01201302	凸轮垫圈a	
7	01212404DY	挑线尼龙凸轮-单凸双驱-15轴	
8	01212464	大连杆组件四件套-15轴	
9	01201160	机壳轴承座-配6004轴承	
10	01210101DX	双凸双驱高速机头箱体-DY-RCM-5孔	
11	01212305	三眼连杆销-双凸	
12	01212310	毛毡垫-高速机头	
13	01202291	驱动轴轴环套件	
14	01212260DX	压脚驱动块组件-DX	
15	01212073	针杆驱动器-高速-电磁铁-双凸	
16	01212306	机头驱动轴-高速机头	
17	01212305	三眼连杆销-双凸	
18	80900619	平垫片	
19	01212161DX	三眼连杆组件-高速	
S1	80880405	内六角紧定螺丝M4*5	
S2	80810408	圆柱头内六角M4x8-黑	
S3	80900501	平垫M5-不锈钢	
S4	80900518	弹簧垫片-M5-不锈钢	
S5	80810510	圆柱头内六角M5x10-黑	

No.	Serial No.	Part name	Remark
1	01212123	Presser Foot Driver Pin Shaft- Double Cam	
2	01212262	Presser Foot Rod-Double Cam	
3	01212109	Connecting Rod-High Speed Head	
4	01202204	Baffle	
5	01212271	Presser Foot Cam + Al Ring + Al Base	
6	01201302	Cam Washer A	
7	01212404DY	Thread-Taking-Up Nylon Cam-Single Cam And Double Driver-15 Shafts	
8	01212464	Large Connecting Rod-4Pcs-15 Shafts	
9	01201160	Bearing Base-6004 Bearing	
10	01210101DX	High Speed Head Box	
11	01212305	Three-Eye Rod Pin-Double Cam	
12	01212310	Felt Pad-High Speed Head	
13	01202291	Driving Shaft Ring Kit	
14	01212260DX	Presser Foot Driving Block Assembly-DX	
15	01212073	Needle Bar Driver-High Speed-Solenoid-Double Cam	
16	01212306	Head Driving Shaft- High Speed Head	
17	01212161DX	Three-Eye Connecting Rod Assembly - High Speed	
18	80900619	Plain Washer	
19	01212305	Three-Eye Rod Pin-Double Cam	
S1	80880405	M4*5 Hexagon Socket Set Screw	
S2	80810408	M4X8 Screw	
S3	80900501	M5 Plain Washer	
S4	80900518	M5 Spring Washer	
S5	80810510	M5X10 Cylinder Head Hexagon - Black	

04.机头部分-1

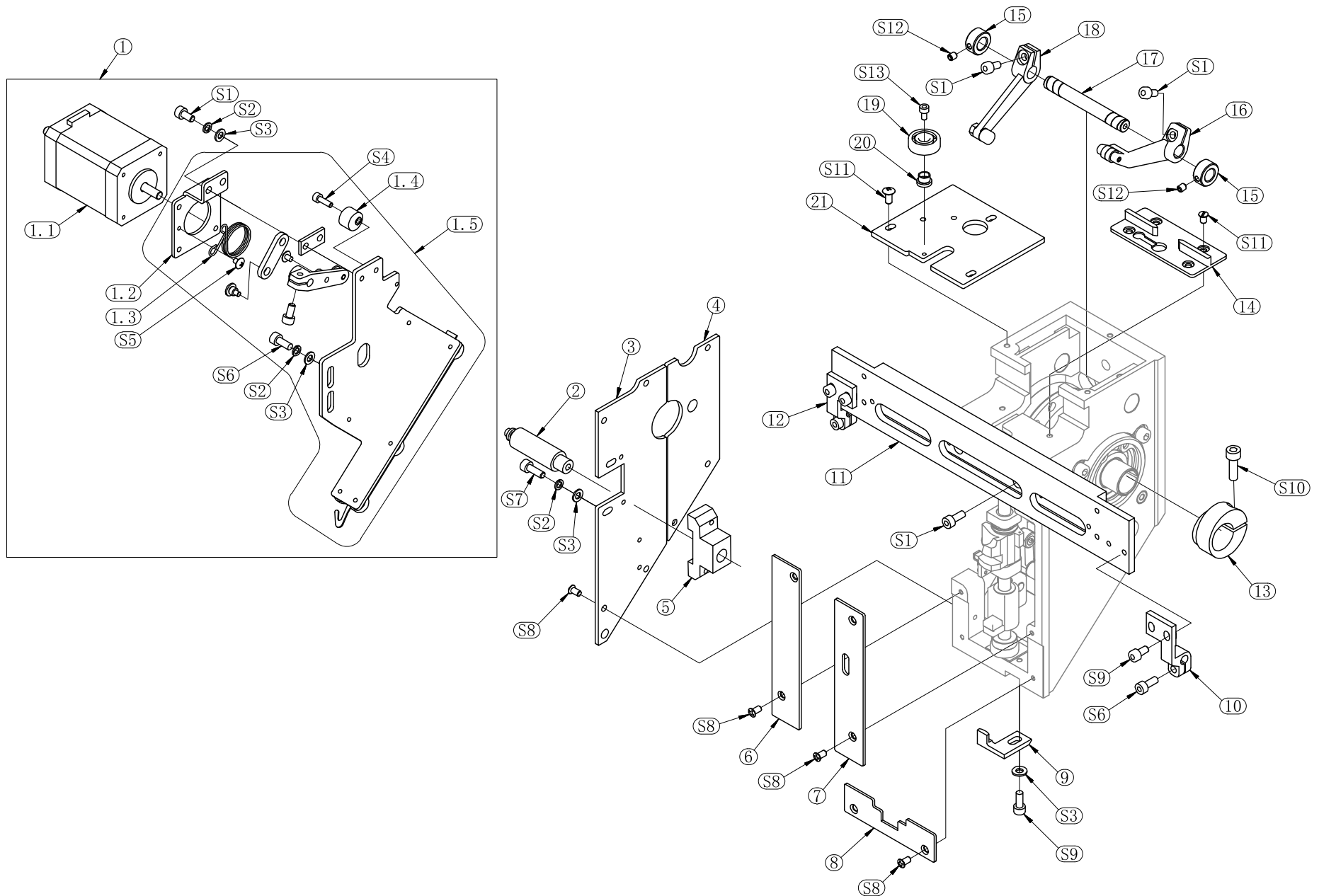
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序号	编号	零件名称	备注
S6	80880506	内六角紧定M5x6	
S7	80900628	螺母M6-不锈钢	
S8	80900618	弹簧垫片M6-不锈钢	

No.	Serial No.	Part name	Remark
S6	80880506	M5*6 Hexagon Socket Set Screw	
S7	80900628	Nut M6 - Stainless Steel	
S8	80900618	M6 Spring Washer	

04.机头部分-2

B11042V1



04.机头部分-2

B11042V1

序号	编号	零件名称	备注
1	01431281	勾线装置套件-步进-宽机头	
1.1	80304263	步进电机-两相42H62-D5	
1.2	03040602	线勾电机座	
1.3	03040604	驱动臂复位弹簧	
1.4	03040605	消音块	
1.5	01431280	步进电机勾线组件-宽机头-不带电机	
2	80320201	跳跃电磁铁	
3	01211010	高速机头B板-电磁铁	
4	01211009	高速机头A板	
5	01212502	跳跃电磁铁座-高速	
6	01211008DX	机头前左盖板-高速机头	
7	01211007DX	机头前右盖板-高速机头	
8	01211011	高速机头前下盖板	
9	01210122	下导轨定位勾-高速-YJ	
10	01213130	换色支架夹头-右-高速机	
11	80013121	珠架导轨-CT12针-251/205[251/205]	
11	80013122	珠架导轨-CT15针-303/250[303/250]	
11	72410111-20	机头导轨-多头-RC-20针[L360-32宽]	
12	01213131	换色支架夹头-左-高速机	
13	01201105	凸轮夹紧套-15轴-M18	
14	01213308	挑线导向板-铝104	
15	01202204	一眼挡圈	
16	01212165DX	挑线连杆组件B	
17	01212307DX	挑线连杆销轴	

No.	Serial No.	Part name	Remark
1	01431281	Thread Hooking Device-Step-Wide Machine Head	
1.1	80304263	Stepping Motor 42H62-D5	
1.2	03040602	Hook Motor Base	
1.3	03040604	Driving Arm Resetting Spring	
1.4	03040605	Silencer Block	
1.5	01431280	Thread Hooking Device-Wide Machine Head-Without Motor	
2	80320201	Jumping Solenoid	
3	01211010	High-Speed Head Plate B - Solenoid	
4	01211009	High-Speed Head Plate A	
5	01212502	Jumping Solenoid Base – High Speed	
6	01211008DX	Front Left Cover Plate - High Speed Head	
7	01211007DX	Front Right Cover Plate - High Speed Head	
8	01211011	Front Lower Cover Plate - High Speed Head	
9	01210122	Positioning Hook-Lower Guide Rail-High-YJ	
10	01213130	Color Changing Support Chuck – R – High Speed Head	
11	80013121	Bead Frame Guide Rail–12 Needles (-251/205)	
11	80013122	Bead Frame Guide Rail–15 Needles (-303/250)	
11	72410111-20	Head Guide Rail-Multi-Head-Rp-20 Needles	
12	01213131	Color Changing Support Chuck – L – High Speed Head	
13	01201105	Cam Clip Bushing	
14	01213308	Take-Up-Lever Guide Plate – Aluminum 104	
15	01202204	Baffle	
16	01212165DX	Take-Up Connecting Rod Assembly B	
17	01212307DX	Take-Up Lever Pin (Φ8X65)	

04.机头部分-2

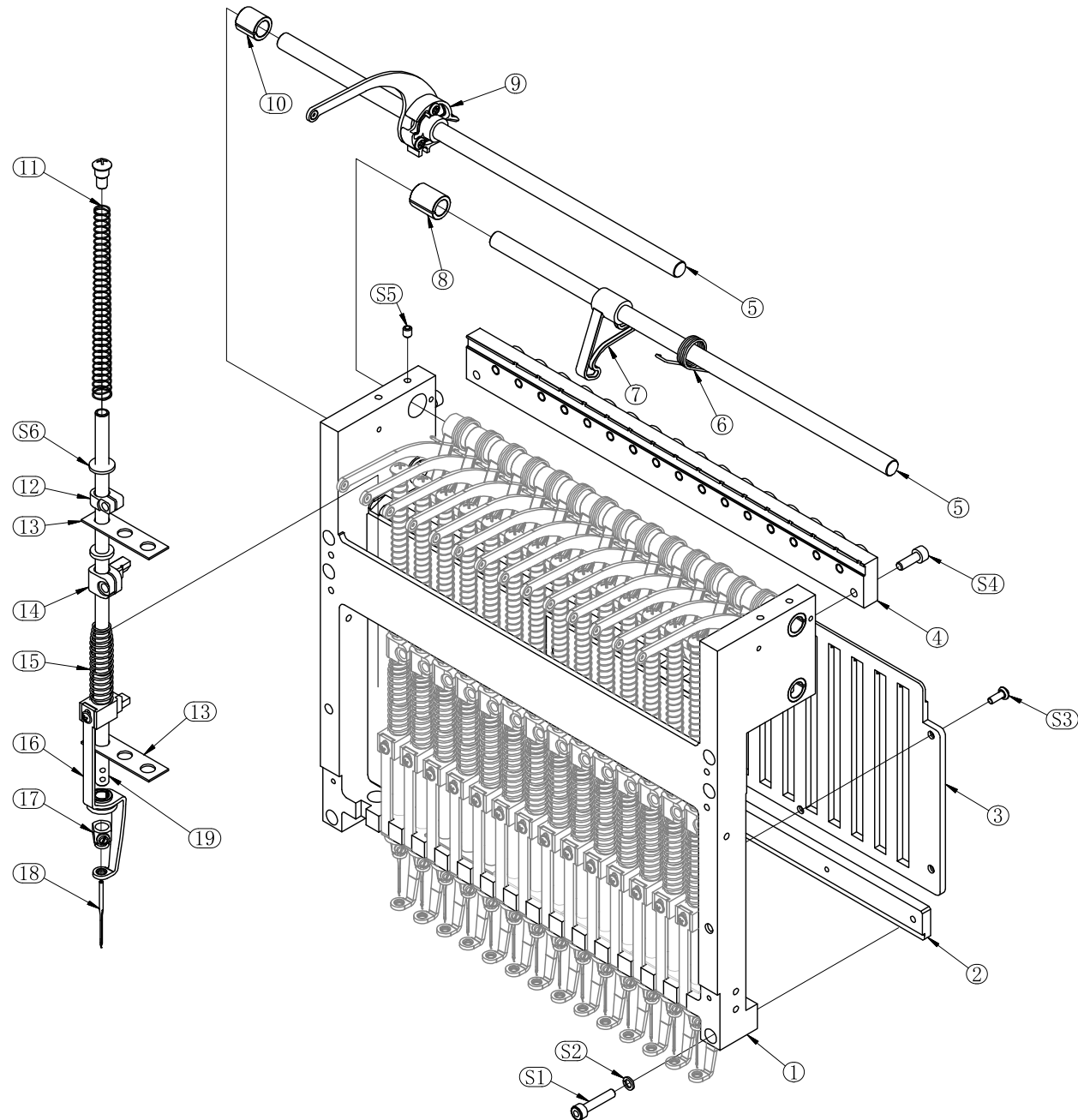
B11042V1

序号	编号	零件名称	备注
18	01212163DX	挑线联杆组件A	
19	80030722	深沟轴承19-7-6	
20	01293840	销-换色轴承-MT	
21	4005230000	机头上盖板-C板	
S1	80810410	圆柱头内六角M4x10-黑	
S2	80900418	弹簧垫片M4-不锈钢	
S3	80900401	平垫M4-不锈钢	
S4	80810312	圆柱头内六角M3x12-黑	
S5	80746303	大圆头十字-M3x3	
S6	80813406	圆柱头内六角M4x6-不锈钢	
S7	80813412	圆柱头内六角M4x12-不锈钢	
S8	80860406	沉平头十字螺丝M4X6-不锈钢	
S9	80810408	圆柱头内六角M4x8-黑	
S10	80810510	圆柱头内六角M5x10-黑	
S11	80746408	大圆头十字M4x8	
S12	80880404	内六角紧定螺丝M4x4	
S13	80810306	圆柱头内六角M3x6-黑	

No.	Serial No.	Part name	Remark
18	01212163DX	Take-Up Connecting Rod Assembly A	
19	80030722	19-7-6 Bearing	
20	01293840	Pin-Changing Color Bearing-MT	
21	4005230000	Upper Head Cover-C	
S1	80810410	M4*10 Hexagon Socket Caphead Screw	
S2	80900418	M4 Spring Washer	
S3	80900401	M4 Plain Washer	
S4	80810312	M3X12 Cylinder Head Hexagon - Black	
S5	80746303	Screw M3X3	
S6	80813406	M4*6 Hexagon Socket Caphead Screw	
S7	80813412	M4*12 Hexagon Socket Caphead Screw	
S8	80860406	M4X6 Screw	
S9	80810408	M4X8 Screw	
S10	80810510	M5X10 Cylinder Head Hexagon - Black	
S11	80746408	Screw M4*8	
S12	80880404	M4X4 Screw	
S13	80810306	M3X6 Cylinder Head Hexagon - Black	

05.针杆架部分-1

B11051V1



05.针杆架部分-1

B11051V1

序号	编号	零件名称	备注
1	01213145	针杆架-12针	
1	01213185	针杆架-15针	
1	4006012000	针杆架-20针	
2	01213115	下导轨-高速-12针	
2	01213116	下导轨-高速-15针	
2	72410121-20	下导轨-RA-20针	
3	03081301	针杆导向板-12	
3	03081311	针杆导向板-15	
3	03081322	加强支架-导向板-20N	
4	03081212VA	换色板组件-12N-轴式	
4	03081215VA	换色板组件-15N-轴式	
4	03081220	换色板组件-20N-轴式	
5	01221532	挑线杆轴-12针	
5	01221533	挑线杆轴-15针	
5	72100206-20	挑线杆轴-D10x340	
6	03081503VA	定位块扭簧	
7	03081502	挑线杆定位块	
8	03081505	挑线轴挡块-15	
9	03081591	挑线杆组件	
10	03081506	挑线轴挡块	
11	03080102	针杆弹簧-P	
12	01222105	上死点卡头	
13	01221606	3孔毛毡垫	
14	01222106	针杆连接销	

No.	Serial No.	Part name	Remark
1	01213145	Needle Bar Case-CT-High-12	
1	01213185	Needle Bar Case-CT-High-15	
1	4006012000	Needle Bar Case-20 Needles	
2	01213115	Lower Guide Rail-12-High Speed	
2	01213116	Lower Guide Rail-15-High Speed	
2	72410121-20	Lower Guide Rail-Ra-20 Needles	
3	03081301	Needle Bar Guide Plate-12	
3	03081311	Needle Bar Guide Plate-15	
3	03081322	Strengthened Bracket-Guide Board-20N	
4	03081212VA	Color Change Plate-Shaft Style-12	
4	03081215VA	Color Change Plate-Shaft Style-15	
4	03081220	Color Change Plate-Shaft Style-20	
5	01221532	Take-Up Shaft - 12	
5	01221533	Take-Up Shaft - 15	
5	72100206-20	Take-Up Lever Shaft D10x340	
6	03081503VA	Fixed Block Torsional Spring	
7	03081502	Take Up Lever Positon Block	
8	03081505	Take-Up Shaft Block-15	
9	03081591	Take Up Lever Module	
10	03081506	Take-Up Shaft Block-12	
11	03080102	Needle Bar Spring-P	
12	01222105	Upper Dead Point Clamp	
13	01221606	3-Hole Felt-1	
14	01222106	Needle Bar Connecting Pin	

05.针杆架部分-1

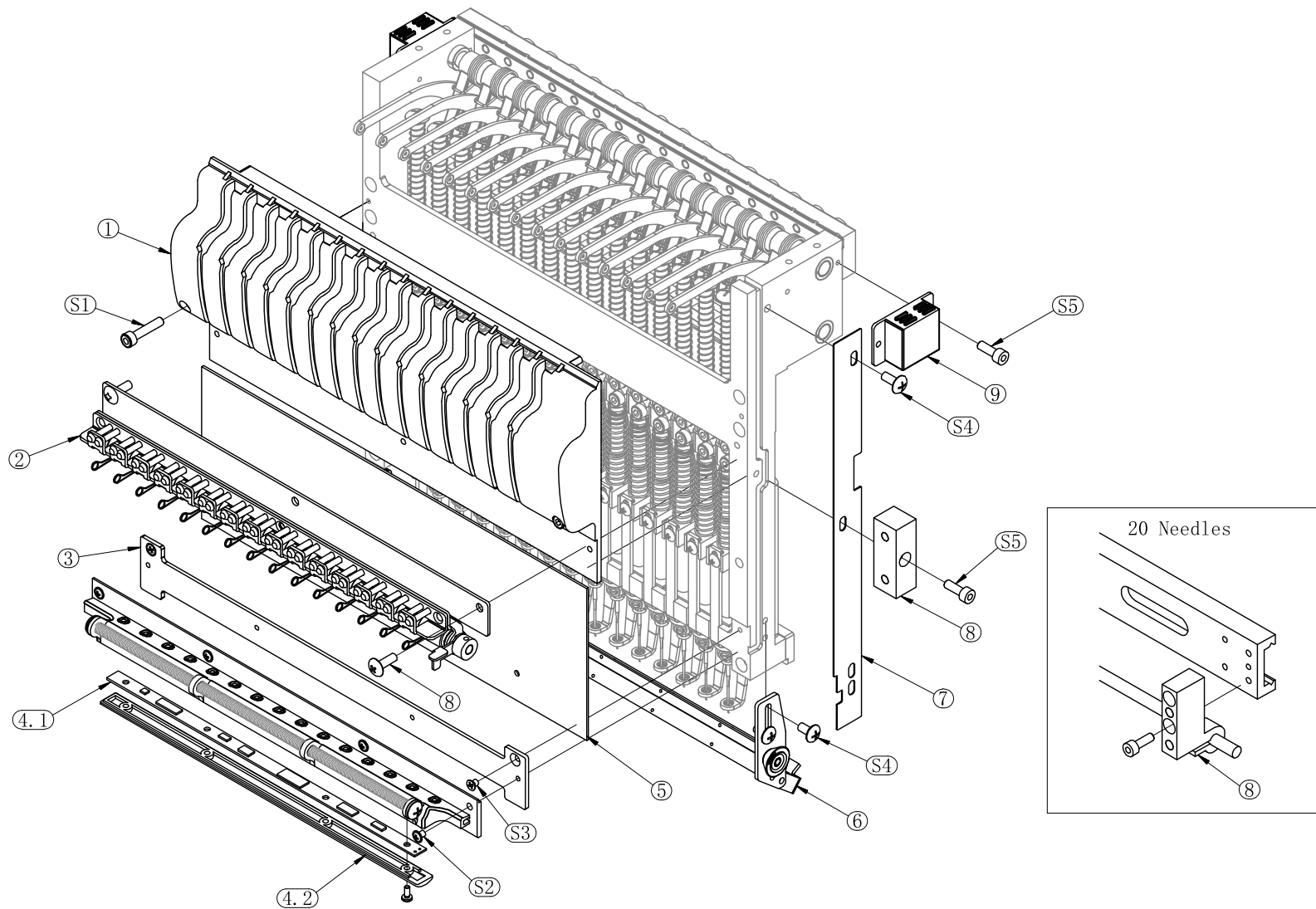
B11051V1

序号	编号	零件名称	备注
15	03080108	压脚弹簧-DT	
16	03080181	不锈钢带套可调压脚	
17	01222183AA	针夹螺丝-内六角	
18	80621111	机针-DBXK5-11	
19	03080160	针杆-217	
S1	80810420	圆柱头内六角M4x20-黑	
S2	80900413	弹簧垫片-M4黑	
S3	80740306	小圆头十字螺丝M3X6	
S4	80810412	圆柱头内六角M4x12-黑	
S5	80880405	内六角紧定螺丝M4*5	
S6	80900603	平垫M6-不绣钢	

No.	Serial No.	Part name	Remark
15	03080108	Presser Foot Spring-P	
16	03080181	Adjustable Presser Foot with Bushing	
17	01222183AA	Needle Clamp Screw-Hexagon Socket Head	
18	80621111	Needle-DBXK5-11	
19	03080160	Needle Bar-217	
S1	80810420	M4X20 Cylinder Head Hexagon - Black	
S2	80900413	M4 Spring Washer - Black	
S3	80740306	Screw M3*6-Small Head Philips	
S4	80810412	M4X12 Cylinder Head Hexagon - Black	
S5	80880405	M4*5 Hexagon Socket Set Screw	
S6	80900603	Flat Washer - M6	

05.针杆架部分-2

B11052V1



05.针杆架部分-2

B11052V1

序号	编号	零件名称	备注
1	72011212-RH	十二针上面板-定制深灰[高速机]	
1	72011215-RH	十五针上面板-定制深灰[高速机]	
1	72211220	中过线组件-平无挑线-20针	
2	72012161-12	中过线组件-12B	
2	72012161-15	中过线组件-15B	
3	03090412	安装座-下过线-LED-12	
3	03090415	安装座-下过线-LED-15	
4.1	03090512	灯板-LED-12-P	
4.1	03090515	灯板-LED-15-P	
4.1	03090520	灯板-LED-20N	
4.2	03090212	灯罩-下过线-LED-12	
4.2	03090215	灯罩-下过线-LED-15	
4.2	03090220	灯罩-下过线-LED-20	
5	01221312	针杆架前下面板-LED-12针-C/MT	
5	01221315	针杆架前下面板-LED-15针-C/MT	
5	03081321	前下面板-针杆架-20N	
6	72100180-12	面线夹-RD-12	
6	72100180-15	面线夹-RD-15	
6	72100180-20	面线夹-RD-20	
7	03090722	MT侧压板-LED	
7	03090712	侧压板-LED-P-20N	
8	01227103	铝块-磁铁	
8	01213106	夹头-换色拉杆-RE-D6	
9	01227104	强力门吸	

No.	Serial No.	Part name	Remark
1	72011212-RH	Upper Arc-Shape Plate-12 Needles-Dark Grey	
1	72011215-RH	Upper Arc-Shape Plate-15 Needles-Dark Grey	
1	72211220	Middle Threading Module-20 Needles	
2	72012161-12	Middle Take Up Thread Guide-12	
2	72012161-15	Middle Take Up Thread Guide-15	
3	03090412	Middle Thread Course Components-12 Needles-3 Hole	
3	03090415	Middle Thread Course Components-15 Needles-3 Hole	
4.1	03090512	Light Board-LED-12-P	
4.1	03090515	Light Board-LED-15-P	
4.1	03090520	Light Plate-LED-20N	
4.2	03090212	Lighting Cover-Below Thread Guid-LED-12	
4.2	03090215	Lighting Cover-Below Thread Guid-LED-15	
4.2	03090220	Light Cover-20N	
5	01221312	Needle Bar Front Below Board-LED-12 Needles-C/MT	
5	01221315	Needle Bar Front Below Board-LED-15 Needles-C/MT	
5	03081321	Front Lower Plate-Needle Bar Case-20N	
6	72100180-12	Thread Clamp-RD-12	
6	72100180-15	Thread Clamp-RD-15	
6	72100180-20	Thread Clamp-RD-20	
7	03090722	MT Side Plate-LED-2T	
7	03090712	Side Press Board-LED-P-20N	
8	01227103	Magnetic Block-Al	
8	01213106	Chuck-Color Change Pull Rod	
9	01227104	Door Stopper	

05.针杆架部分-2

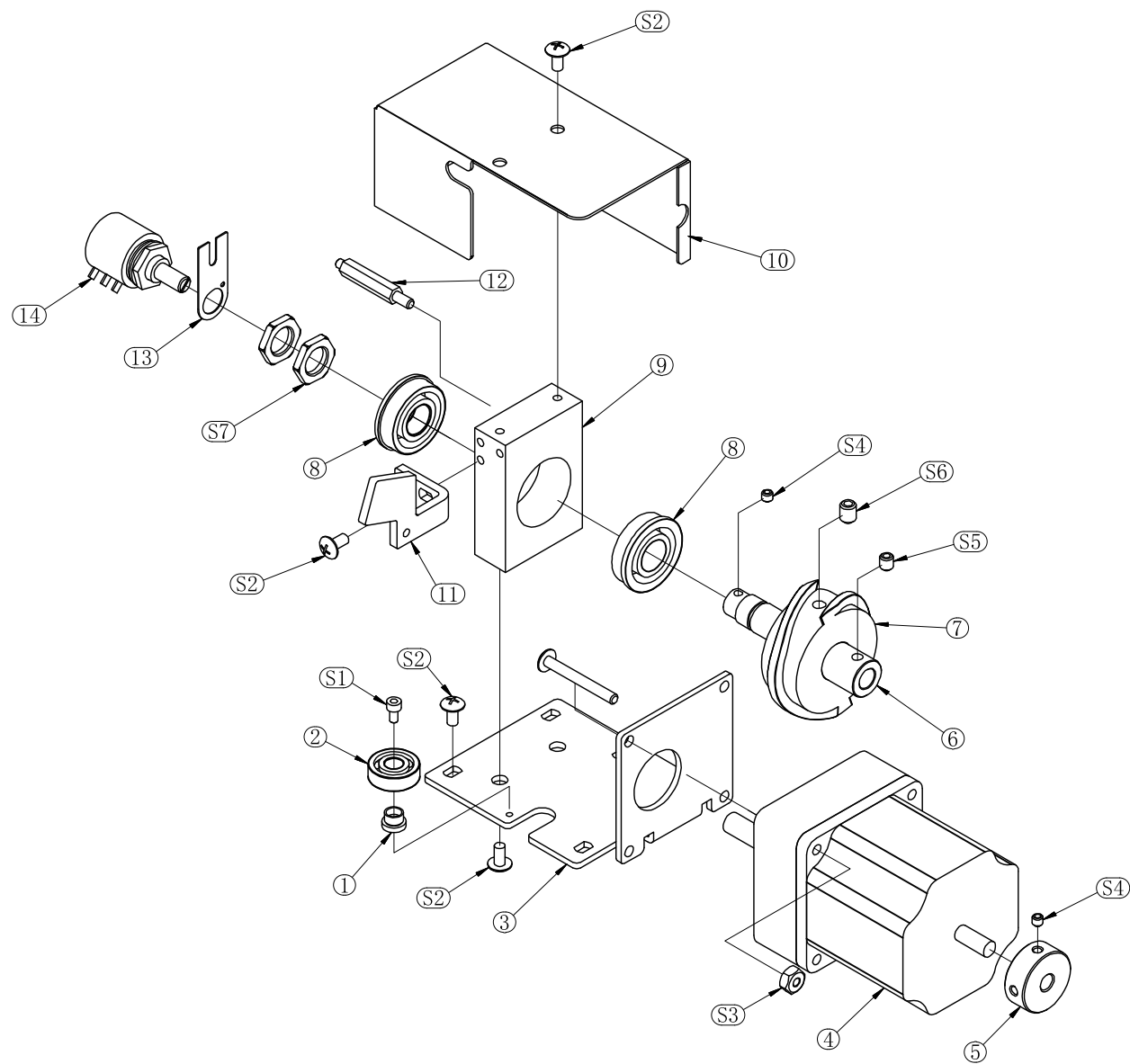
B11052V1

序号	编号	零件名称	备注
S1	80813425	圆柱头内六角M4X25-不锈钢	
S2	80742304	法兰式半圆十字M3x4 - 镀镍	
S3	80860304	不锈钢沉平头十字螺丝M3x4	
S4	80746408	大圆头十字M4x8	
S5	80813412	圆柱头内六角M4x12-不锈钢	

No.	Serial No.	Part name	Remark
S1	80813425	M4*25 Hexagon Socket Caphead Screw	
S2	80742304	M3X4 Screw	
S3	80860304	M3*4 Flat Head Philips Screw	
S4	80746408	Screw M4*8	
S5	80813412	M4*12 Hexagon Socket Caphead Screw	

06.换色部分-12针/15针

B11061V1



06.换色部分-12针/15针

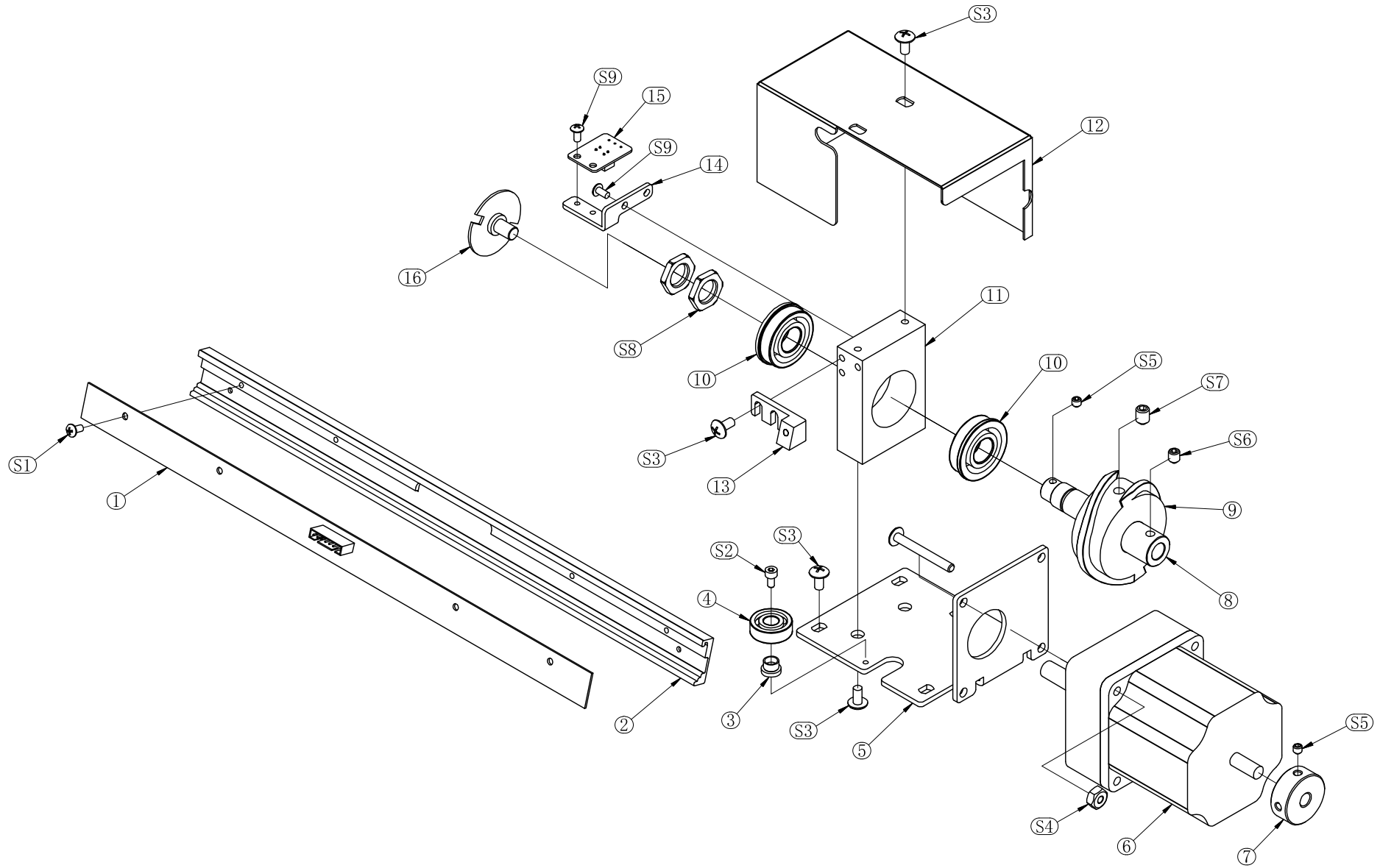
B11061V1

序号	编号	零件名称	备注
1	01293840	销-换色轴承-MT	
2	80030722	深沟轴承-19-7-6	
3	01293826	凸轮换色电机座-57	
4	80305771	减速步进电机-57-56	
5	01293306	换色旋钮	
6	01293828	换色凸轮轴-57	
7	01293812	换色凸轮-双轨-卡式	
8	80031224	法兰轴承12X28X8	
9	01293827	轴承座-凸轮	
10	3011100341	罩壳-换色-MT	
11	01293851	断检光藕支架-1T	
12	03040509	电位器固定螺栓	
13	03040510	电位器支撑板	
14	03150833	电位器-DT	
S1	80810308	圆柱头内六角M3x8-黑	
S2	80746408	大圆头十字M4x8	
S3	80900428	螺母-M4不锈钢	
S4	80880404BA	内六角紧定螺丝M4X4	
S5	80880504	内六角紧定螺丝M5*4	
S6	80880608	内六角紧定螺丝M6x8	
S7	01293836	螺母-M12X1X3	

No.	Serial No.	Part name	Remark
1	01293840	Pin-Changing Color Bearing-MT	
2	80030722	19-7-6 Bearing	
3	01293826	Cam Color Changing Motor Base -57	
4	80305771	Reduction Stepping Motor - -57-56	
5	01293306	Color-Change Button	
6	01293828	Color Changing Cam Shaft-57	
7	01293812	Color Changing Cam - Double Track – Card Type	
8	80031224	Roller Bearing F 12 X 28 X 8	
9	01293827	Bearing Base-Cam	
10	3011100341	Cover-Color Change-MT	
11	01293851	Thread Break Detection Sensor Bracket	
12	03040509	Potentiometer Fixed Bolt	
13	03040510	Potentiometer Support Plate	
14	03150833	Multi-Turn Potentiometer	
S1	80810308	M3X 8 Cylinder Head Hexagon - Black	
S2	80746408	Screw M4*8	
S3	80900428	M4 Nut	
S4	80880404BA	M4*4 Hexagon Socket Set Screw	
S5	80880504	M5X4 Screw	
S6	80880608	M6X8 Hexagon Socket Set-Black	
S7	01293836	Nut--M12X1X3	

06.换色部分-20针

B11062V1



06.换色部分-20针

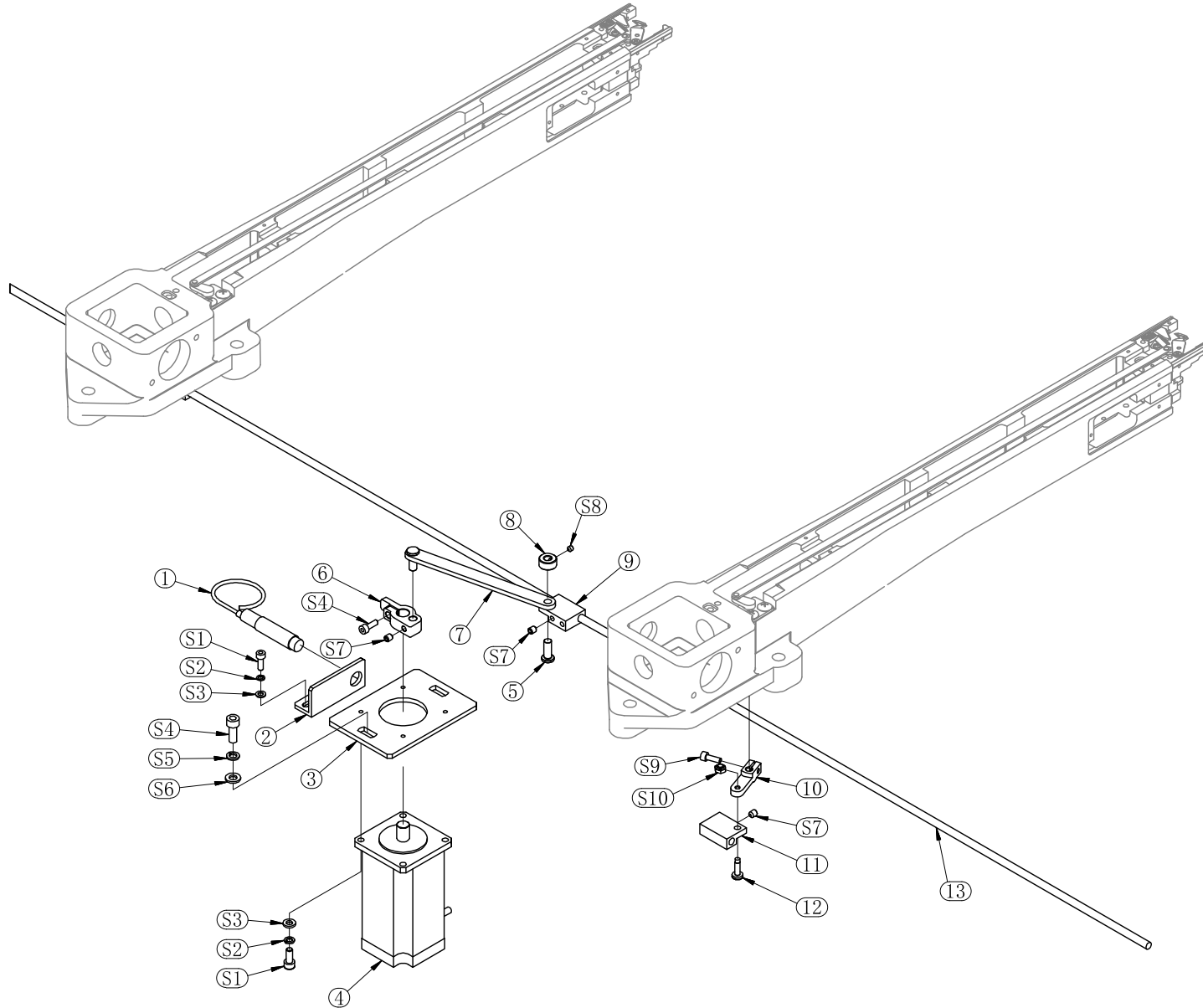
B11062V1

序号	编号	零件名称	备注
1	03150834	针位检测板-C-20N	
2	03150835	安装座-针位检测板-20N	
3	01293840	销-换色轴承-MT	
4	80030722	深沟轴承-19-7-6	
5	01293826	凸轮换色电机座-57	
6	80305771	减速步进电机-57-56	
7	01293306	换色旋钮	
8	01293828	换色凸轮轴-57	
9	01293812	换色凸轮-双轨-卡式	
10	80031224	法兰轴承12X28X8	
11	01293827	轴承座-凸轮	
12	3011100342	换色罩壳 - 双轴承57-MT	
13	03040543	针位磁铁座-霍尔	
14	03040514	光藕支架-半回转-20N	
15	3006152104A	光偶板-零位-换色-20N	
16	03040515	半回转挡光片-20N	
S1	80740304	小圆头十字螺丝M3X4	
S2	80810308	圆柱头内六角M3x8-黑	
S3	80746408	大圆头十字M4x8	
S4	80900428	螺母-M4不锈钢	
S5	80880404BA	内六角紧定螺丝M4x4	
S6	80880504	内六角紧定螺丝M5*4	
S7	80880608	内六角紧定螺丝M6x8	
S8	01293836	螺母-M12X1X3	
S9	80740306	小圆头十字螺丝M3X6	

No.	Serial No.	Part name	Remark
1	03150834	Needle Position Detection Board-C-20N	
2	03150835	Mount Base-Needle Position Detection Board-20N	
3	01293840	Pin-Changing Color Bearing-MT	
4	80030722	19-7-6 Bearing	
5	01293826	Cam Color Changing Motor Base -57	
6	80305771	Reduction Stepping Motor - -57-56	
7	01293306	Color-Change Button	
8	01293828	Color Changing Cam Shaft-57	
9	01293812	Color Changing Cam - Double Track – Card Type	
10	80031224	Roller Bearing F 12 X 28 X 8	
11	01293827	Bearing Base-Cam	
12	3011100342	Color Change Cover - Dual Bearing 57	
13	03040543	Needle Position Magnet Base-Hall	
14	03040514	Sensor Bracket-Half Turn-20N	
15	3006152104A	Sensor Board-Zero Position-Color Change-20N	
16	03040515	Half Turn Baffle-20N	
S1	80740304	Screw M3*4-Small Head Philips	
S2	80810308	M3X 8 Cylinder Head Hexagon - Black	
S3	80746408	Screw M4*8	
S4	80900428	M4 Nut	
S5	80880404BA	M4*4 Hexagon Socket Screw	
S6	80880504	M5X4 Screw	
S7	80880608	M6X8 Hexagon Socket Set-Black	
S8	01293836	Nut--M12X1X3	
S9	80740306	Screw M3*6-Small Head Philips	

07.剪线部分

B11070V1



07.剪线部分

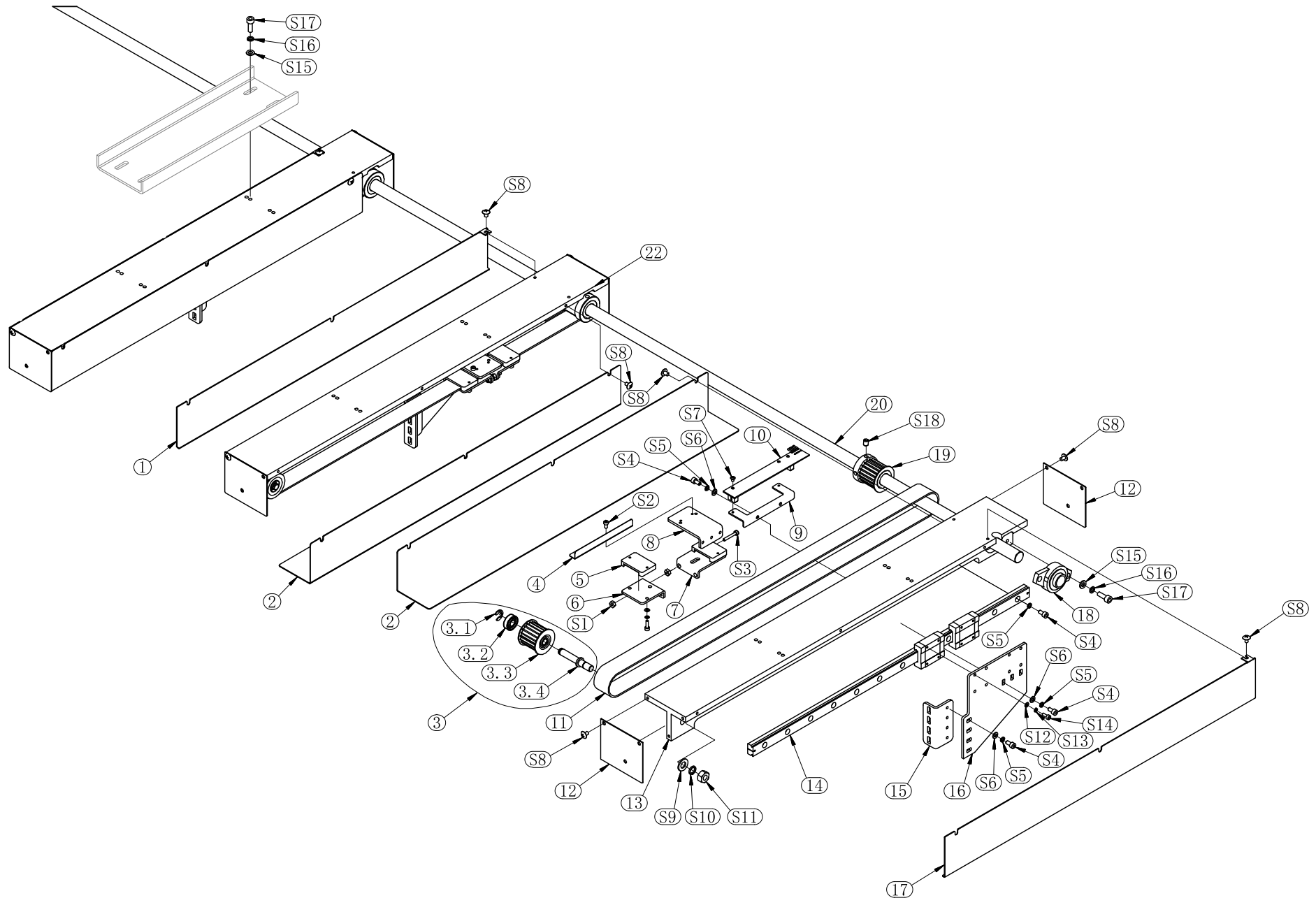
B11070V1

序号	编号	零件名称	备注
1	03154453	圆柱接近开关NPN	
2	01400105	剪线接近开关支架	
3	01400121	剪线电机座-57	
4	80305761	勾线电机57BYGH80D10-15	
5	01430504	勾线驱动臂销-16	
6	01400103MT	电机剪线驱动臂-10[孔距-11]	
7	3011150142	剪线连接杆-MT2-孔距126	
8	01430509	轴挡圈-6	
9	01400109MT	拉杆轴连接夹头-MT	
10	01400311	动刀杆夹头	
11	01400109	杆轴连接夹头	
12	80924212	轴肩螺丝M4x13-5x5.5	
13	3011150141	剪线拉杆-MT	
S1	80810412	圆柱头内六角M4x12-黑	
S2	80900418	弹簧垫片M4-不锈钢	
S3	80900401	平垫M4-不锈钢	
S4	80810616	圆柱头内六角M6x16-黑	
S5	80900618	弹簧垫片M6-不锈钢	
S6	80900601	平垫M6-不锈钢	
S7	80880506	内六角紧定M5x6	
S8	80880404	内六角紧定螺丝M4x4	
S9	80810410	圆柱头内六角M4x10-黑	
S10	80900428	螺母-M4不锈钢	

No.	Serial No.	Part name	Remark
1	03154453	Cylinder Proximity Switch NPN-MT2	
2	01400105	Support Of Thread Trimming Proximity Switch	
3	01400121	Trimming Motor Base - 57	
4	80305761	Hooking Motor 57BYGH80D10-15	
5	01430504	Thread Hooking Driving Arm Pin - 16	
6	01400103MT	Trimming Arm-8	
7	3011150142	Trimming Linkage-MT2-Distance Between Holes 126	
8	01430509	Shaft Checking Ring-6	
9	01400109MT	Rod Connecting Joint-MT	
10	01400311	Moving Cutter Rod Chuck	
11	01400109	Actuating Arm Connection Chuck	
12	80924212	Shaft Shoulder Screw M4*13-5*5.5	
13	3011150141	Trimming Pull Rod-MT	
S1	80810412	M4X12 Cylinder Head Hexagon - Black	
S2	80900418	M4 Spring Washer	
S3	80900401	M4 Plain Washer	
S4	80810616	M6X16 Hexagon Socket Head	
S5	80900618	M6 Spring Washer	
S6	80900601	M6 Plain Washer	
S7	80880506	M5*6 Hexagon Socket Set Screw	
S8	80880404	M4X4 Screw	
S9	80810410	M4*10 Hexagon Socket Caphead Screw	
S10	80900428	M4 Nut	

08.Y向驱动部分-1

B11081V1



08.Y向驱动部分-1

B11081V1

序号	编号	零件名称	备注
1	3011212015	导轨罩壳-W-Y-LA	
2	3011212010	导轨罩壳-W-Y-R	
3	3011212084	被动轮组件-5M-20-27	
3.1	80030871	外卡簧8-7-E型	
3.2	80030822	深沟球轴承19-8-6[698ZZ]	
3.3	3011212093AA	同步带轮-被动-MT-Y	
3.4	3011212005AA	被动轮轴-MT-Y-30	
4	3011212032	限位挡板-MT-A	
5	3011212025	M5-30齿型压板-精铸	
6	3011212028	皮带压板-W-MT-Y-B	
7	3011212027	皮带压板-W-MT-Y-A	
8	3011212026	导轨连接件-W-MT-Y	
9	3011212031	限位支架-MT-Y	
10	03150820	光藕板-限位XY[RCM-SW2V14]	
11	3003105151	Y向同步带-5M-25	
12	3011212036	导轨前后盖-W-MT-A	
13	3011212042	驱动导轨-Y-MT-W-R	
14	8001510480	导轨BRH15-480	
15	3011212013	安装板-MT-XY驱动A	
16	3011212014	安装板-MT-XY驱动B	
17	3011212016	导轨罩壳-W-Y-LB	
18	80039011	外球面轴承UFL002-D15	
19	3011212092AB	同步带轮-主动-MT-Y-5M-20-25-H15	
20	3011216003	驱动轴Y-15-1775	

No.	Serial No.	Part name	Remark
1	3011212015	Guide Rail Cover-W-Y-LA	
2	3011212010	Guide Rail Cover-W-Y-R	
3	3011212084	Driven Wheel Assembly-5M-20-27	
3.1	80030871	E Type Circlip 8-7	
3.2	80030822	Ball Bearing 19-8-6	
3.3	3011212093AA	Pulley-Passive-MT-Y	
3.4	3011212005AA	Passive Pully Shaft-MT-Y-30	
4	3011212032	Limit Baffle-MT-A	
5	3011212025	Toothed Press Board-M5-30	
6	3011212028	Belt Press Plate-W-MT-Y-B	
7	3011212027	Belt Press Plate-W-MT-Y-A	
8	3011212026	Guide Rail Connecting Part-W-MT-Y	
9	3011212031	Support-Stopper-MT-Y	
10	03150820	Sensor Board-Limit Position	
11	3003105151	Timing Belt-5M-25	
12	3011212036	Guide Rail Front and Rear Cover-W-MT-A	
13	3011212042	Guide Rail-Y-MT-W-R	
14	8001510480	Linear Guide Rail-MT-Y	
15	3011212013	Mounting Plate-MT-XY Drive A	
16	3011212014	Mounting Plate-MT-XY Drive B	
17	3011212016	Guide Rail Cover-W-Y-LB	
18	80039011	Bearing Ufl002	
19	3011212092AB	Pulley-Driving-MT-Y-5M-20-25-H15	
20	3011216003	Driving Shaft Y-15-1775	

08.Y向驱动部分-1

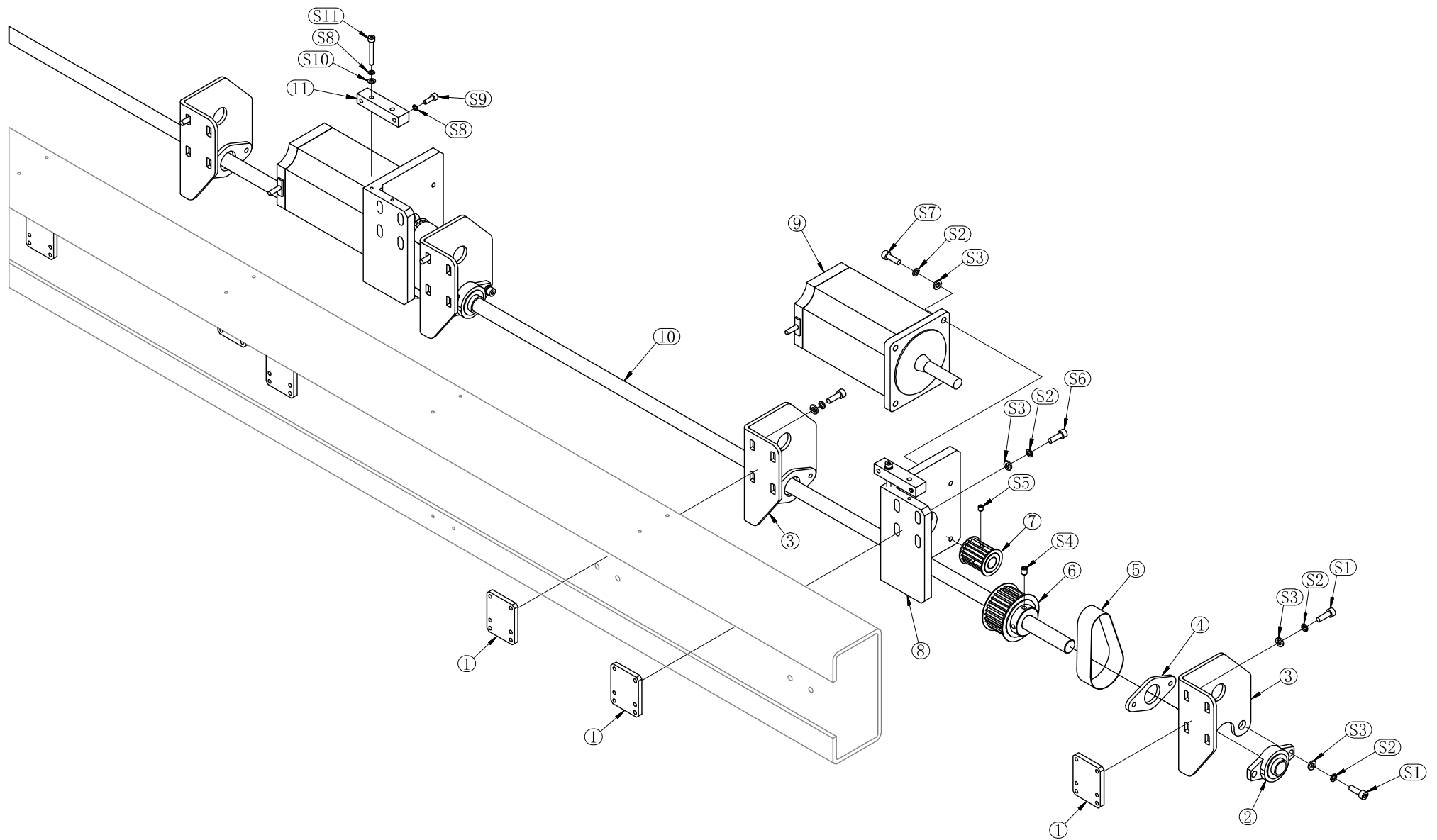
B11081V1

序号	编号	零件名称	备注
S1	80900428	螺母-M4不锈钢	
S2	80813304	圆柱头内六角M3*4-不锈钢	
S3	80810420	圆柱头内六角M4x20-黑	
S4	80810412	圆柱头内六角M4x12-黑	
S5	80900418	弹簧垫片M4-不锈钢	
S6	80900401	平垫M4-不锈钢	
S7	80742304	法兰式半圆十字M3x4 - 镀镍	
S8	80746406	大圆头十字M4x6	
S9	80900804	平垫M8-镀铬 (16X1.5)	
S10	80900818	弹簧垫片M8-不锈钢	
S11	80900821	六角螺母M8-镀铬	
S12	80900301	平垫M3-不锈钢	
S13	80900318	弹簧垫片M3-不锈钢	
S14	80810308	圆柱头内六角M3x8-黑	
S15	80900501	平垫M5-不锈钢	
S16	80900518	弹簧垫片-M5-不锈钢	
S17	80810516	圆柱头内六角M5x16-黑	
S18	80880608	内六角紧定螺丝M6x8	

No.	Serial No.	Part name	Remark
S1	80900428	M4 Nut	
S2	80813304	M3X4 Hexagon Socket Head	
S3	80810420	M4X20 Cylinder Head Hexagon - Black	
S4	80810412	M4X12 Cylinder Head Hexagon - Black	
S5	80900418	M4 Spring Washer	
S6	80900401	M4 Plain Washer	
S7	80742304	M3X4 Screw	
S8	80746406	Screw M4*6	
S9	80900804	Cushion M8-(16*1.5)	
S10	80900818	M8 Spring Shim-Stainless Steel	
S11	80900821	M8 Hexagon Nut	
S12	80900301	M3 Plain Washer	
S13	80900318	M3 Spring Washer	
S14	80810308	M3X 8 Cylinder Head Hexagon - Black	
S15	80900501	M5 Plain Washer	
S16	80900518	M5 Spring Washer	
S17	80810516	M5X16 Hexagon Socket Head-Black	
S18	80880608	M6X8 Hexagon Socket Set-Black	

08.Y向驱动部分-2

B11082V1



08.Y向驱动部分-2

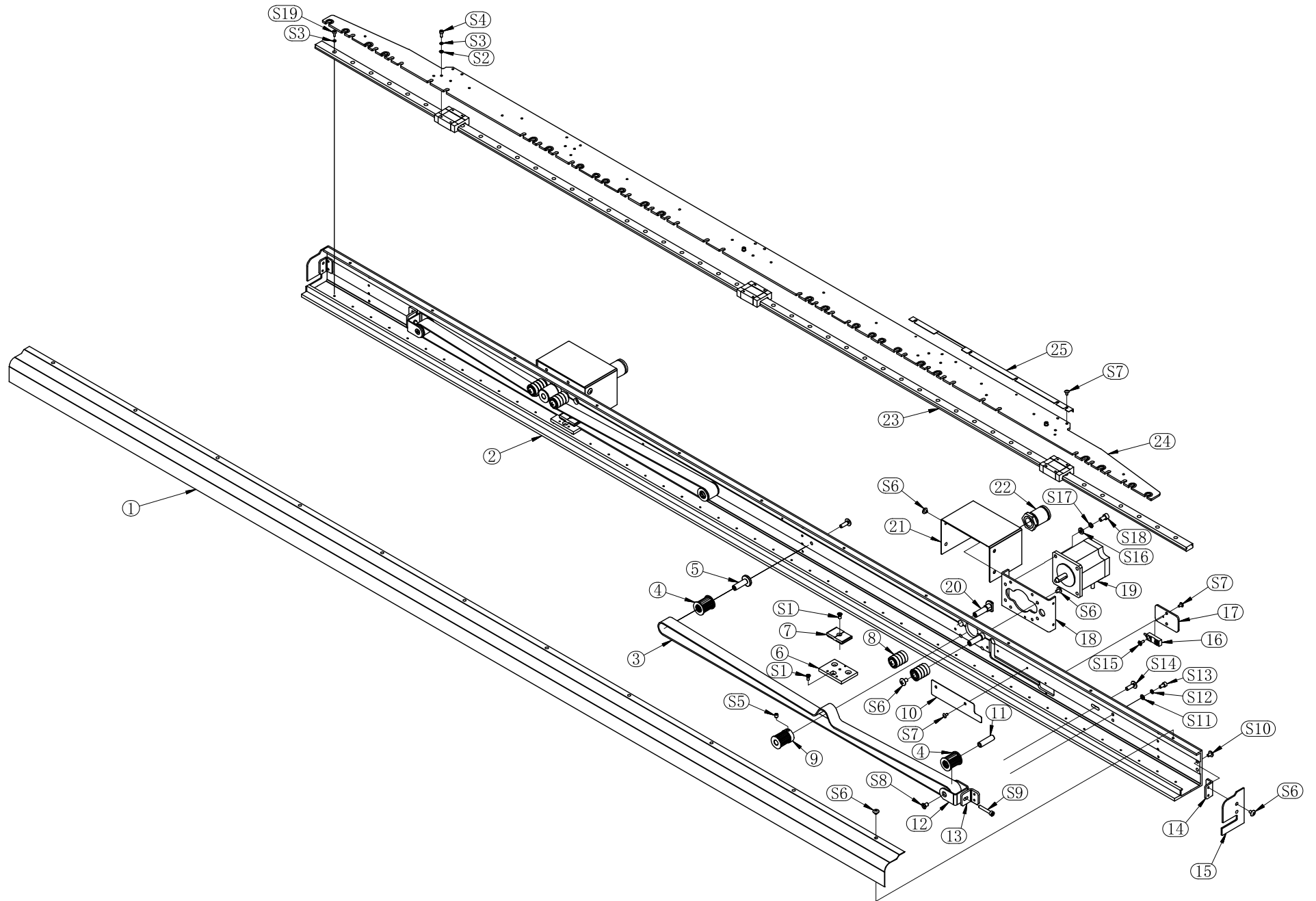
B11082V1

序号	编号	零件名称	备注
1	3011212321	安装板-支架-3040	
2	80039011	外球面轴承UFL002-D15	
3	3011212316	轴承座-Y轴-MT-15	
4	3011313101	轴承安装板-带座轴承-15	
5	80025151	同步带5M-20-橡胶235	
6	3011212095AA	同步带轮-过渡-MT-Y-15	
7	3011200193	同步带轮-主轴电机-MT-M	
8	3011212312	电机座-Y-MT-86	
9	80308670	步进电机-86HS3B135-506	
10	3011216003	驱动轴Y-15-1775	
11	3011212323	调整座-张力-电机座	
S1	80810516	圆柱头内六角M5x16-黑	
S2	80900518	弹簧垫片-M5-不锈钢	
S3	80900501	平垫M5-不锈钢	
S4	80880608	内六角紧定螺丝M6x8	
S5	80880506	内六角紧定M5x6	
S6	80810525	圆柱头内六角M5x25-黑	
S7	80810520	圆柱头内六角M5x20-黑	
S8	80900418	弹簧垫片M4-不锈钢	
S9	80810416	圆柱头内六角M4x16-黑	
S10	80900401	平垫M4-不锈钢	
S11	80810435	圆柱头内六角M4x35-黑	

No.	Serial No.	Part name	Remark
1	3011212321	Mounting Plate-Support-3040	
2	80039011	Bearing Ufl002	
3	3011212316	Bearing Base-Y-MT-15	
4	3011313101	Belt Base Bearing-15	
5	80025151	Synchronous Belt 5M-20-235	
6	3011212095AA	Synchronous pulley-Transition-MT-Y-15	
7	3011200193	Synchronous Pulley-Spindle Motor-MT-M	
8	3011212312	Motor Base-Y-MT-86	
9	80308670	Stepping Motor-86HS3B135-506	
10	3011216003	Driving Shaft Y-15-1775	
11	3011212323	Adjusting Base-Tension-Motor Base	
S1	80810516	M5X16 Hexagon Socket Head-Black	
S2	80900518	M5 Spring Washer	
S3	80900501	M5 Plain Washer	
S4	80880608	M6X8 Hexagon Socket Set-Black	
S5	80880506	M5*6 Hexagon Socket Set Screw	
S6	80810525	M5X25 Hexagon Socket Head	
S7	80810520	M5X20 Hexagon Socket Head	
S8	80900418	M4 Spring Washer	
S9	80810416	M4*16 Hexagon Socket Caphead Screw	
S10	80900401	M4 Plain Washer	
S11	80810435	Cylinder Head Hexagon - Black M4X35	

09.X向驱动部分

B11090V1



09.X向驱动部分

B11090V1

序号	编号	零件名称	备注
1	3011211402	驱动盖板-MT-3T	
1	3011211502	驱动盖板-MT-4T	
2	3011211401	驱动架-MT-3T-X	
2	3011211501	驱动架-MT-4T-X	
3	3011211297	同步带-X	
4	80023603	带轮20-3M-20-12	
5	3011211305	被动轴-MT-X-中	
6	3011211314	连接板压块	
7	3011211313AA	皮带压板-3M-20-X	
8	80030822	深沟球轴承19-8-6	
9	80023604	带轮20-3M-20-8	
10	3003100113	压线板	
11	3011211306	被动带轮轴-X	
12	3011211307	被动轮支架-X	
13	03100107BA	皮带涨紧支撑-X向	
14	03100118BA	X驱动盖板支撑	
15	03100117	驱动盖板-X	
16	80333611	微型接近开关-PNP	
17	3003100111	安装板-X-限位开关	
18	3011211130	电机座-MT1-X	
19	80306001AP	步进电机-三相-60HS3A64-606-02	
20	3011211304	支撑轴-MT-X-中	
21	3011211406	电机罩壳-X-MT3	
22	80391010	波纹管快速接头	

No.	Serial No.	Part name	Remark
1	3011211402	Housing-Driving Frame-MT3-X	
1	3011211502	Housing-Driving Frame-MT4-X	
2	3011211401	X Driving Frame-MT3	
2	3011211501	X Driving Frame-MT4	
3	3011211297	Synchronous Belt-X	
4	80023603	Pulley-20-3M-20-12	
5	3011211305	Passive Shaft-MT-X-Middle	
6	3011211314	Connection Board Press Block	
7	3011211313AA	Belt Press Plate 3M-20-X	
8	80030822	Ball Bearing 19-8-6	
9	80023604	Pulley-20-3M-20-8	
10	3003100113	Thread-Pressing Plate	
11	3011211306	Passive Pulley Shaft-X	
12	3011211307	Passive Pulley Bracket-X	
13	03100107BA	Belt Tension Bracket-X	
14	03100118BA	Driving Cover Support	
15	03100117	Driving Cover X	
16	80333611	Micro Proximity Switch-Pnp	
17	3003100111	Mounting Plate-X-Limit	
18	3011211130	Motor Base-X-MT1	
19	80306001AP	Stepping Motor-Three Phase-60HS3A64-606-02	
20	3011211304	Support Frame-MT-X-Middle	
21	3011211406	Motor Cover-MT3	
22	80391010	Spiral Tube Quick Connector	

09.X向驱动部分

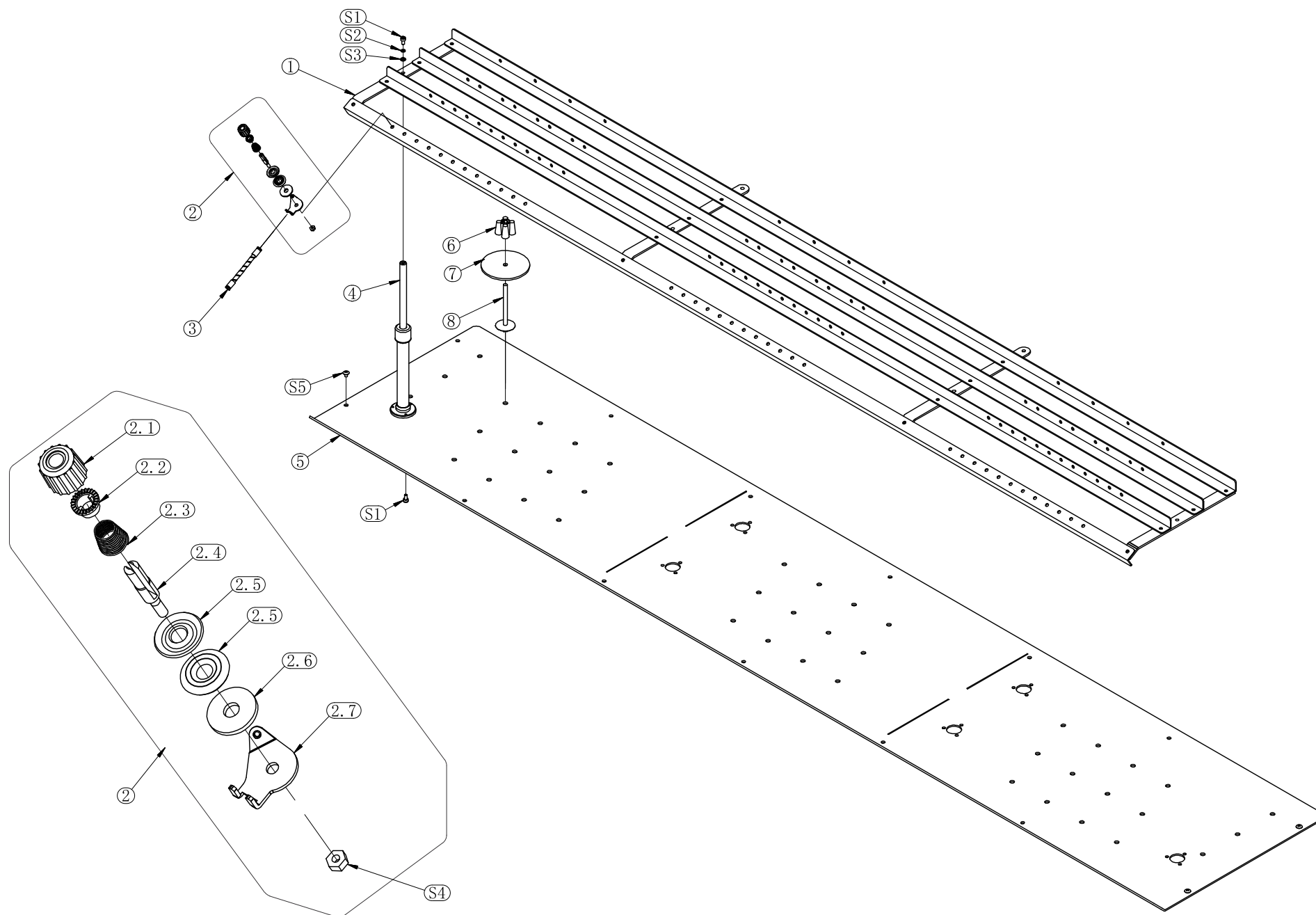
B11090V1

序号	编号	零件名称	备注
23	8001511905	直线导轨FN-BRH15-3-1905	
24	3011211403	连接板-X-MT3-A	
24	3011211503	驱动连接板X-MT-4T	
25	3011211413	感应板-MT-X	
S1	80860406	沉平头十字螺丝M4X6-不锈钢	
S2	80900301	平垫M3-不锈钢	
S3	80900318	弹簧垫片M3-不锈钢	
S4	80810312	圆柱头内六角M3x12-黑	
S5	80880506	内六角紧定M5x6	
S6	80746406	大圆头十字M4x6	
S7	80740306	小圆头十字螺丝M3X6	
S8	80860508	沉头十字M5x8-不锈钢	
S9	80810416	圆柱头内六角M4x16-黑	
S10	80746408	大圆头十字M4x8	
S11	80900401	平垫M4-不锈钢	
S12	80900418	弹簧垫片M4-不锈钢	
S13	80810410	圆柱头内六角M4x10-黑	
S14	80746512	大圆头十字M5x12	
S15	80860326	不锈钢沉平头十字螺丝M3x6	
S16	80900501	平垫M5-不锈钢	
S17	80900518	弹簧垫片-M5-不锈钢	
S18	80810510	圆柱头内六角M5x10-黑	
S19	80810306	圆柱头内六角M3x6-黑	

No.	Serial No.	Part name	Remark
23	8001511905	Linear Guide Rail FN-BRH15-3-1905	
24	3011211403	Connection Board-X-MT3	
24	3011211503	Connection Board-X-MT4	
25	3011211413	Sensor Board-MT-X	
S1	80860406	M4X6 Flat Head Philips Screw	
S2	80900301	M3 Plain Washer	
S3	80900318	M3 Spring Washer	
S4	80810312	M3X12 Cylinder Head Hexagon - Black	
S5	80880506	M5*6 Hexagon Socket Set Screw	
S6	80746406	Screw M4*6	
S7	80740306	Screw M3*6-Small Head Philips	
S8	80860508	Screw M5X8	
S9	80810416	M4*16 Hexagon Socket Caphead Screw	
S10	80746408	Screw M4*8	
S11	80900401	M4 Plain Washer	
S12	80900418	M4 Spring Washer	
S13	80810410	M4*10 Hexagon Socket Caphead Screw	
S14	80746512	M5X12 Screw	
S15	80860326	M3*6 Flat Head Philips Screw	
S16	80900501	M5 Plain Washer	
S17	80900518	M5 Spring Washer	
S18	80810510	M5X10 Cylinder Head Hexagon - Black	
S19	80810306	M3X6 Cylinder Head Hexagon - Black	

10.线盘.线架-MT3/MT4

B11100V1



10.线盘.线架-MT3/MT4

B11100V1

序号	编号	零件名称	备注
1	3011101175	整套线架-MT3-12针	
1	3011101176	整套线架-MT3-15针	
1	3011101177	整套线架-MT3-20针	
1	3011101151	整套线架-MT4-12针	
1	3011101152	整套线架-MT4-15针	
2	03144260VA	线架旋钮组件-425C	
2.1	03144207	夹线旋钮-纯轮	
2.2	03044155	防松垫圈	
2.3	03144209	张力弹簧-纯轮	
2.4	03144208	夹线钉-纯轮	
2.5	03144202	压线片-纯轮	
2.6	80211104	毛毡垫圈	
2.7	03141001	引线板-纯轮	
3	72010868	过线管组件-270	
3	72211627	过线管-螺旋-270	
4	03044152VA	升降立柱-铝	
5	3011101121	线盘-MT-3T-12	
5	3011101122	线盘-MT-3T-15	
6	80211008	线盘垫	
7	80211009	线盘海棉垫	
8	80211007	线柱	
S1	80813408	圆柱头内六角M4x8-不锈钢	
S2	80900418	弹簧垫片M4-不锈钢	
S3	80900401	平垫M4-不锈钢	

No.	Serial No.	Part name	Remark
1	3011101175	Thread Stand-MT3-12N	
1	3011101176	Thread Stand-MT3-15N	
1	3011101177	Thread Stand-MT3-20N	
1	3011101151	Thread Stand-MT4-12N	
1	3011101152	Thread Stand-MT4-15N	
2	03144260VA	Wire Clipping Adjusting Knob-425C	
2.1	03144207	Tension Knob-Wheel	
2.2	03044155	Locking Washer	
2.3	03144209	Tension Spring-Wheel	
2.4	03144208	Knob Pole-Wheel	
2.5	03144202	Thread Pressing Plate-Wheel	
2.6	80211104	Felt Gasket	
2.7	03141001	Thread Guide Plate-Wheel	
3	72010868	Threading Pipe Set-270	
3	72211627	Thread Tube-270	
4	03044152VA	Lifting Stand - Aluminum Alloy	
5	3011101121	Thread Plate-MT3-12	
5	3011101122	Thread Plate-MT3-15	
6	80211008	Plastic Cushion B5	
7	80211009	Foam Cushion	
8	80211007	Thread Spool Pole	
S1	80813408	M4*8 Hexagon Socket Caphead Screw	
S2	80900418	M4 Spring Washer	
S3	80900401	M4 Plain Washer	

10.线盘.线架-MT3/MT4

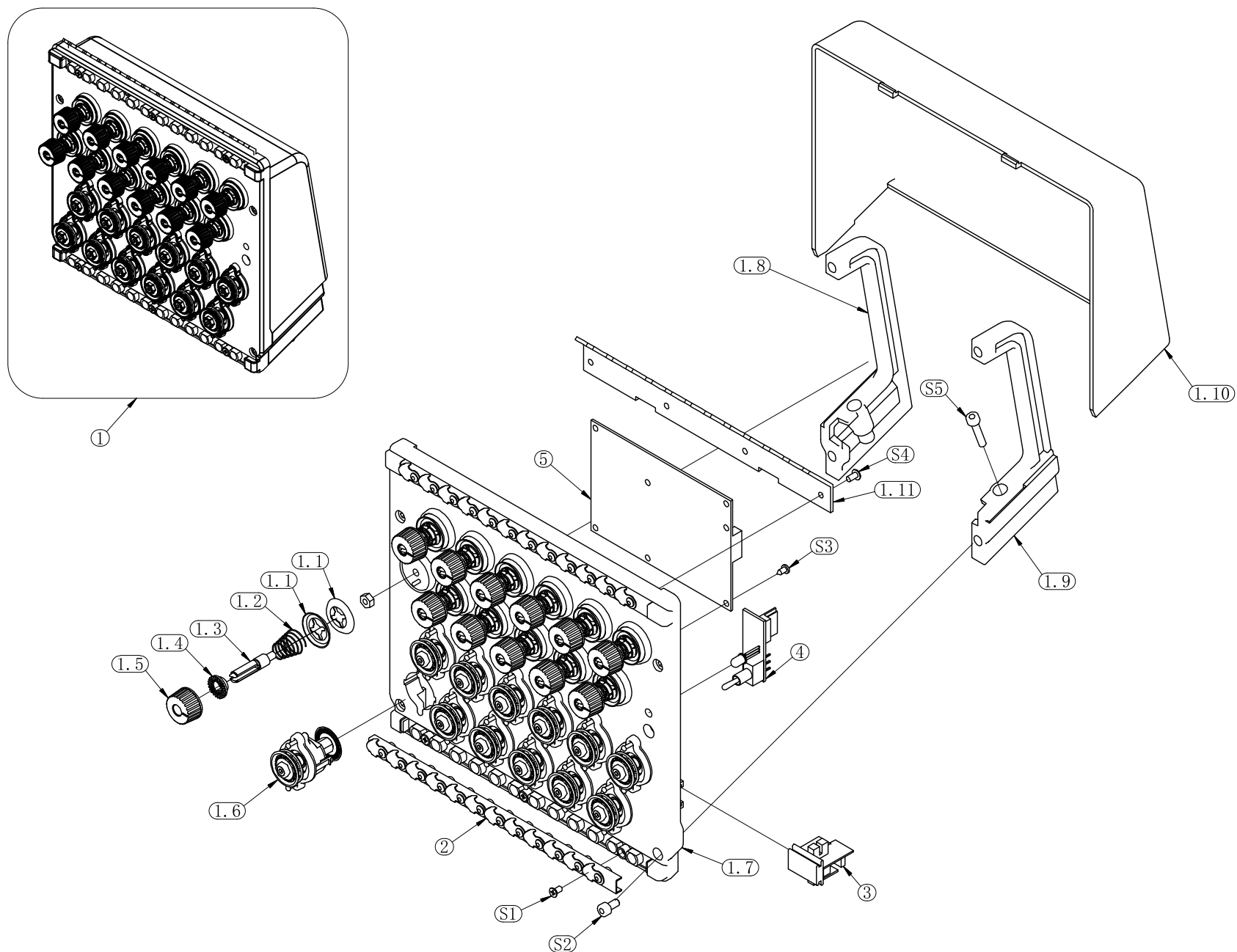
B11100V1

序号	编号	零件名称	备注
S4	80900428	螺母-M4不锈钢	
S5	80746408	大圆头十字M4x8	

No.	Serial No.	Part name	Remark
S4	80900428	M4 Nut	
S5	80746408	Screw M4*8	

11.夹线器部分-12针/15针

B11111V1



11.夹线器部分-12针/15针

B11111V1

序号	编号	零件名称	备注
1	03144291VA	夹线器套件-12针-RCM	
1	03144391VA	夹线器套件-15针-RCM	
1.1	03144202	压线片-纯轮	
1.2	03144224	调节旋钮弹簧	
1.3	03144208	夹线钉-纯轮	
1.4	03144226	防松垫圈-纯轮	
1.5	03144207	夹线旋钮-纯轮	
1.6	03144252	压线轮组件-轴承	
1.7	03144291XZ	夹线座-12	
1.7	03144391XZ	夹线座-15	
1.8	03144214	支架左-夹线器	
1.9	03144215	支架右-夹线器	
1.10	03144212	夹线器后盖-12针	
1.10	03144312	夹线器后盖-15针	
1.11	03144210	过线支板-12针	
1.11	03144310	过线支板-15针	
2	03144253	过线条组件-12针	
2	03144353	过线条组件-15	
3	03150801	光藕板-断检	
4	03150802MT	机头指示灯板带线	
5	03151601	机头断检板-电磁铁	
S1	80860326	不锈钢沉平头十字螺丝M3x6	
S2	80813408	圆柱头内六角M4x8-不锈钢	
S3	80700107	螺钉半圆头十字-自攻STM3X8-镀镍	

No.	Serial No.	Part name	Remark
1	03144291VA	Thread Tension Base-12-RCM	
1	03144391VA	Thread Tension Base-15-RCM	
1.1	03144202	Thread Pressing Plate-Wheel	
1.2	03144224	Tension Spring	
1.3	03144208	Knob Pole-Wheel	
1.4	03144226	Lock Washer-Wheel	
1.5	03144207	Tension Knob-Wheel	
1.6	03144252	Thread Course Wheel Module-Bearing	
1.7	03144291XZ	Thread Tension Base-Wheel-12 Neeldes	
1.7	03144391XZ	Thread Tension Base-Wheel-15 Neeldes	
1.8	03144214	Bracket Left-Thread Tension Base	
1.9	03144215	Bracket Right-Thread Tension Base	
1.10	03144212	Thread Tension Base Rear Cover-12	
1.10	03144312	Thread Tension Base Rear Cover-15	
1.11	03144210	Thread Guide Support Plate-12	
1.11	03144310	Thread Guide Support Plate-15	
2	03144253	Thread Course Strip Module-12	
2	03144353	Thread Course Strip Module-15	
3	03150801	Sensor Board-Detecting Thread Break	
4	03150802MT	Head Indicator Board	
5	03151601	Thread Break Detection Board-Solenoid	
S1	80860326	M3*6 Flat Head Philips Screw	
S2	80813408	M4*8 Hexagon Socket Caphead Screw	
S3	80700107	Screw-Stm3*8	

11.夹线器部分-12针/15针

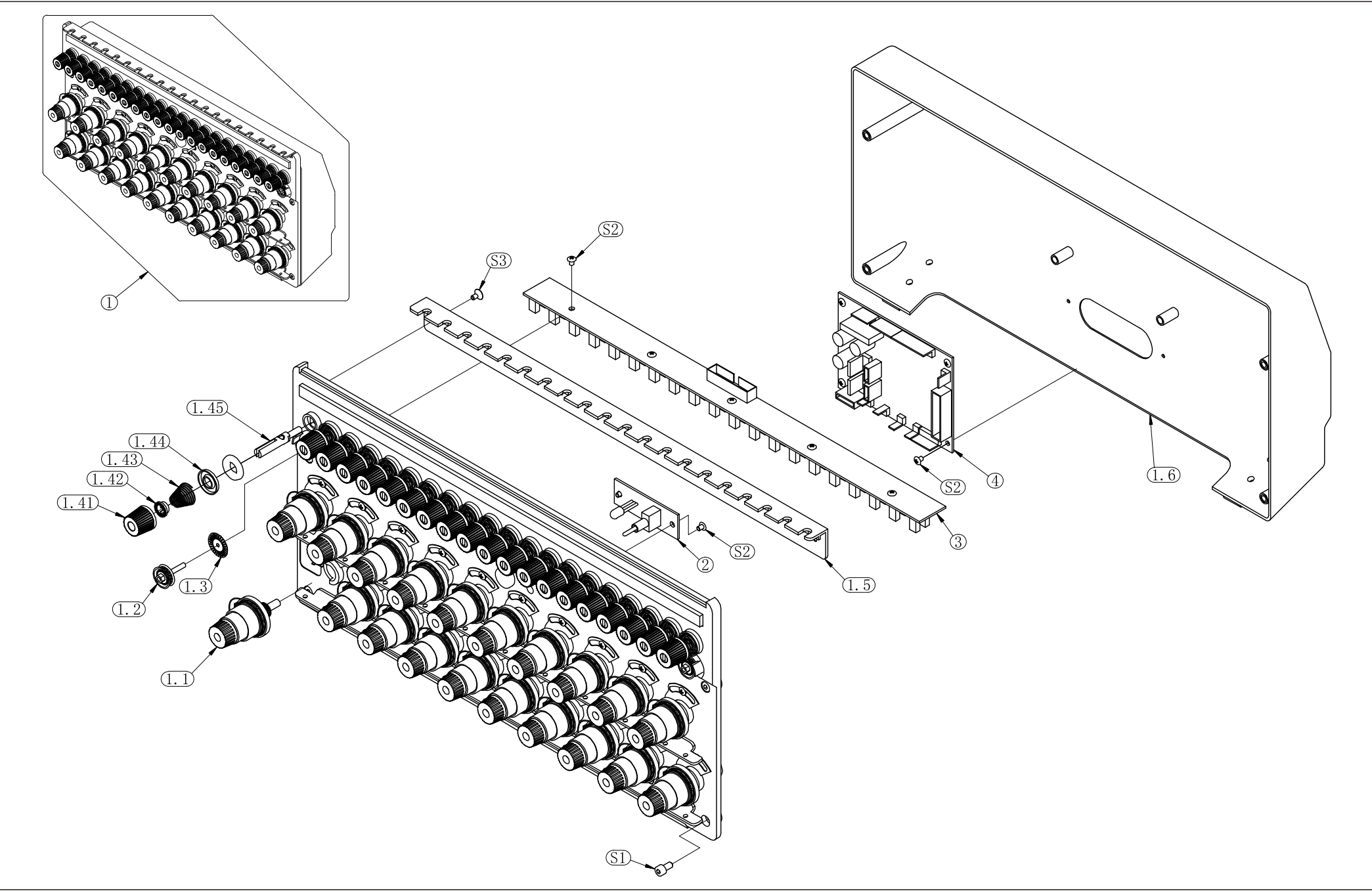
B11111V1

序号	编号	零件名称	备注
S4	80746305	大圆头十字-M3X5	
S5	80813420	圆柱头内六角M4x20-不锈钢	

No.	Serial No.	Part name	Remark
S4	80746305	Screw M3*5	
S5	80813420	M4*20 Hexagon Socket Caphead Screw	

11.夹线器部分-20针

B11112V1



11.夹线器部分-20针

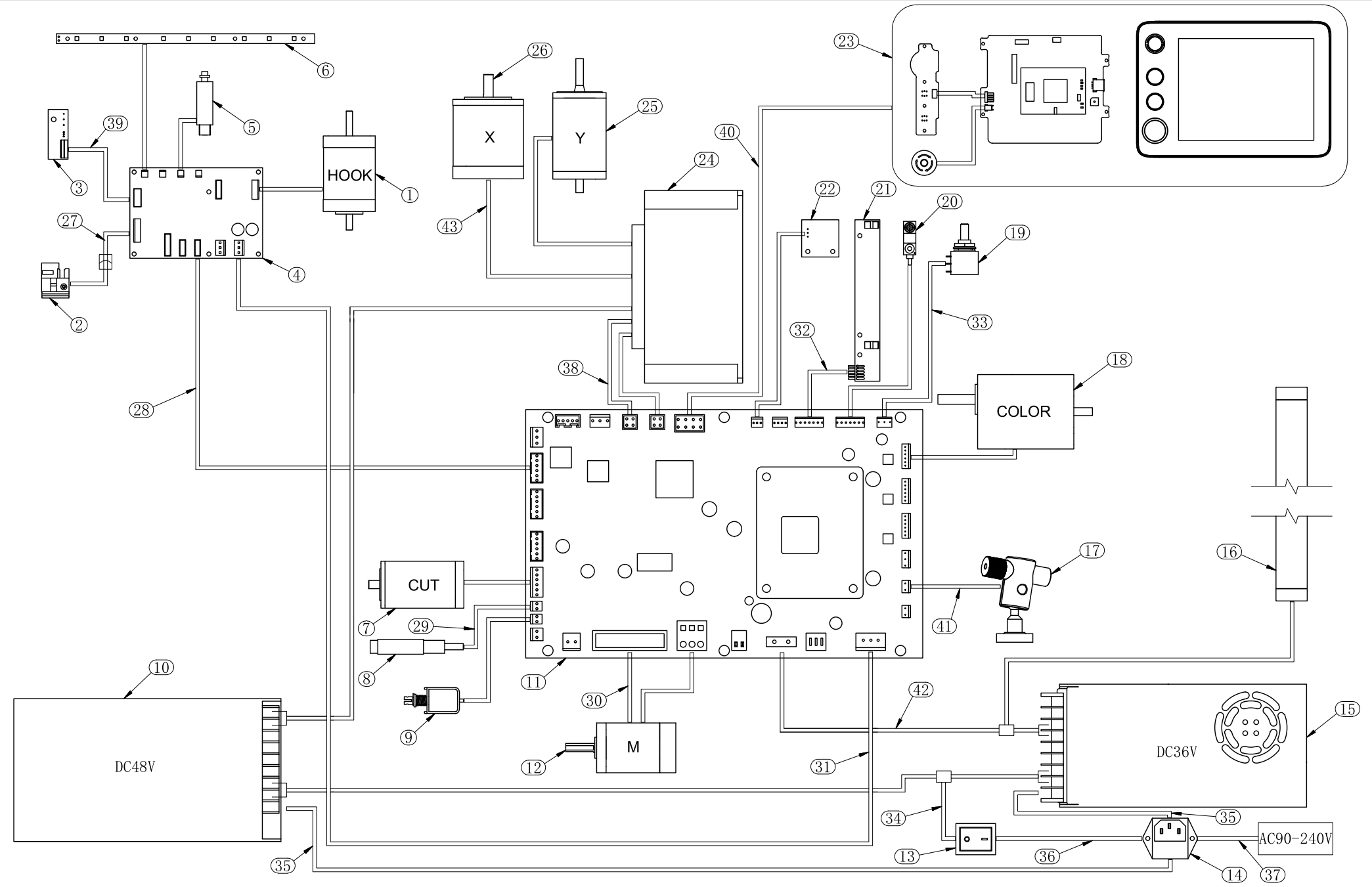
B11112V1

序号	编号	零件名称	备注
1	72216020	夹线器-轮+簧-20针组件-DY	
1.1	72210360	大旋钮组件-DY	
1.2	72210401	绕线轮-DY	
1.3	72210501	斩光轮	
1.41	72210705	调紧旋钮-小旋钮-DY	
1.42	72210704	防松垫圈-小旋钮-DY	
1.43	72210703	小弹簧	
1.44	72210702	压片	
1.45	72210701	夹线螺栓-DY	
1.5	72211620	过线支板-轮+簧-20针	
1.6	72210620	夹线座后盖-20N	
2	03150802VA	机头指示灯板带线	
3	03151611	断检板-20N	
4	03151603AA	机头板-20N	
S1	80813412	圆柱头内六角M4x12-不锈钢	
S2	80742305	法兰式半圆十字M3X5-镀镍	
S3	80860304	不锈钢沉平头十字螺丝M3x4	

No.	Serial No.	Part name	Remark
1	72216020	Thread Tension Base-Wheel+Spring-20N	
1.1	72210360	Large Knob Assembly-DY	
1.2	72210401	Winding Wheel-DY	
1.3	72210501	Chop Light Wheel	
1.41	72210705	Tightening Knob - Small Knob-DY	
1.42	72210704	Lock Washer - Small Knob-DY	
1.43	72210703	Small Spring	
1.44	72210702	Pressing Sheet	
1.45	72210701	Thread Clamp Bolt-DY	
1.5	72211620	Thread Guide Support Plate-Wheel+Spring-20N	
1.6	72210620	Back Cover-Thread Tension Base-20N	
2	03150802VA	Arm Indicator Lighting Board-LED-P	
3	03151611	Thread Break Detection Board-20N	
4	03151603AA	Head Board-20N	
S1	80813412	M4*12 Hexagon Socket Caphead Screw	
S2	80742305	Flanged Semi-Circular Cross-M3X5	
S3	80860304	M3*4 Flat Head Philips Screw	

12.纯轮电控部分-12针/15针

B11121V1



12.纯轮电控部分-12针/15针

B11121V1

序号	编号	零件名称	备注
1	80304263	步进电机双轴-42H4F62-106-02	
2	03150801MT	光藕板-断检-MT	
3	03150802MT	机头指示板带线	
4	03151602	机头板-电磁铁	
5	80320201	跳跃电磁铁	
6	03090515	灯板-LED-15-P	
6	03090512	灯板-LED-12-P	
7	80305761	勾线电机57BYGH80D10-15	
8	80333602	圆柱接近开关NPN	
9	80320230	扣线电磁铁-DC30V	
10	80380642	开关电源-GKF-200-48	
11	03150761	多功能+主轴一体板	
12	80310731	无刷伺服电机-80-500W	
13	03150603	船型开关	
14	03150602	电源连接插座	
15	80380656	开关电源-ES-600-36	
15	80380660	开关电源-PDF-600-36	
16	80240105	LED日光灯管 T5-4W-0.3	
17	05313181	激光指示装置	
18	80305771	减速步进电机-57-56	
19	03150833	电位器-DT	
20	80333611	微型接近开关-PNP	
21	03150820	光藕板-限位XY	
22	03150810MT	光藕板-零位-MT	

No.	Serial No.	Part name	Remark
1	80304263	Stepper Motor 42H4F62-106-02	
2	03150801MT	Sensor Board-Detecting Thread Break-MT	
3	03150802MT	Head Indicator Board	
4	03151602	Head Board-Solenoid	
5	80320201	Jumping Solenoid	
6	03090515	Alarm Sensor Board-LED-15-P	
6	03090512	Alarm Sensor Board-LED-12-P	
7	80305761	Hooking Motor 57BYGH80D10-15	
8	80333602	Cylinder Proximity Switch NPN	
9	80320230	Picker Solenoid-DC30V	
10	80380642	Switching Power Supply-GKF-200-48	
11	03150761	Multi Function + Main Shaft Integrated Board	
12	80310731	Brushless Servo Motor-80-500W	
13	03150603	Power Switch	
14	03150602	Power Connection Socket	
15	80380656	Power Supply ES-600-36	
15	80380660	Switching Power Supply-Pdf-600-36	
16	80240105	LED Fluorescent Lamp T5-4W	
17	05313181	Laser Device	
18	80305771	"Reduction Stepping Motor - -57-56"	
19	03150833	Multi-Turn Potentiometer	
20	80333611	Micro Proximity Switch-Pnp	
21	03150820	Sensor Board-Limit Position	
22	03150810MT	Zero Position Sensor-MT	

12.纯轮电控部分-12针/15针

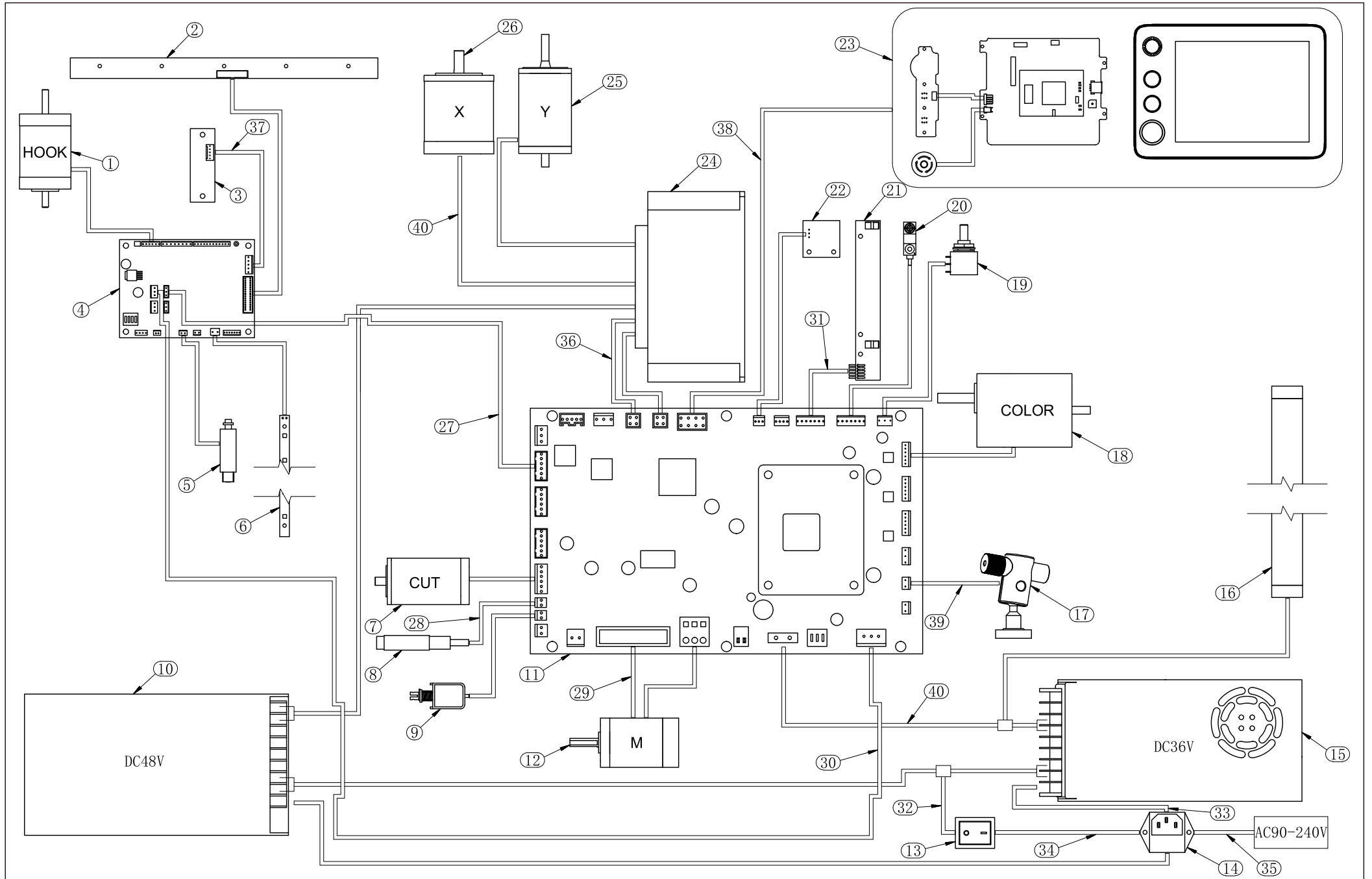
B11121V1

序号	编号	零件名称	备注
23	03151568	整套操作头-P8-RCM-灰	
24	03150361	中型驱动器-XY	
25	80308670	步进电机-86HS3B135-506	
26	80306001AP	步进电机-三相-60HS3A64-606-02	
27	03154339MT	断检光藕-机头板信号线[L=350]	
28	03154332	机头板-多功能板信号线[L=1600]	
29	03154340PT	X向限位光藕-多功能板信号线	
30	03154455	主轴电机-多功能板编码器线	
31	03154334	机头板-多功能板电源线[L=2000]	
32	03154342PT	Y向限位光藕-多功能板信号线[L=750]	
33	03154338PT	电位器-多功能板信号线	
34	03154412MT	电源开关-开关电源线[L=1500]	
35	03154413MT	插座-开关电源地线[L=1500]	
36	03154411MT	插座-电源开关电源线[L=750]	
37	80390101	美标电源线JL003	
37	80390102	欧标电源线JL301	
37	80390103	英国标电源线BS	
37	80390105	国标电源线-三扁头RVVZ-3P	
38	03154457	中型驱动器-多功能板信号线	
39	03154423	机头板-报警板信号线	
40	03154337PT	操作头-多功能板信号电源线	
41	03154341MT	激光头-多功能板电源线	
42	03154344PT	开关电源-多功能板电源线	
43	03154452	X向电机信号线-MT2	

No.	Serial No.	Part name	Remark
23	03151568	Control Panel Module- P8-RCM- Gley	
24	03150361	XY Driver	
25	80308670	Stepping Motor-86HS3B135-506	
26	80306001AP	Stepping Motor-Three Phase-60HSA64-606	
27	03154339MT	Signal Cable - Thread Break Detection Sensor to Head Board	
28	03154332	Signal Cable-Head Board To Multi-Function Board	
29	03154340PT	Signal Cable-X Axis Limit Sensor To Multi-Function Board	
30	03154455	Encoder Cable-Main Motor To Multi Function Board	
31	03154334	Power Cable-Head Board To Multi-Function Board	
32	03154342PT	Signal Cable-Y Axis Limit Sensor To Multi-Function Board	
33	03154338PT	Signal Cable-Potentiometer To Multi-Function Board	
34	03154412MT	Switching Power Supply-Switch Power Cable	
35	03154413MT	Plug-Switching Power Supply Ground Wire	
36	03154411MT	Plug-Switching Power Supply Power Wire	
37	80390101	Power Cable-American Standard-JL003	
37	80390102	Power Cable-European Standard-JL301	
37	80390103	Power Cable-British Standard-BS	
37	80390105	Power Cable RVVZ-3P-2 National Standard	
38	03154457	Drive-Multi-Function model line	
39	03154423	Signal Cable-Head Board to Alarm board	
40	03154337PT	Power Cable + Signal Cable-8 Inch Control Panel To Multi-Function Board	
41	03154341MT	Laser-Multi-Function Board Power	
42	03154344PT	Power Cable-Switch Power To Multi-Function Board	
43	03154452	Signal Cable-X Axis Motor-MT2	

12.轮簧电控部分-12针/15针

B11122V1



12.轮簧电控部分-12针/15针

B11122V1

序号	编号	零件名称	备注
1	80304263	步进电机双轴-42H4F62-106-02	
2	03151612	断检板-12N-19MM	
2	03151621	断检板-15N-19MM	
3	03150802VA	机头指示板带线	
4	03151603AA	机头板-20N-轮簧	
5	80320201	跳跃电磁铁	
6	03090515	灯板-LED-15-P	
6	03090512	灯板-LED-12-P	
7	80305761	勾线电机57BYGH80D10-15	
8	80333602	圆柱接近开关NPN	
9	80320230	扣线电磁铁-DC30V	
10	80380642	开关电源-GKF-200-48	
11	03150761	多功能+主轴一体板	
12	80310731	无刷伺服电机-80-500W	
13	03150603	船型开关	
14	03150602	电源连接插座	
15	80380656	开关电源-ES-600-36	
15	80380660	开关电源-PDF-600-36	
16	80240105	LED日光灯管 T5-4W-0.3	
17	05313181	激光指示装置	
18	80305771	减速步进电机-57-56	
19	03150833	电位器-DT	
20	80333611	微型接近开关-PNP	
21	03150820	光藕板-限位XY	

No.	Serial No.	Part name	Remark
1	80304263	Stepper Motor 42H4F62-106-02	
2	03151612	Thread Break Detection Board-12N-19MM	
2	03151621	Thread Break Detection Strip-15N-19mm	
3	03150802VA	Arm Indicator Lighting Board-LED-P	
4	03151603AA	Head Board-20N-Wheel+Spring	
5	80320201	Jumping Solenoid	
6	03090515	Alarm Sensor Board-LED-15-P	
6	03090512	Alarm Sensor Board-LED-12-P	
7	80305761	Hooking Motor 57BYGH80D10-15	
8	80333602	Cylinder Proximity Switch NPN	
9	80320230	Picker Solenoid-DC30V	
10	80380642	Switching Power Supply-GKF-200-48	
11	03150761	Multi Function + Main Shaft Integrated Board	
12	80310731	Brushless Servo Motor-80-500W	
13	03150603	Power Switch	
14	03150602	Power Connection Socket	
15	80380656	Power Supply ES-600-36	
15	80380660	Switching Power Supply-Pdf-600-36	
16	80240105	LED Fluorescent Lamp T5-4W	
17	05313181	Laser Device	
18	80305771	Reduction Stepping Motor - -57-56	
19	03150833	Multi-Turn Potentiometer	
20	80333611	Micro Proximity Switch-Pnp	
21	03150820	Sensor Board-Limit Position	

12.轮簧电控部分-12针/15针

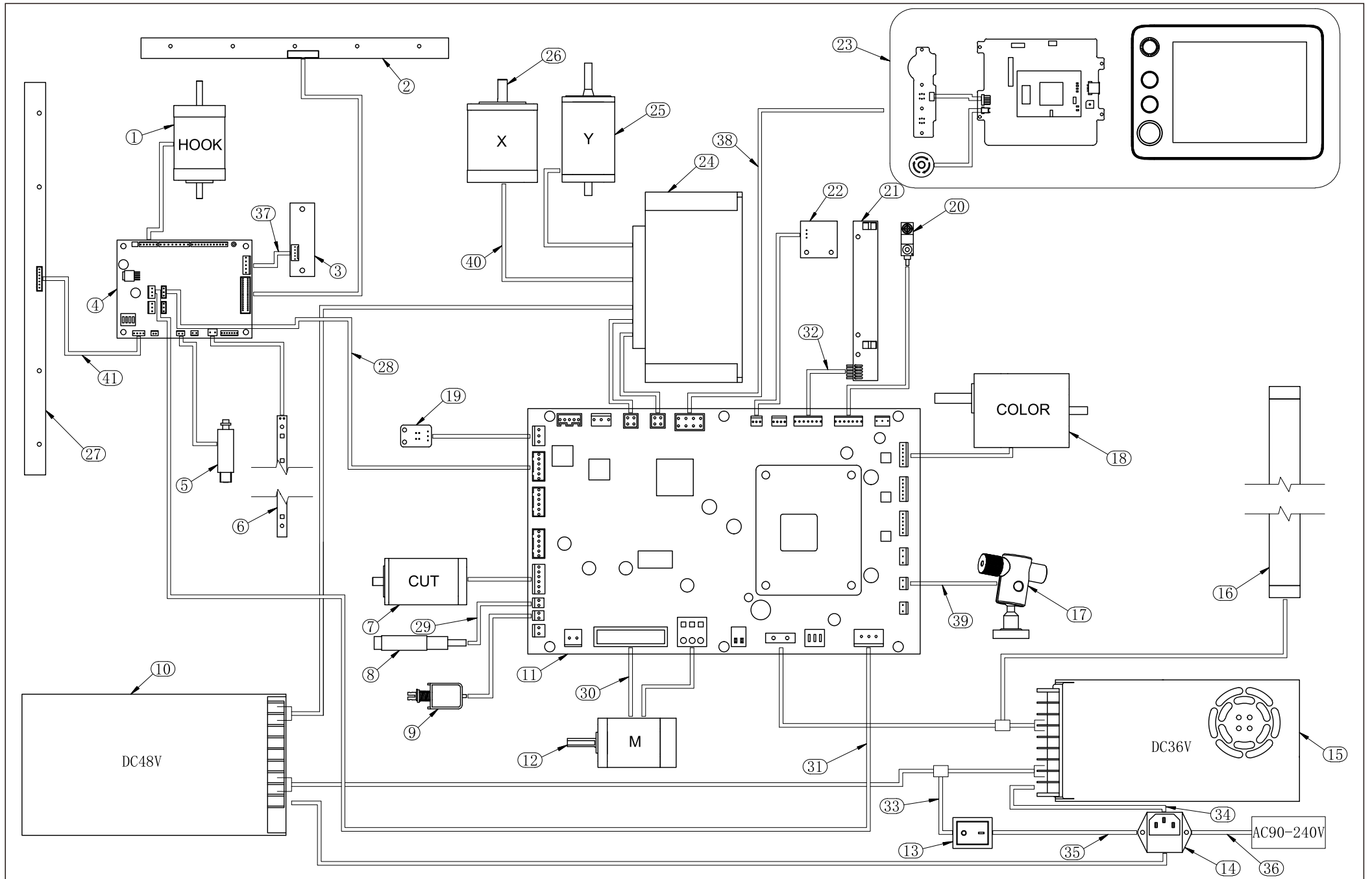
B11122V1

序号	编号	零件名称	备注
22	03150810MT	光藕板-零位-MT	
23	03151568	整套操作头-P8-RCM-灰	
24	03150361	中型驱动器-XY	
25	80308670	步进电机-86HS3B135-506	
26	80306001AP	步进电机-三相-60HS3A64-606-02	
27	03154332	机头板-多功能板信号线[L=1600]	
28	03154340PT	X向限位光藕-多功能板信号线	
29	03154455	主轴电机-多功能板编码器线	
30	03154334	机头板-多功能板电源线[L=2000]	
31	03154342PT	Y向限位光藕-多功能板信号线[L=750]	
32	03154412MT	电源开关-开关电源线[L=1500]	
33	03154413MT	插座-开关电源地线[L=1500]	
34	03154411MT	插座-电源开关电源线[L=750]	
35	80390101	美标电源线JL003	
35	80390102	欧标电源线JL301	
35	80390103	英国标电源线BS	
35	80390105	国标电源线-三扁头RVVZ-3P	
36	03154457	中型驱动器-多功能板信号线	
37	03154423	机头板-报警板信号线	
38	03154337PT	操作头-多功能板信号电源线	
39	03154341MT	激光头-多功能板电源线	
40	03154452	X向电机信号线-MT2	

No.	Serial No.	Part name	Remark
22	03150810MT	Zero Position Sensor-MT	
23	03151568	Control Panel Module- P8-RCM- Gley	
24	03150361	XY Driver	
25	80308670	Stepping Motor-86HS3B135-506	
26	80306001AP	Stepping Motor-Three Phase-60HSA64-606	
27	03154332	Signal Cable-Head Board To Multi-Function Board	
28	03154340PT	Signal Cable-X Axis Limit Sensor To Multi-Function Board	
29	03154455	Encoder Cable-Main Motor To Multi Function Board	
30	03154334	Power Cable-Head Board To Multi-Function Board	
31	03154342PT	Signal Cable-Y Axis Limit Sensor To Multi-Function Board	
32	03154412MT	Switching Power Supply-Switch Power Cable	
33	03154413MT	Plug-Switching Power Supply Ground Wire	
34	03154411MT	Plug-Switching Power Supply Power Wire	
35	80390101	Power Cable-American Standard-JL003	
35	80390102	Power Cable-European Standard-JL301	
35	80390103	Power Cable-British Standard-BS	
35	80390105	Power Cable RVVZ-3P-2 National Standard	
36	03154457	Drive-Multi-Function model line	
37	03154423	Signal Cable-Head Board to Alarm board	
38	03154337PT	Power Cable + Signal Cable-8 Inch Control Panel To Multi-Function Board	
39	03154341MT	Laser to Multi-Function Board Power	
40	03154452	Signal Cable-X Axis Motor-MT2	

12.轮簧电控部分-20针

B11123V1



12.轮簧电控部分-20针

B11123V1

序号	编号	零件名称	备注
1	80304263	步进电机双轴-42H4F62-106-02	
2	03151611	断检板-20N-19MM	
3	03150802VA	机头指示灯板带线	
4	03151603AA	机头板-20N-轮簧	
5	80320201	跳跃电磁铁	
6	03090520	灯板-LED-20N	
7	80305761	勾线电机57BYGH80D10-15	
8	80333602	圆柱接近开关NPN	
9	80320230	扣线电磁铁-DC30V	
10	80380642	开关电源-GKF-200-48	
11	03150761	多功能+主轴一体板	
12	80310731	无刷伺服电机-80-500W	
13	03150603	船型开关	
14	03150602	电源连接插座	
15	80380656	开关电源-ES-600-36	
15	80380660	开关电源-PDF-600-36	
16	80240105	LED日光灯管 T5-4W-0.3	
17	05313181	激光指示装置	
18	80304262	步进电机双轴-42H4F62-106-01	
19	3006152104A	光偶板-零位-换色-20N	
20	80333611	微型接近开关-PNP	
21	03150820	光藕板-限位XY	
22	03150810MT	光藕板-零位-MT	
23	03151568	整套操作头-P8-RCM-灰	

No.	Serial No.	Part name	Remark
1	80304263	Stepper Motor 42H4F62-106-02	
2	03151611	Thread Break Detection Board-20N	
3	03150802VA	Arm Indicator Lighting Board-LED-P	
4	03151603AA	Head Board-20N-Wheel+Spring	
5	80320201	Jumping Solenoid	
6	03090520	Light Plate-LED-20N	
7	80305761	Hooking Motor 57BYGH80D10-15	
8	80333602	Cylinder Proximity Switch NPN	
9	80320230	Picker Solenoid-DC30V	
10	80380642	Switching Power Supply-GKF-200-48	
11	03150761	Multi Function + Main Shaft Integrated Board	
12	80310731	Brushless Servo Motor-80-500W	
13	03150603	Power Switch	
14	03150602	Power Connection Socket	
15	80380656	Power Supply ES-600-36	
15	80380660	Switching Power Supply-Pdf-600-36	
16	80240105	LED Fluorescent Lamp T5-4W	
17	05313181	Laser Device	
18	80304262	Stepper Motor 42H4F62-106-01	
19	3006152104A	Sensor Board-Zero Position-Color Change-20N	
20	80333611	Micro Proximity Switch-Pnp	
21	03150820	Sensor Board-Limit Position	
22	03150810MT	Zero Position Sensor-MT	
23	03151568	Control Panel Module- P8-RCM- Gley	

12.轮簧电控部分-20针

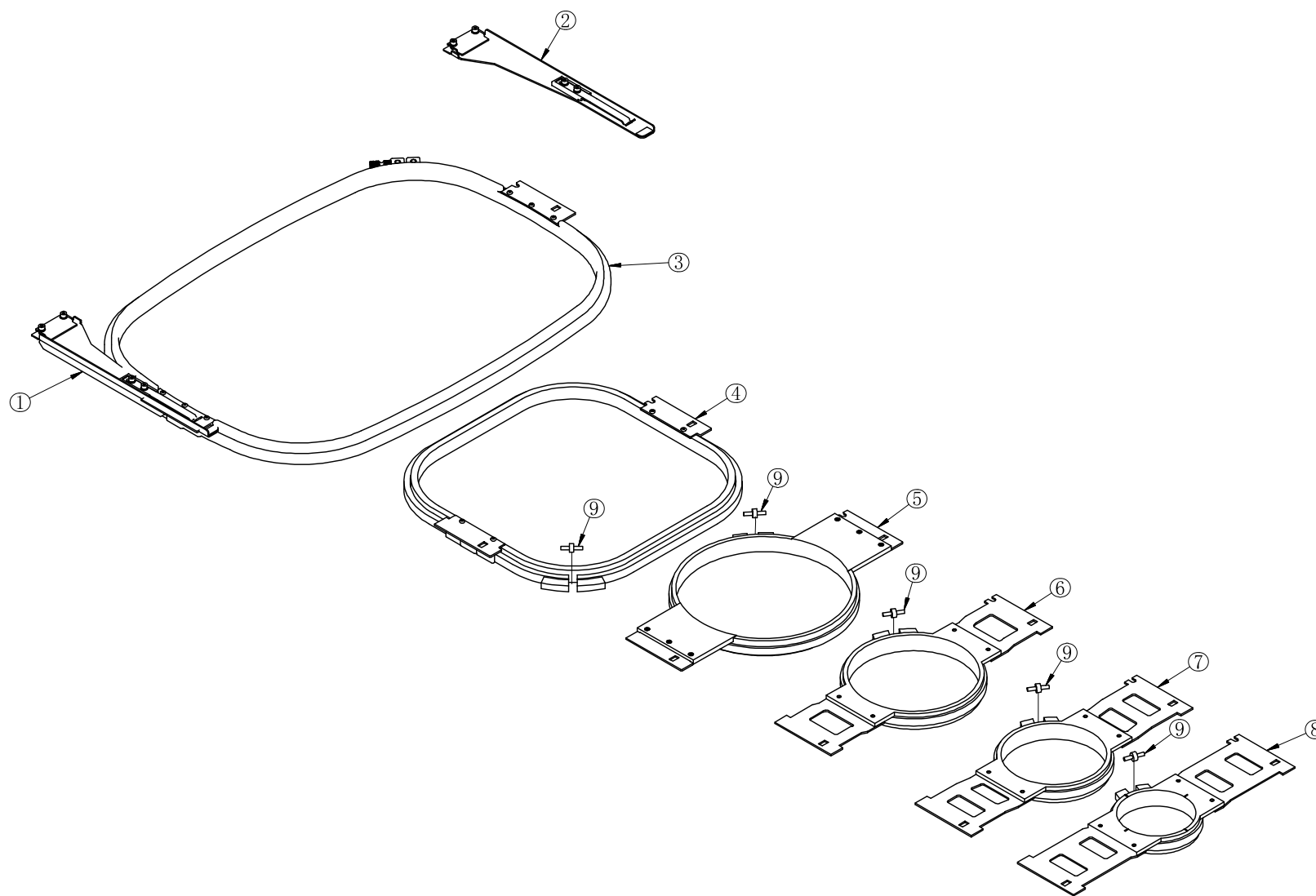
B11123V1

序号	编号	零件名称	备注
24	03150361	中型驱动器-XY	
25	80308670	步进电机-86HS3B135-506	
26	80306001AP	步进电机-三相-60HS3A64-606-02	
27	03150834	针位检测板-C-20N	
28	03154332	机头板-多功能板信号线[L=1600]	
29	03154340PT	X向限位光藕-多功能板信号线	
30	03154455	主轴电机-多功能板编码器线	
31	03154334	机头板-多功能板电源线[L=2000]	
32	03154342PT	Y向限位光藕-多功能板信号线[L=750]	
33	03154412MT	电源开关-开关电源线[L=1500]	
34	03154413MT	插座-开关电源地线[L=1500]	
35	03154411MT	插座-电源开关电源线[L=750]	
36	80390101	美标电源线JL003	
36	80390102	欧标电源线JL301	
36	80390103	英国标电源线BS	
36	80390105	国标电源线-三扁头RVVZ-3P	
37	03154423	机头板-报警板信号线	
38	03154337PT	操作头-多功能板信号电源线	
39	03154341MT	激光头-多功能板电源线	
40	03154452	X向电机信号线-MT2	
41	03154328	机头板-针位检测板信号线-20N	

No.	Serial No.	Part name	Remark
24	03150361	XY Driver	
25	80308670	Stepping Motor-86HS3B135-506	
26	80306001AP	Stepping Motor-Three Phase-60HSA64-606	
27	03150834	Needle Position Detection Board-C-20N	
28	03154332	Signal Cable-Head Board To Multi-Function Board	
29	03154340PT	Signal Cable-X Axis Limit Sensor To Multi-Function Board	
30	03154455	Encoder Cable-Main Motor To Multi Function Board	
31	03154334	Power Cable-Head Board To Multi-Function Board	
32	03154342PT	Signal Cable-Y Axis Limit Sensor To Multi-Function Board	
33	03154412MT	Switching Power Supply-Switch Power Cable	
34	03154413MT	Plug-Switching Power Supply Ground Wire	
35	03154411MT	Plug-Switching Power Supply Power Wire	
36	80390101	Power Cable-American Standard-JL003	
36	80390102	Power Cable-European Standard-JL301	
36	80390103	Power Cable-British Standard-BS	
36	80390105	Power Cable RVVZ-3P-2 National Standard	
37	03154423	Signal Cable-Head Board to Alarm board	
38	03154337PT	Power Cable + Signal Cable-8 Inch Control Panel To Multi-Function Board	
39	03154341MT	Laser to Multi-Function Board Power	
40	03154452	Signal Cable-X Axis Motor-MT2	
41	03154328	Signal Cable-Head Board to Needle Position Dection Board-20	

13.绣框部分-1

B11131V1



13.绣框部分-1

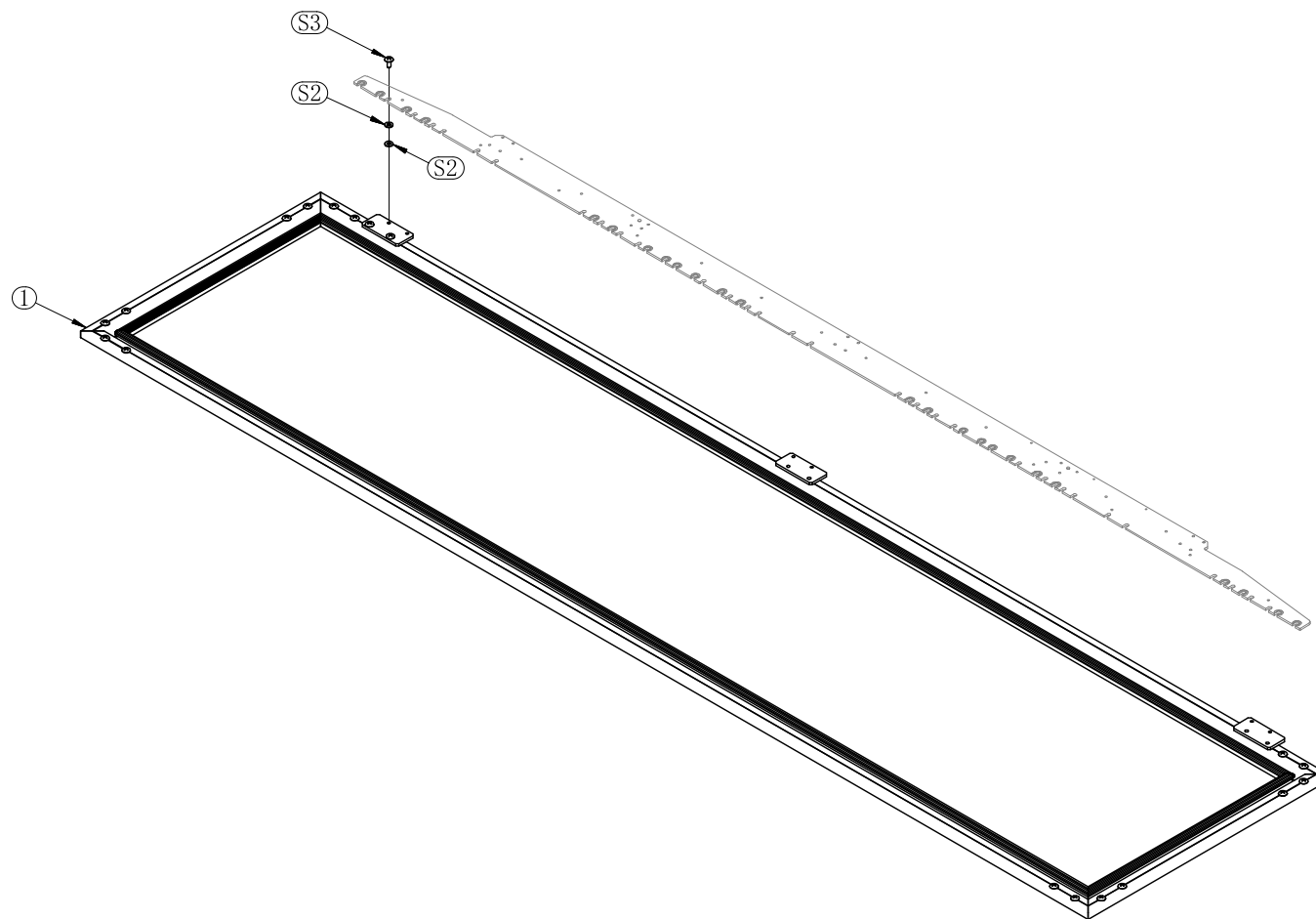
B11131V1

序号	编号	零件名称	备注
1	03100292	绣框支架部件-左扶手	
2	03100291	绣框支架部件-右扶手	
3	03173691VA	大绣框-540x360	
4	02540681CB	成衣绷架CA-290	
5	02540581CB	成衣绷架CA-190	
6	02540481CB	成衣绷架CA-150	
7	02540381CB	成衣绷架CA-120	
8	02540281CB	成衣绷架CA-90	
9	03171102	绣框涨紧螺丝	

No.	Serial No.	Part name	Remark
1	03100292	Frame Support Module-L	
2	03100291	Frame Bracket Module-R	
3	03173691VA	Hoop-540x360	
4	02540681CB	Hoop CB-290	
5	02540581CB	Hoop CA-190	
6	02540481CB	Hoop CA-150	
7	02540381CB	Hoop CA-120	
8	02540281CB	Hoop CA-90	
9	03171102	Frame Tighten Screw	

13.绣框部分-2

B11132V1



13.绣框部分-2

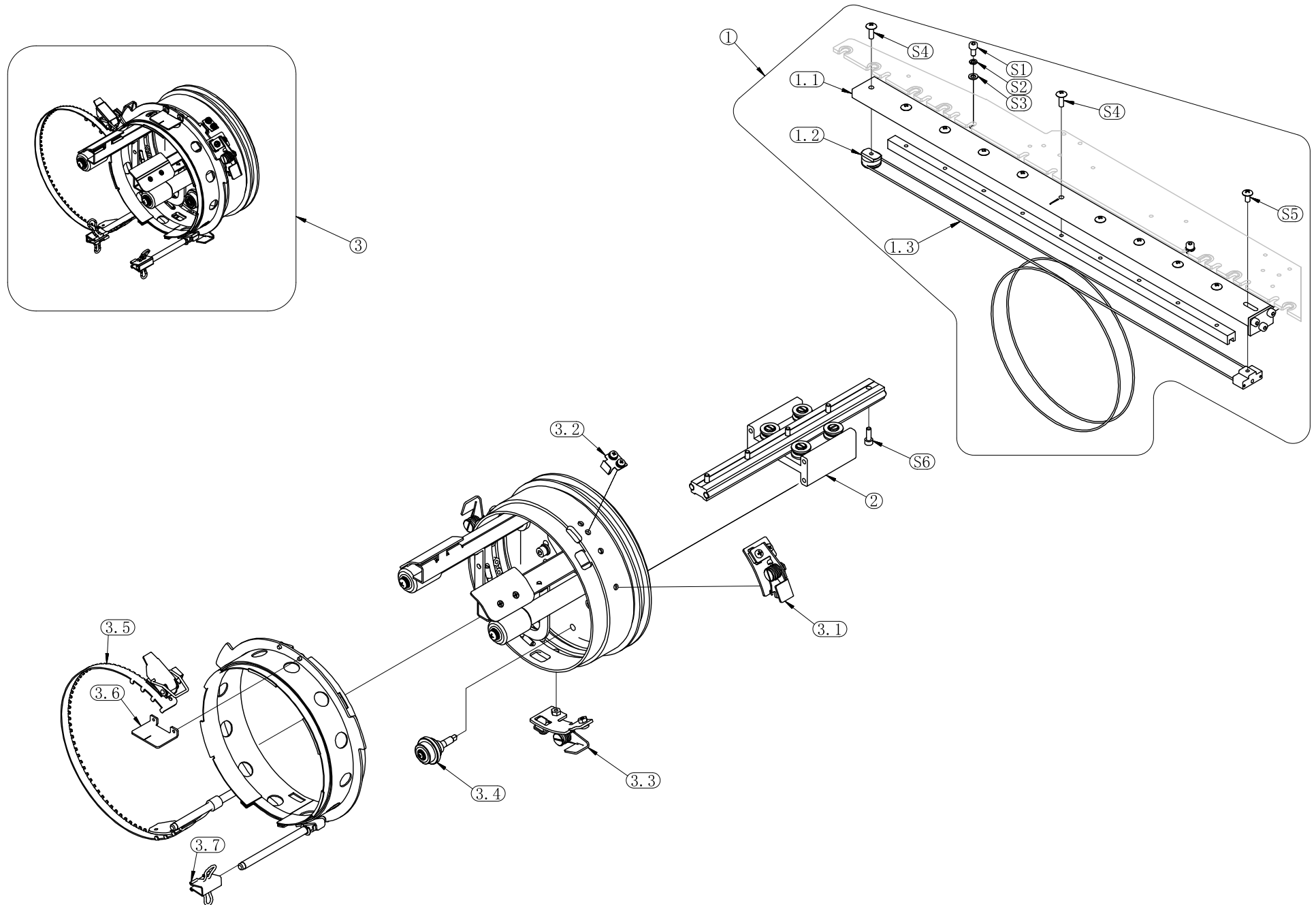
B11132V1

序号	编号	零件名称	备注
1	3011311065	平绣框组件-MT-3T	
1	3011311067	平绣框组件-MT-4T	
S1	80746512	大圆头十字M5x12	
S1	80746508	大圆头十字M5x8	
S2	80900501	平垫M5-不锈钢	

No.	Serial No.	Part name	Remark
1	3011311065	Aluminum Frame-MT-3T	
1	3011311067	Aluminum Frame-MT-4T	
S1	80746512	M5X12 Screw	
S1	80746508	M5X8 Screw	
S2	80900501	M5 Plain Washer	

14.帽架部分

B11140V1



14.帽架部分

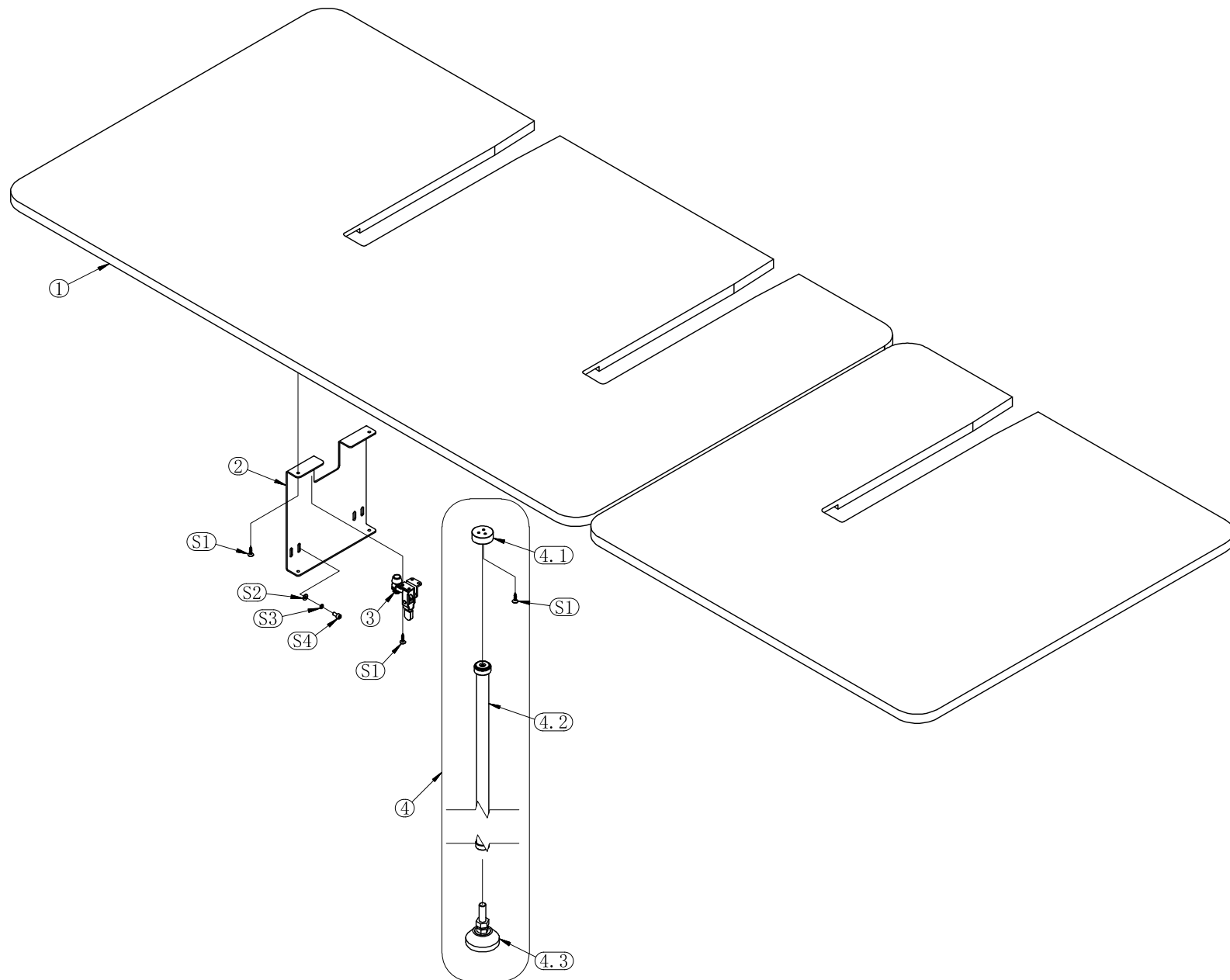
B11140V1

序号	编号	零件名称	备注
1	02815042	帽架驱动连接板套件-P-MT	
1.1	02815010	驱动支架-PT	
1.2	02815008	钢丝轮	
1.3	02815052	帽架钢丝套件-P-MT	
2	02815039	直线导轨套件-C-220	
3	02815082	帽架-大梭箱	
3.1	02810270	夹头组件A	
3.2	02810205	帽架限位弹片	
3.3	02810271	夹头组件B	
3.4	02810161	偏心轮组件	
3.5	02811082	帽架扎条组件	
3.6	02811006	定位块-帽夹圈	
3.7	02811055	夹子-帽圈	
S1	80813410	圆柱头内六角M4x10-不锈钢	
S2	80900418	弹簧垫片M4-不锈钢	
S3	80900401	平垫M4-不绣钢	
S4	80746412	大圆头十字M4x12	
S5	80746410	大圆头十字M4X10	
S6	80810412	圆柱头内六角M4x12-黑	

No.	Serial No.	Part name	Remark
1	02815042	Hat Rack Drive Junction Plate Kit-P-MT	
1.1	02815010	Drive Frame-PT	
1.2	02815008	Steel Wire Wheel	
1.3	02815052	Hat Rack Steel Wire Kit-P-MT	
2	02815039	Linear Guide Rail Set-C-220	
3	02815082	Hat Rack–Big Shuttle Box	
3.1	02810270	Clamp Head Components A	
3.2	02810205	Hat Rack Spacing Shrapnel	
3.3	02810271	Clamp Head Components B	
3.4	02810161	Eccentric Wheel Components	
3.5	02811082	Cap Strapping Rod Components	
3.6	02811006	Positioning Block	
3.7	02811055	Clamp - Cap Ring	
S1	80813410	M4*10 Hexagon Socket Caphead Screw	
S2	80900418	M4 Spring Washer	
S3	80900401	M4 Plain Washer	
S4	80746412	Screw M4*12	
S5	80746410	Big Round Head Cross Screw M4*10	
S6	80810412	M4X12 Cylinder Head Hexagon - Black	

15.台板部分

B11150V1



15.台板部分

B11150V1

序号	编号	零件名称	备注
1	3011311003	平绣台板-MT-3T	
1	3011311004	平绣台板-MT-4T	
2	3011311011AA	台板支架B-MT	
3	80926011	快速夹GH-101-A	
4	03010365VA	台板支撑套件-P-MT	
4.1	03010310	大台板支撑磁铁座	
4.2	03010325	台板落地支撑柱	
4.3	80270841	脚杯-尼龙固定-D60-M12x120	
S1	80700302	沉头十字自攻螺丝M4X16-黑	
S2	80900501	平垫M5-不锈钢	
S3	80900518	弹簧垫片-M5-不锈钢	
S4	80813510	圆柱头内六角M5x10-不锈钢	

No.	Serial No.	Part name	Remark
1	3011311003	Flat Table-MT-3T	
1	3011311004	Flat Table-MT-4T	
2	3011311011AA	Table Support B-MT	
3	80926011	Clamping Fixture CH-101-A	
4	03010365VA	Platen Support Kit-P-MT	
4.1	03010310	Table Suport Megnet Base	
4.2	03010325	Support Pillar	
4.3	80270841	Machine Feet-D60-M12X120	
S1	80700302	Flat Head Screw M4*16	
S2	80900501	M5 Plain Washer	
S3	80900518	M5 Spring Washer	
S4	80813510	M5*10 Hexagon Socket Caphead Screw	



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