



MT Series

PARTS

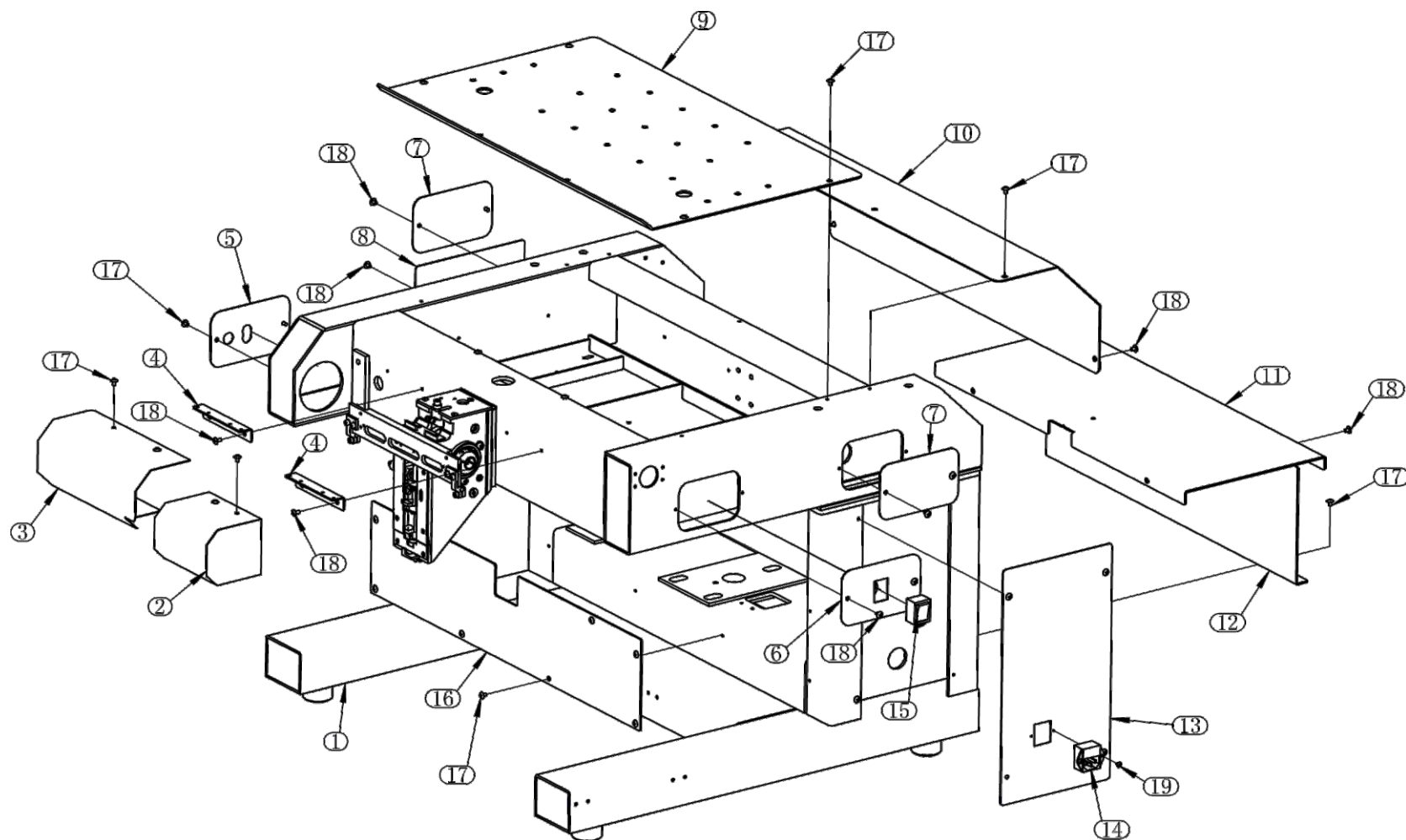
BOOK

Version:11000V3

THINK BEYOND

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01.机架及盖板-MT1

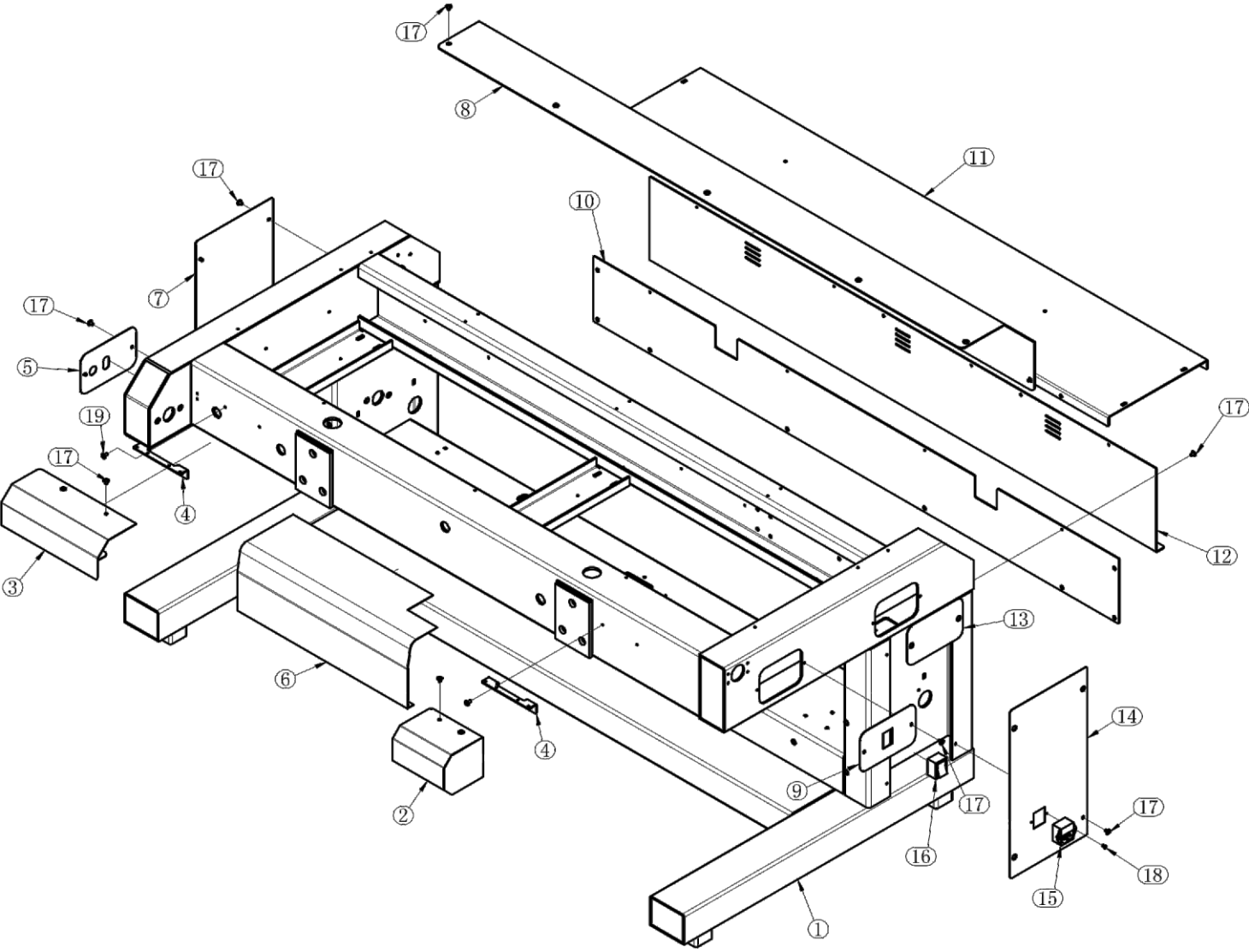
11010V3

序号	编号	零件名称	备注
1	3011100101	上机架-MT-1T	
2	3011100312	上轴罩壳-MT-右侧	
3	3011100311	上轴罩壳-MT-左侧	
4	3011100310	支架-上轴罩壳-MT	
5	3011100304	机架侧上盖板B-MT	
6	3011100305	机架侧上盖板C-开关-MT	
7	3011100303	机架侧上盖板A-MT	
8	3011100302	机架两侧盖板-MT	
9	3011101101	线盘-MT-1T-12	
9	3011101111	线盘-MT-1T-15	
9	3011101103	线盘-MT-1T-20	
10	3011101301	后上盖板-MT-1T	
11	3011101201	上盖板-梭箱-MT-1T	
12	3011101401	后立盖板-MT-1T	
13	3011100301AA	机架两侧盖板-电源-MT	
14	03150602	电源连接插座	
15	03150603	船型开关	
16	3011101501	梭箱下盖板-MT-1T	
17	80746406	圆头十字-M4x6	
18	80746408	圆头十字-M4x8	
19	80860326	不锈纲沉平头十字螺丝-M3x6	

No.	Serial No.	Part name	Remark
1	3011100101	Upper Rack-MT-1T	
2	3011100312	Upper Shaft Housing-MT-R	
3	3011100311	Upper Shaft Housing-MT-L	
4	3011100310	Bracket-Upper Shaft Housing-MT	
5	3011100304	Upper Cover At Rack Side B-MT	
6	3011100305	Upper Cover At Rack Side C-MT	
7	3011100303	Upper Cover At Rack Side A-MT	
8	3011100302	Cover At Both Sides Of Rack-MT	
9	3011101101	Thread Plate-MT-1T-12	
9	3011101111	Thread Plate-MT-1T-15	
9	3011101103	Thread Plate-MT-1T-20	
10	3011101301	Rear Upper Cover -MT-1T	
11	3011101201	TUpper Cover-Shuttle Box-MT-1T	
12	3011101401	Rear Vertical Cover-MT-1	
13	3011100301AA	Cover At Both Sides Of Rack-Power Supply-MT	
14	03150602	Power Connection Socket	
15	03150603	Power Switch	
16	3011101501	Lower Coverof Shuttle Box-MT-1T	
17	80746406	Screw M4*6	
18	80746408	Screw M4*8	
19	80860326	M3*6 Flat Head Philips Screw	

02.机架及盖板-MT2

11020V3

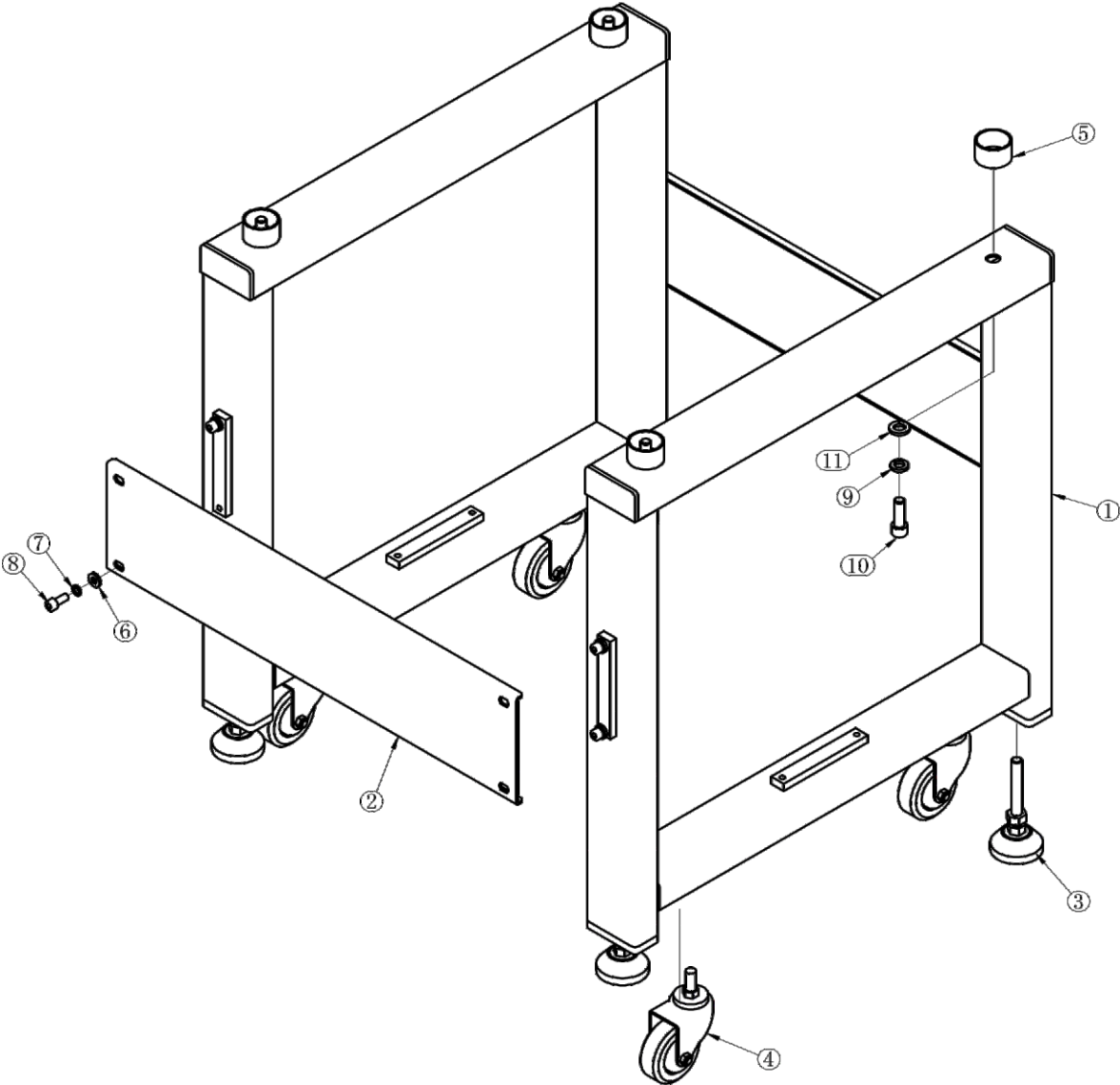


02.机架及盖板-MT2

11020V3

序号	编号	零件名称	备注
1	3011100102	上机架-MT-2T	
2	3011100312	上轴罩壳-MT-右侧	
3	3011100311	上轴罩壳-MT-左侧	
4	3011100310	支架-上轴罩壳-MT	
5	3011100304	机架侧上盖板B-MT	
6	3011100331	针杆架间罩壳-C12-605	
6	3011100332	针杆架间罩壳-C15-605	
6	3011100333	针杆架间罩壳-C20-605	
7	3011100302	机架两侧盖板-MT	
8	3011101302	后上盖板-MT-2T	
9	3011100305	机架侧上盖板C-开关-MT	
10	3011101502	梭箱下盖板-MT-2T	
11	3011101202	上盖板-梭箱-MT-2T	
12	3011101402	后立盖板-MT-2T605	
13	3011100303	机架侧上盖板A-MT	
14	3011100301AA	机架两侧盖板-电源-MT	
15	03150602	电源连接插座	
16	03150603	船型开关	
17	80746408	圆头十字-M4x8	
18	80860326	不绣钢沉平头十字螺丝-M3x6	
19	80742305	法兰式半圆十字M3X5-镀镍	

No.	Serial No.	Part name	Remark
1	3011100102	Upper Rack-MT-2T	
2	3011100312	Upper Shaft Housing-MT-R	
3	3011100311	Upper Shaft Housing-MT-L	
4	3011100310	Bracket-Upper Shaft Housing-MT	
5	3011100304	Upper Cover At Rack Side B-MT	
6	3011100331	Needle Bar Case Cover-C12-605	
6	3011100332	Needle Bar Case Cover-C15-605	
6	3011100333	Needle Bar Case Cover-C20-605	
7	3011100302	Cover At Both Sides Of Rack-MT	
8	3011101302	Rear Upper Cover -MT-2T	
9	3011100305	Upper Cover At Rack Side C-MT	
10	3011101502	Lower Cover Of Shuttle Box-MT-2T	
11	3011101202	Upper Cover-Shuttle Box-MT-2T	
12	3011101402	Rear Vertical Cover-MT-2T	
13	3011100303	Upper Cover At Rack Side A-MT	
14	3011100301AA	Cover At Both Sides Of Rack-Power Supply-MT	
15	03150602	Power Connection Socket	
16	03150603	Power Switch	
17	80746408	Screw M4*8	
18	80860326	M3*6 Flat Head Philips Screw	
19	80742305	Flanged Semi-Circular Cross-M3X5	



03.机架-下-MT

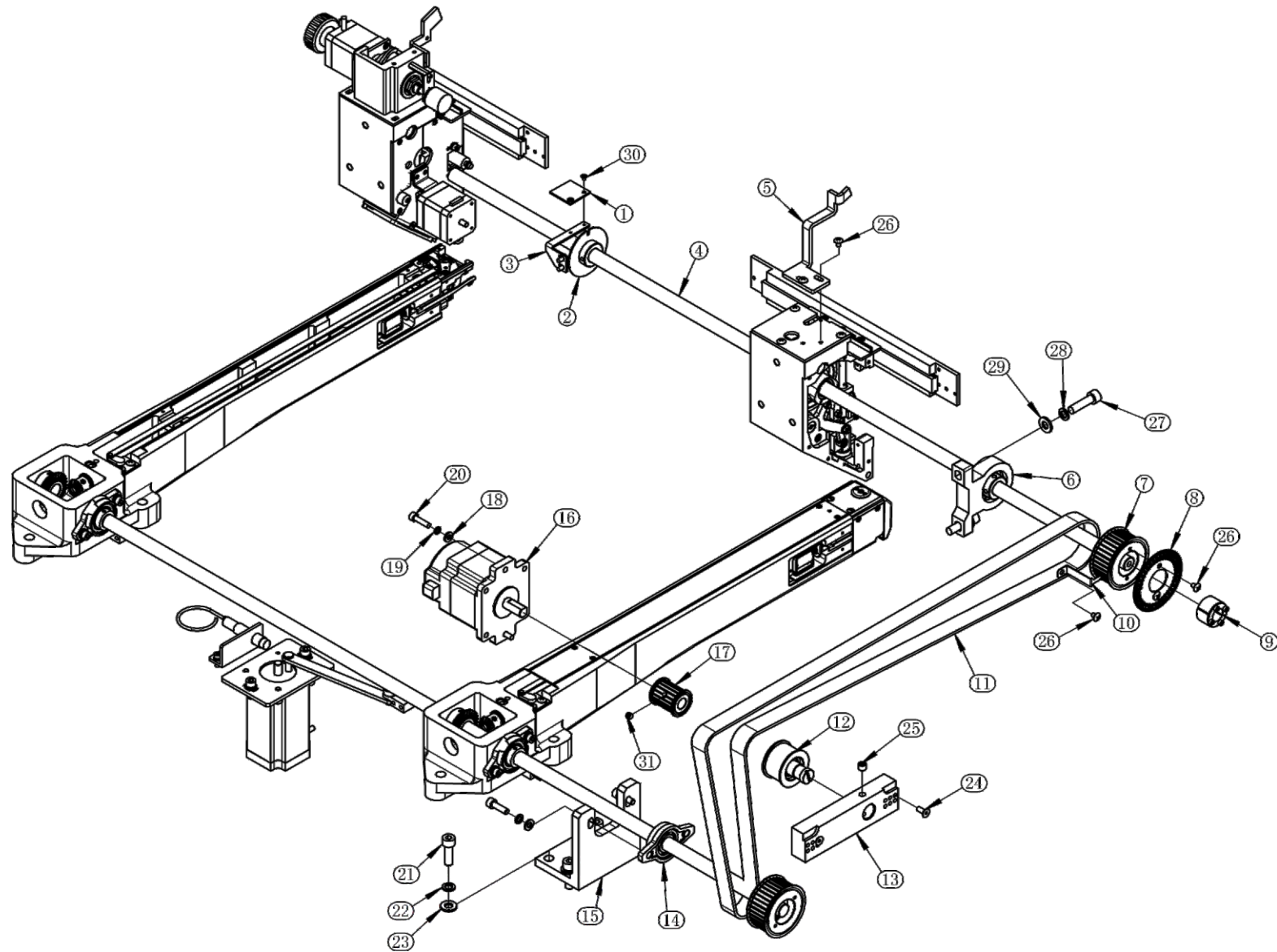
11030V3

序号	编号	零件名称	备注
1	3011100222	侧架-下机架-MT-2T	
2	3011100201	连接板-下机架-1T	
2	3011100202	连接板-下机架-2T	
3	80270912	调整脚杯-防滑橡胶-D60-M12X100	
4	80270501	丝杆脚轮-65-M12	
5	3011100121	橡胶脚套-40	
6	80900802	平垫-镀铬M8	
7	80900818	弹簧垫片M8-不锈钢	
8	80810820	圆柱头内六角M8x20-黑	
9	80901213	弹簧垫片-黑M12	
10	80811240	圆柱头内六角M12x40-黑	
11	80901202	平垫M12-镀铬	

No.	Serial No.	Part name	Remark
1	3011100222	Side Beam-Lower Machine Frame-MT-2T	
2	3011100201	Connecting Plate-Lower Rack-1T	
2	3011100202	Connecting Plate-Lower Rack-2T	
3	80270912	Universal Feet-Anti-Skiding Rubber-D60-M12X100	
4	80270501	Screw Lever Truckle-65M12	
5	3011100121	Rubber Foot Cover-40	
6	80900802	M8 Flat Cushion-Nickle-Plate	
7	80900818	M8 Spring Shim-Stainless Steel	
8	80810820	Hexagon Socket Head Cap Screw M8X20- Black	
9	80901213	M12 Spring Cushion-Black	
10	80811240	M12X40 Hexagon Socket Head	
11	80901202	M12 Thick Flat Cushion- Nickel-Plated	

04.主轴传动部分-MT

11040V3



04.主轴传动部分-MT

11040V3

序号	编号	零件名称	备注
1	03150810MT	光藕板-零位-MT	
2	03041207	零位挡光片	
3	03041208	零位光藕支架	
4	3011206001	上轴15-390	
4	3011206002	上轴-MT-15-995	
5	01293850	断检光藕支架-2T	
6	02311181	轴承座压轴承42-高45	
7	3011200192VA	同步带轮-上下轴-MT	
8	3011200130	刻度盘-MT	
9	80031544	涨紧套-ZA-15X28	
10	3011200131	刻度盘指针-MT	
11	80025152	同步带5M-20-1690	
12	3011200160	偏心轮组件-MT-上下传动	
13	3011200101	主轴张紧轮支架	
14	01400660	剪线箱轴承组件-SY	
15	3011201101	轴承座-MT-下轴	
16	80310701BC	无刷伺服电机-70SF3A60	
16	80310721VA	无刷伺服电机-70SF3A90-330-1000Z-02	
17	3011200193AA	同步带轮-主轴电机-MT1-M	
17	3011200193VA	同步带轮-主轴电机-MT	
18	80900501	平垫M5-不锈纲	
19	80900513	弹簧垫-M5黑	

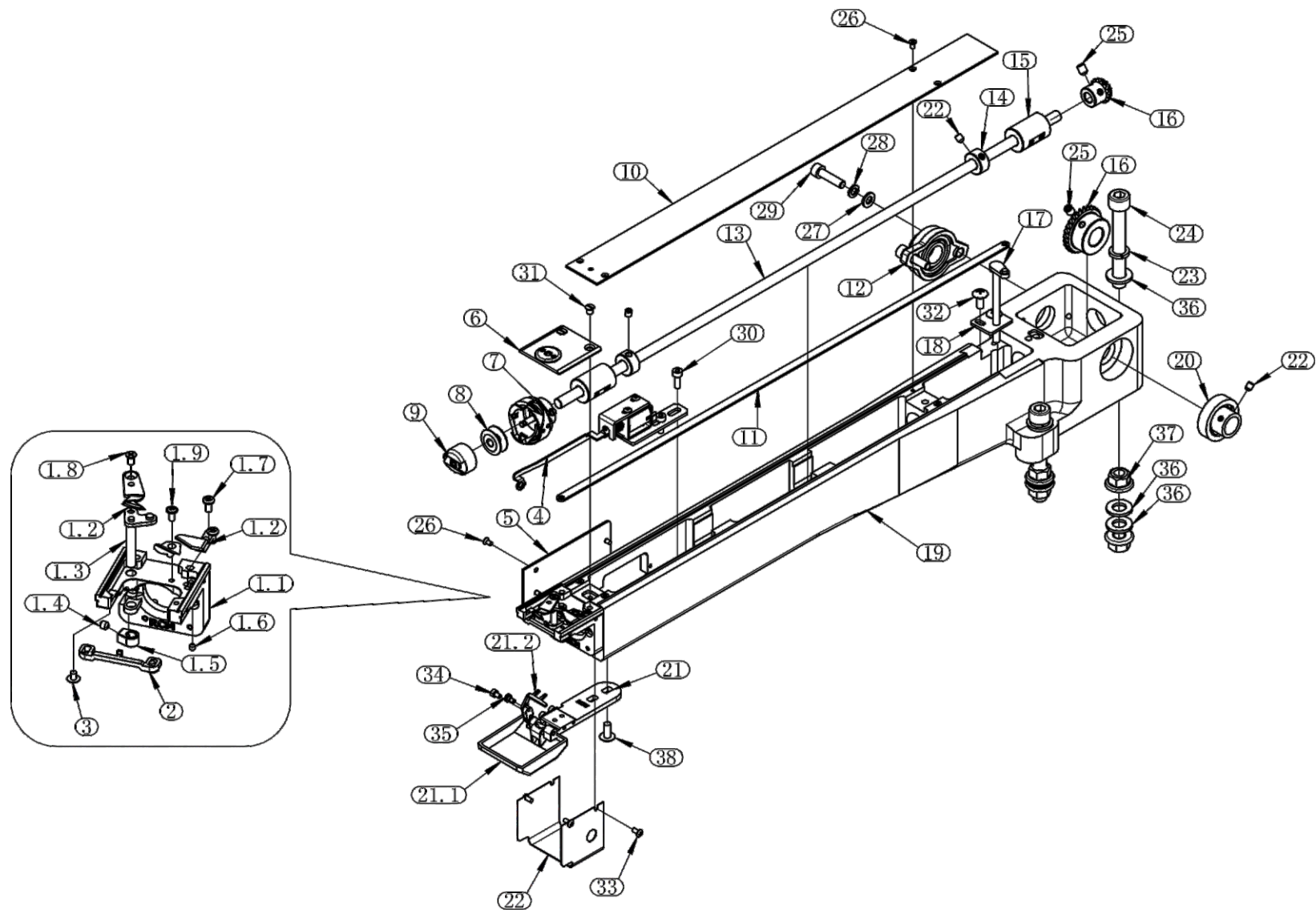
No.	Serial No.	Part name	Remark
1	03150810MT	Zero Position Sensor-MT	
2	03041207	Zero Position Baffle	
3	03041208	Zero Postion Sensor Bracket	
4	3011206001	Upper Shaft 15-390	
4	3011206002	Upper Shaft 15-995	
5	01293850	Thread Break Detection Sensor Bracket-MT2	
6	02311181	Bearing Base 42-H45	
7	3011200192VA	Timing Belt-Upper Below Shaft-MT	
8	3011200130	Dial-MT	
9	80031544	Clamping Sleeve -Za-15*28	
10	3011200131	Dial Pointer-MT	
11	80025152	Synchronous Belt 5M-20-1690	
12	3011200160	Eccentric Wheel Assembly-MT-Up And Down Movement	
13	3011200101	Spindle Tensioning Wheel Support	
14	01400660	Trimming Box Bearing Assembly-SY	
15	3011201101	Bearing Base-MT-Lower Shaft	
16	80310701BC	Main Motor-70Sf3A60	
16	80310721VA	Servo Motor - 70SFA90-330-1000Z-01	
17	3011200193AA	Timing Belt-Main Motor-MT1-M	
17	3011200193VA	Timing Belt-Main Motor-MT	
18	80900501	M5 Plain Washer	
19	80900513	M5 Spring Cushion-Black	

04.主轴传动部分-MT

11040V3

序号	编号	零件名称	备注
20	80810516	圆柱头内六角M5x16-黑	
21	80810825	圆柱头内六角M8x25-黑	
22	80900813	弹簧垫片-M8黑	
23	80900802	平垫-镀铬M8	
24	80866512	沉平头内六角-不锈钢M5x12	
25	80880808	内六角紧定螺丝M8x8-黑	
26	80746408	大圆头十字M4x8	
27	80810830	圆柱头内六角M8x30-黑	
28	80900813	弹簧垫片-M8黑	
29	80900802	平垫-镀铬M8	
30	80742305	法兰式半圆十字M3X5-镀镍	

No.	Serial No.	Part name	Remark
20	80810516	M5X16 Hexagon Socket Head-Black	
21	80810825	Hexagon Socket Head Cap Screw M8X25- Black	
22	80900813	M8 Spring Washer	
23	80900802	M8 Flat Cushion-Nickle-Plate	
24	80866512	Screw M5X12	
25	80880808	Hexagon Socket Set Screw M8X8	
26	80746408	Screw M4*8	
27	80810830	M8X30 Hexagon Cap	
28	80900813	M8 Spring Washer	
29	80900802	M8 Flat Cushion-Nickle-Plate	
30	80742305	Flanged Semi-Circular Cross-M3X5	



05.梭箱部分-MT

11050V3

序号	编号	零件名称	备注
1	02101660	针板座组件-SR-C	
1.1	02101601	针板座-SR-C	
1.2	02101282	帽绣剪刀套件	
1.3	02010667	动刀驱动杆-SY-CT	
1.4	80880404	内六角紧定螺丝M4x4-黑	
1.5	03021232	动刀驱动杆夹头	
1.6	80880304	紧定螺丝M3*4-黑	
1.7	80740306	小圆头十字螺丝M3X6	
1.8	80860326	不锈钢沉平头十字螺丝M3x6	
1.9	80742304	法兰式半圆十字M3x4 - 镀镍	
2	03021322	定位钩-旋梭-RCM-短	
3	80740306	小圆头十字螺丝M3X6	
4	02010665	小梭箱扣线电磁铁组件	
5	02010621	扣线盖板 - SY	
6	02101611VA	针板-SR-C-H	
7	80620291	佐文剪线旋梭-KHS12-RYP	
8	80620302	梭芯	
9	80620301	梭壳	
10	3011150113	上盖板-梭箱-MT	
11	3011150132	旋梭轴-MT-541	
12	80039011	外球面轴承UFL002-D15	
13	3011150141	剪线拉杆-MT	
14	02010633	旋梭轴挡圈-SY	
15	02101131	旋梭箱前轴套	
16	01030133	伞齿轮套件	

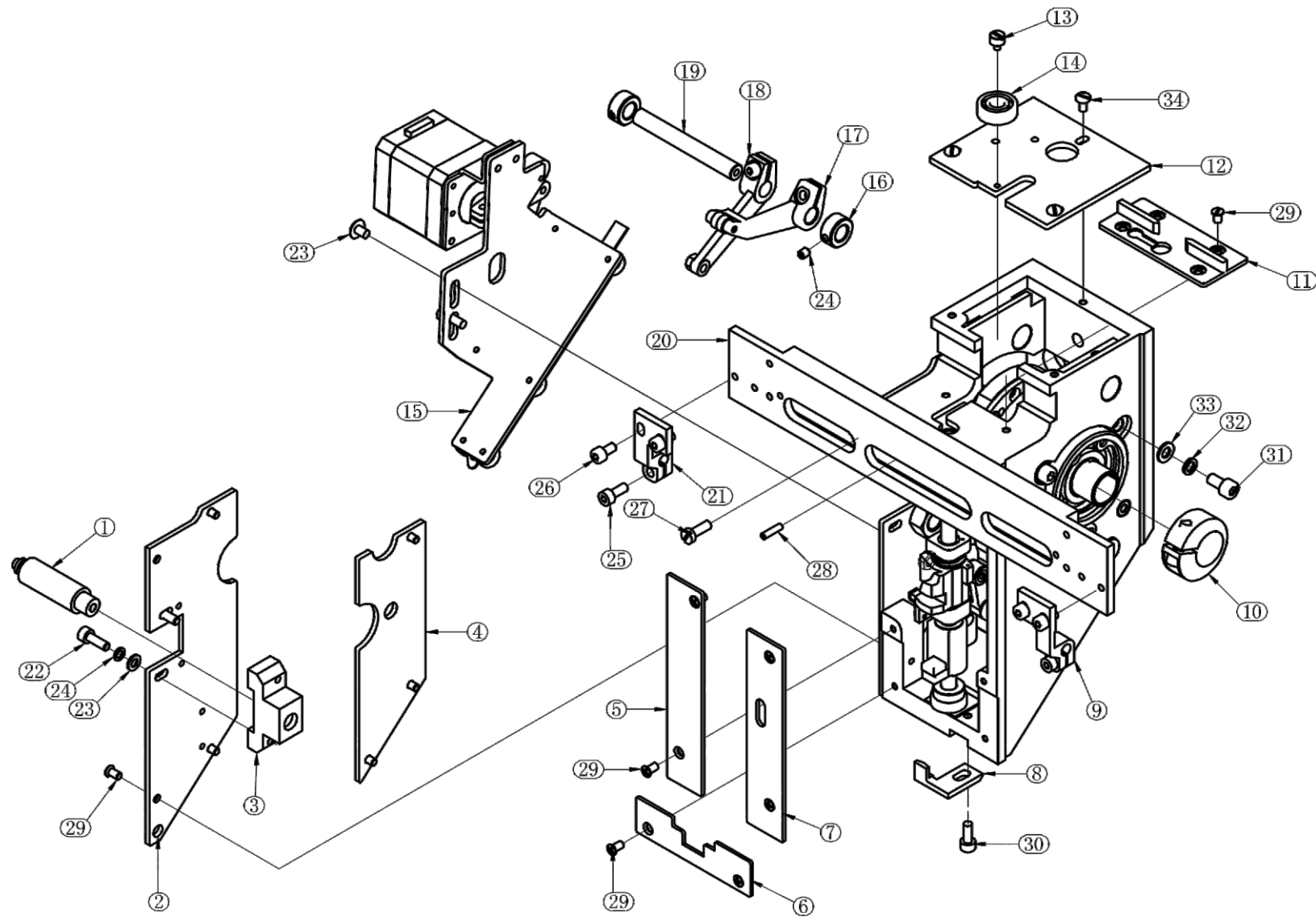
No.	Serial No.	Part name	Remark
1	02101660	Needle Plate Base Assembly-SR-C	
1.1	02101601	Needle Plate Base-SR-C	
1.2	02101282	Scissors Kit	
1.3	02010667	Movable Knife Driving Rod Component-SY	
1.4	80880404	M4X4 Screw	
1.5	03021232	Movable Knife Driving Rod Chuck	
1.6	80880304	Hexagon Socket Set Screw M3X4- Black	
1.7	80740306	Screw M3*6-Small Head Philips	
1.8	80860326	M3*6 Flat Head Philips Screw	
1.9	80742304	M3X4 Screw	
2	03021322	Rotary Position Hook	
3	80740306	Screw M3*6-Small Head Philips	
4	02010665	Wire Grip Electromagnet Component Of Small Shuttle Box	
5	02010621	Picker Side Cover Plate - SY	
6	02101611VA	Needle Plate -SR-C-H	
7	80620291	Rotary Hook-KHS12-RYP	
8	80620302	Bobbin	
9	80620301	Bobbin Case	
10	3011150113	Upper Cover-Shuttle Box-MT	
11	3011150132	Rotary Hook Shaft-MT-541	
12	80039011	Bearing Ufl002	
13	3011150141	Trimming Pull Rod-MT	
14	02010633	Baffle Ring Of Rotating Shuttle Box - SY	
15	02101131	Lower Shaft Arm Shaft Sleeve	
16	01030133	Bevel Gear Kit	

05.梭箱部分-MT

11050V3

序号	编号	零件名称	备注
17	3011150140	剪线转动杆-梭箱-MT	
18	3011150146	安装板-剪线驱动杆-MT	
19	3011150102	铸铁梭箱-MT	
20	80031522	轴承-60/15-15x35x19	
21	02101661	扣线叉组件-SR-C	
21.1	02101622	前罩壳-SR-C	
21.2	02010624	扣线叉-SY	
22	80880405	内六角紧定螺丝M4*5-黑	
23	80901013	弹簧垫片M10-黑	
24	80901031	六角锁紧法兰螺母M10	
25	80880608	内六角紧定螺丝M6x8-黑	
26	80860326	不锈钢沉平头十字螺丝M3x6	
27	80900601	平垫M6-不锈纲	
28	80900613	弹簧垫片M6-黑	
29	80810625	圆柱头内六角M6x25-黑	
30	80810412	圆柱头内六角M4x12-黑	
31	80924131	沉头一字11/64x7.2	
32	80746408	大圆头十字M4x8	
33	80746304	大圆头十字-M3x4-镀铬	
34	80810306	圆柱头内六角M3x6-黑	
35	02010625	扣线连杆轴肩螺丝-SY	
36	80901002	平垫M10-镀铬	
37	80901031	六角锁紧法兰螺母M10	
38	80746512	大圆头十字M5x12 - 镀铬	

No.	Serial No.	Part name	Remark
17	3011150140	Trimming Rotating Rod-Shuttle Box-MT	
18	3011150146	Mounting Plate-Trimming Driving Bar-MT	
19	3011150102	Iron Casting Shuttle Box-MT	
20	80031522	Bearing-60/15-15*35*19	
21	02101661	Picker Assembly-SR-C	
21.1	02101622	Front Cover-SR-C	
21.2	02010624	Picker-SY	
22	80880405	M4*5 Hexagon Socket Set Screw	
23	80901013	M10 Spring Cushion-Black	
24	80901031	Flange Nut M10	
25	80880608	M6X8 Hexagon Socket Set-Black	
26	80860326	M3*6 Flat Head Philips Screw	
27	80900601	M6 Plain Washer	
28	80900613	M6 Spring Washer - Black	
29	80810625	M6X25 Cylinder Head Hexagon - Black	
30	80810412	M4X12 Cylinder Head Hexagon - Black	
31	80924131	Counter Bore Slotted Screw 11/64 X 6	
32	80746408	Screw M4*8	
33	80746304	Screw M3*4	
34	80810306	M3X6 Cylinder Head Hexagon - Black	
35	02010625	Picker Rod Screw-SY	
36	80901002	Flat Washer M10	
37	80901031	Flange Nut M10	
38	80746512	M5X12 Screw	



06.机头部分-1

11061V3

序号	编号	零件名称	备注
1	80320201	跳跃电磁铁	
2	01211010	高速机头B板-电磁铁	
3	01212502	跳跃电磁铁座-高速	
4	01211009	高速机头A板	
5	01211008	机头前右盖板	
6	01211011	高速机头前下盖板	
7	01211007	机头前右盖板-高速机头	
8	01210121	高速机头针杆架定位勾	
9	01213130	换色支架夹头-右-高速机	
10	01201105	凸轮夹紧套-15轴-M18	
11	01213308	挑线导向板-铝104	
12	01211060	高速机上盖板组件	
13	01211012	换色轴承销-LH	
14	80030822	深沟球轴承19-8-6	
15	01431281	勾线装置套件-步进-宽机头	
16	01202204	一眼挡圈	
17	01212165	挑线联杆组件B	
18	01212163	挑线联杆组件A	
19	01212307	挑线连杆销轴Φ8x65	
20	80013121	珠架导轨-CT12针-251/205	

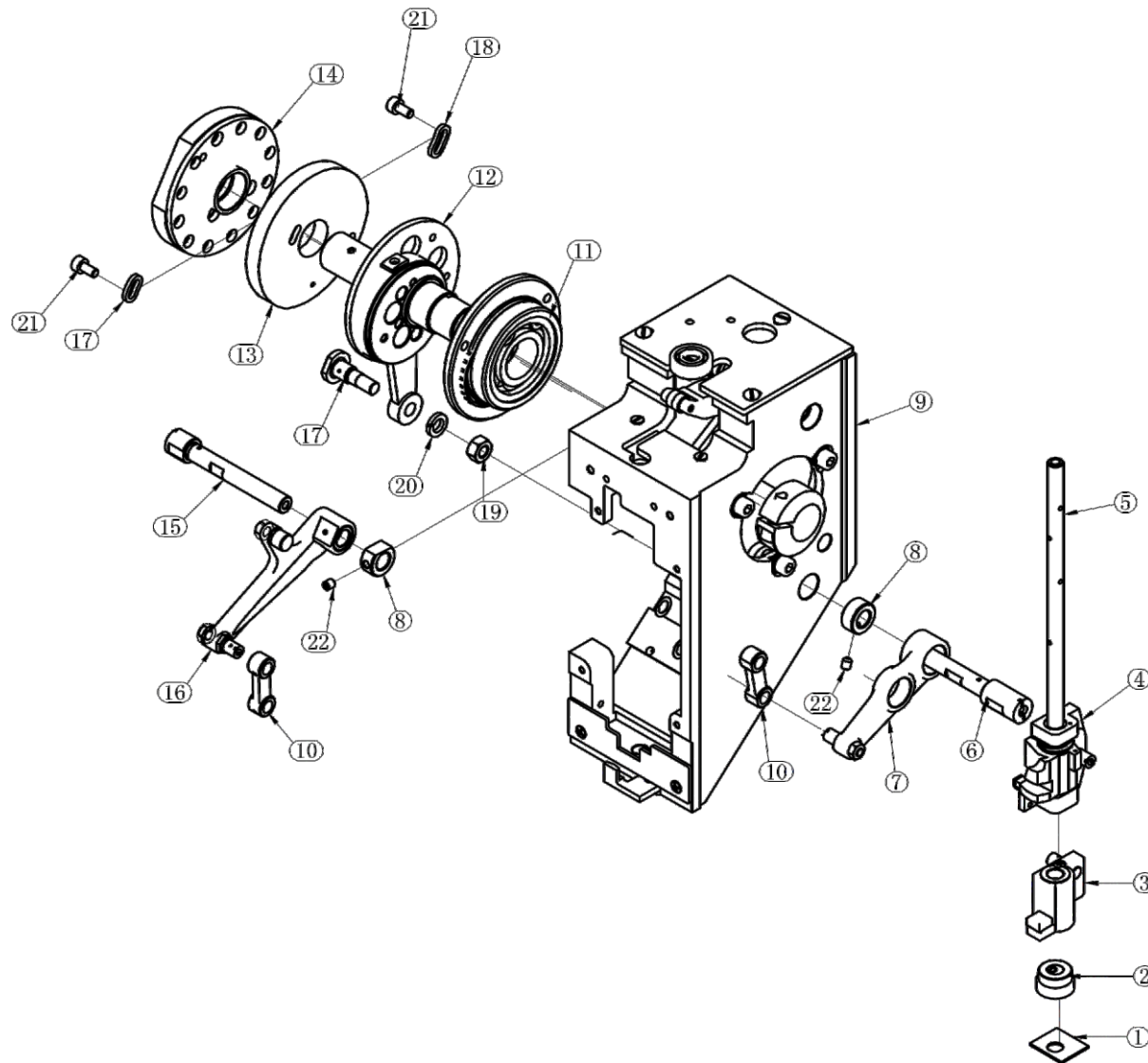
No.	Serial No.	Part name	Remark
1	80320201	Jumping Solenoid	
2	01211010	High-Speed Head Plate B - Solenoid	
3	01212502	Jumping Solenoid Base – High Speed	
4	01211009	High-Speed Head Plate A	
5	01211008	Front Left Cover Plate Of Machine Head-Electromagnet	
6	01211011	Front Lower Cover Plate - High Speed Head	
7	01211007	Front Right Cover Plate Of Machine Head	
8	01210121	Positioning Hook Of Needle Bar Case	
9	01213130	Color Changing Support Chuck – R – High Speed Head	
10	01201105	Cam Clip Bushing	
11	01213308	Take-Up-Lever Guide Plate – Aluminum 104	
12	01211060	Upper Cover Plate (With Tripping Bearing)	
13	01211012	Color Changing Bearing Pin -LH	
14	80030822	Ball Bearing 19-8-6	
15	01431281	Thread Hooking Device-Step-Wide Machine Head	
16	01202204	Baffle	
17	01212165	Thread Take-Up Connecting Rod Assembly B	
18	01212163	Thread Take-Up Connecting Rod Assembly A	
19	01212307	Thread Take-Up Connecting Rod Pin shaft Φ8x65	
20	80013121	Bead Frame Guide Rail–12 Needles (-251/205)	

06.机头部分-1

11061V3

序号	编号	零件名称	备注
20	80013122	珠架导轨-CT15针-303/250	
21	01213131	换色支架夹头-左-高速机	
22	80810310	圆柱头内六角M3x10-黑	
23	80746406	大圆头十字M4x6	
24	80880505	内六角紧定M5x5-黑	
25	80810410	圆柱头内六角M4x10-黑	
26	80810408	圆柱头内六角M4x8-黑	
27	80924114	平头一字-黑11/64x12	
28	80685134	弹性圆柱销	
29	80924121	沉头一字9/64x6	
30	80810410	圆柱头内六角M4x10-黑	
31	80810510	圆柱头内六角M5x10-黑	
32	80900513	弹簧垫-M5黑	
33	80900501	平垫M5-不锈纲	
34	80924102	平头一字9/64x8-黑	

No.	Serial No.	Part name	Remark
20	80013122	Bead Frame Guide Rail-15 Needles (-303/250)	
21	01213131	Color Changing Support Chuck-L-High Speed Head	
22	80810310	M3X10 Cylinder Head Hexagon - Black	
23	80746406	Screw M4*6	
24	80880505	Hexagon Socket Set Screw M5×5-Black	
25	80810410	M4*10 Hexagon Socket Caphead Screw	
26	80810408	M4X8 Screw	
27	80924114	11/64X12 Flat Head Screw - Black	
28	80685134	Spring Pin-Black	
29	80924121	9/64X6 Screw	
30	80810410	M4*10 Hexagon Socket Caphead Screw	
31	80810510	M5X10 Cylinder Head Hexagon - Black	
32	80900513	M5 Spring Cushion-Black	
33	80900501	M5 Plain Washer	
34	80924102	Cheese Head Slotted Screw 9/64X8 - Black	



06.机头部分-2

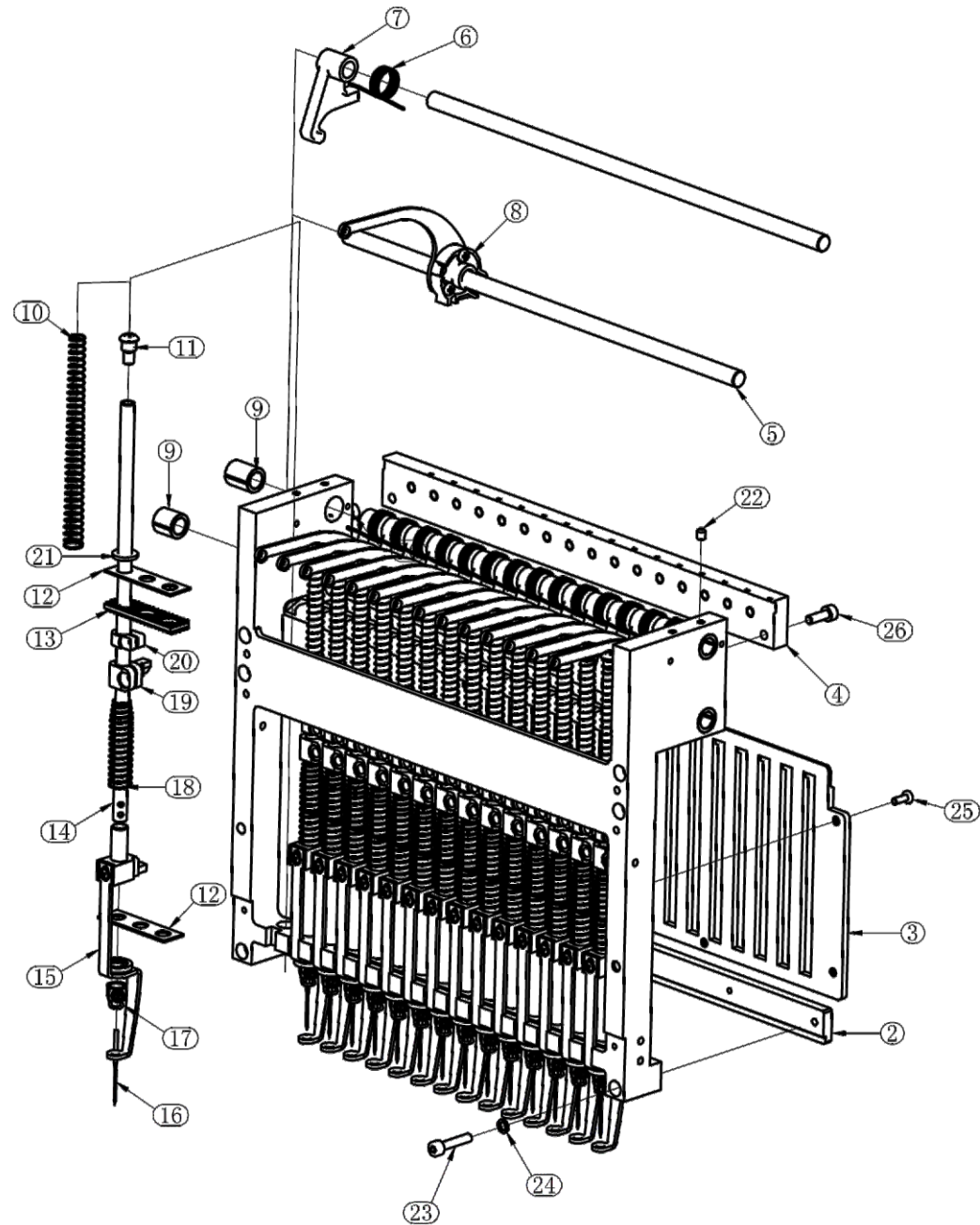
11062V3

序号	编号	零件名称	备注
1	01212310	毛毡垫-高速机头	
2	01202291	驱动轴轴环套件	
3	01212260DX	压脚驱动块组件-DX	
4	01212073	针杆驱动器-高速-电磁铁-双凸	
5	01212306	机头驱动轴-高速机头	
6	01212305	三眼连杆销-双凸	
7	01212161DX	三眼连杆组件-高速	
8	01202204	一眼挡圈	
9	01210101DX	双凸双驱高速机头箱体-DY	
10	01212109	小联杆-高速机头	
11	01201160	机壳轴承座-15轴	
12	01212464	大连杆组件四件套-15轴	
13	01212404DY	挑线尼龙凸轮-单凸双驱-15轴	
14	01212271	压脚凸轮+铝圈+铝座	
15	01212123	压脚驱动销轴-双凸	
16	01212262	压脚连杆-双凸	
17	01201302	凸轮垫圈a	
18	01201303	凸轮垫圈b	
19	80900628	螺母M6-不锈钢	
20	80900601	平垫M6-不锈钢	
21	80810408	圆柱头内六角M4x8-黑	
22	80880505	内六角紧定螺丝M5*5-黑	

No.	Serial No.	Part name	Remark
1	01212310	Felt Pad-High Speed Head	
2	01202291	Collapsible Set	
3	01212260DX	Presser Foot Driving Block Assembly-DX	
4	01212073	Needle Bar Reciprocator-H-S-DY	
5	01212306	Head Driving Shaft- High Speed Head	
6	01212305	Three-Eye Rod Pin-Double Cam	
7	01212161DX	Three-Eye Connecting Rod Assembly - High Speed	
8	01202204	Baffle	
9	01210101DX	High Speed Head Box	
10	01212109	Connecting Rod-High Speed Head	
11	01201160	Bearing Base-6004 Bearing	
12	01212464	Large Connecting Rod-4Pcs-15 Shafts	
13	01212404DY	Thread-Taking-Up Nylon Cam-Single Cam And Double Driver-15 Shafts	
14	01212271	Presser Foot Cam + Al Ring + Al Base	
15	01212123	Presser Foot Driver Pin Shaft- Double Cam	
16	01212262	Presser Foot Rod-Double Cam	
17	01201302	Cam Washer A	
18	01201303	Cam Washer B	
19	80900628	Nut M6 - Stainless Steel	
20	80900601	M6 Plain Washer	
21	80810408	M4X8 Screw	
22	80880505	M4*5 Hexagon Socket Set Screw	

07.针杆加部分-I

11071V3



07.针杆加部分-I

11071V3

序号	编号	零件名称	备注
0	01213145	高速针杆架组件-CT-12针	
1	01213103VB	针杆架-CT-12针	
2	01213115	下导轨-高速-12针	
3	03081301	针杆导向板-12	
4	03081212VA	换色板-轴式-12	
5	01221532	挑线杆轴-12针	
6	03081503	定位块扭簧	
7	01213312	挑线杆定位块	
8	03081591	挑线杆组件	
9	03081506	挑线轴挡块-12	
10	03080102	针杆弹簧-P	
11	03080102	针杆螺丝	
12	01221606	3孔毛毡垫	
13	01221605	3孔麻点橡胶垫	
14	03080160	针杆-217	
15	03080181	不锈钢带套可调压脚	
16	80621111	机针-DBXK5-11	
17	01222194	针夹头	
18	03080108	压脚弹簧-P	
19	01222106	针杆连接销	

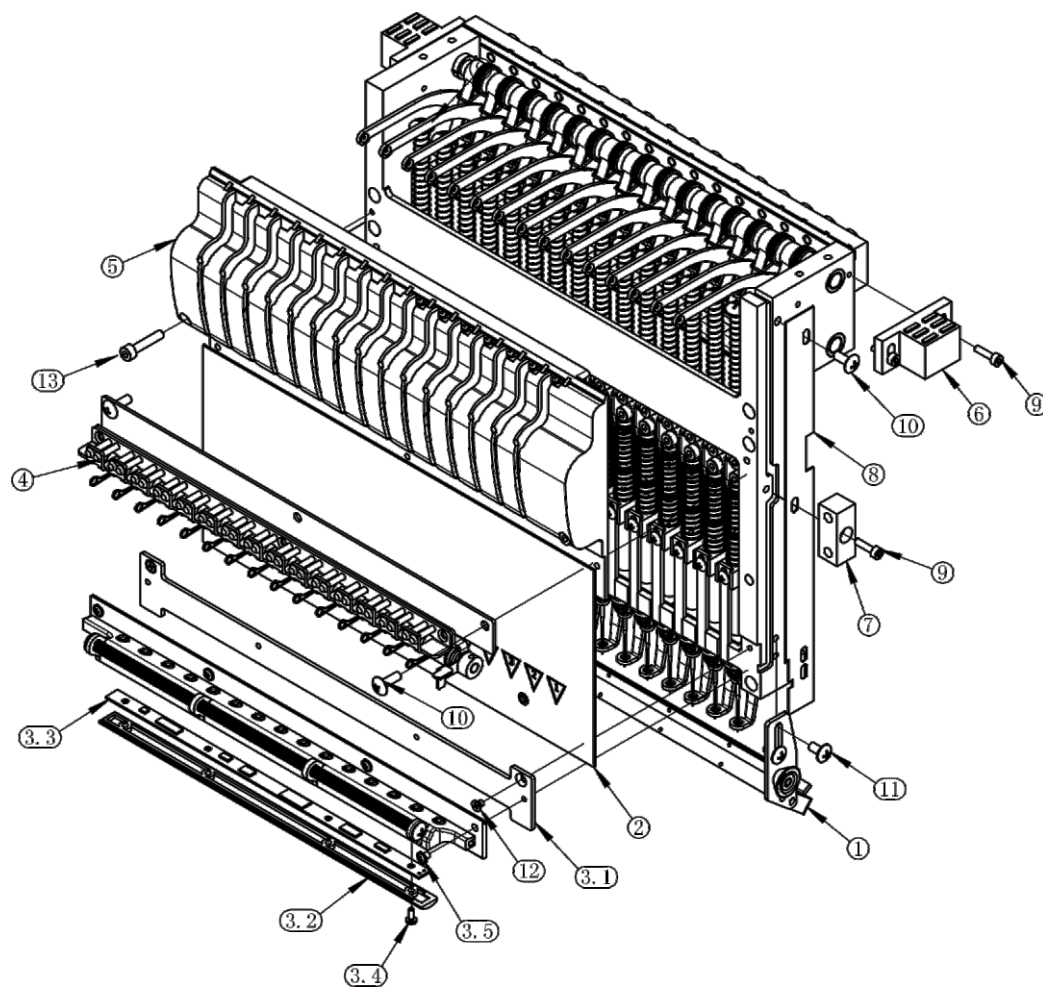
No.	Serial No.	Part name	Remark
0	01213145	Needle Bar Case-CT-High-12	
1	01213103VB	Needle Bar Rack-CT-12 Needles	
2	01213115	Lower Guide Rail-12-High Speed	
3	03081301	Needle Bar Guide Plate-12	
4	03081212VA	Color Change Board-Shaft Style-12	
5	01221532	Take-Up Shaft - 12	
6	03081503	Fixed Block Torsional Spring	
7	01213312	Positioning Block Of Take-Up-Lever	
8	03081591	Take Up Lever Module	
9	03081506	Take-Up Shaft Block-12	
10	03080102	Needle Bar Spring-P	
11	03080102	Needle Bar Extended Screw	
12	01221606	3-Hole Felt-1	
13	01221605	3 Pore Cusion-Rubber	
14	03080160	Needle Bar-217	
15	03080181	Adjustable Presser Foot with Bushing	
16	80621111	Needle-DBXK5-11	
17	01222194	Needle Clamp	
18	03080108	Presser Foot Spring-P	
19	01222106	Needle Bar Connecting Pin	

07.针杆加部分-I

11071V3

序号	编号	零件名称	备注
20	01222105	上死点卡头	
21	80900603	平垫M6-不锈钢	
22	80880405	内六角紧定螺丝M4*5-黑	
23	80810420	圆柱头内六角M4x20-黑	
24	80900413	弹簧垫片-M4黑	
25	80740308	小圆头十字螺丝M3X8	
26	80810412	圆柱头内六角M4x12-黑	

No.	Serial No.	Part name	Remark
20	01222105	Upper Dead Point Clamp	
21	80900603	Flat Washer - M6	
22	80880405	M4*5 Hexagon Socket Set Screw	
23	80810420	M4X20 Cylinder Head Hexagon - Black	
24	80900413	M4 Spring Washer - Black	
25	80740308	Screw M4*8	
26	80810412	M4X12 Cylinder Head Hexagon - Black	

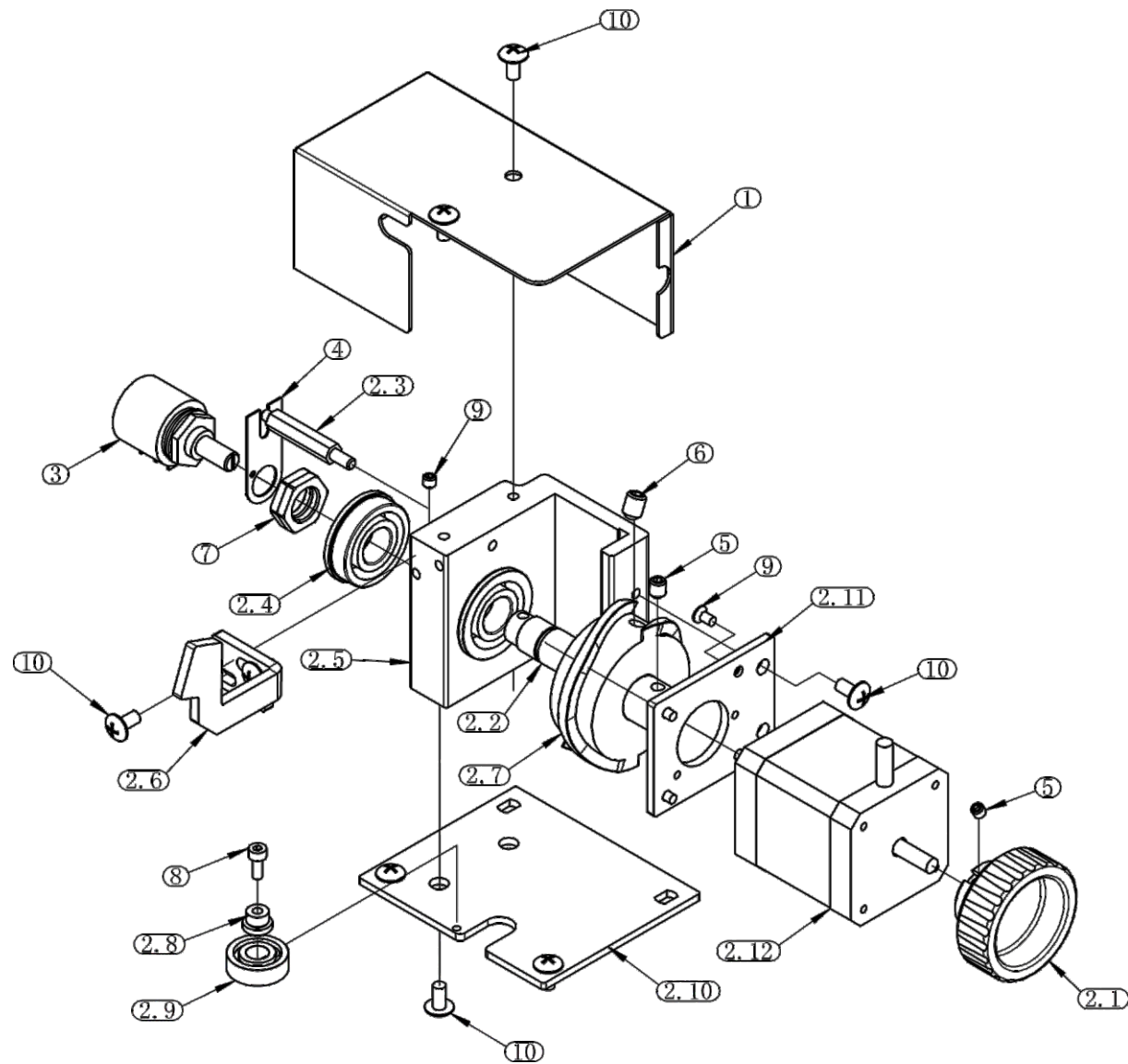


07.针杆加部分-II

11072V3

序号	编号	零件名称	备注
1	72100180-12	面线夹-RD-12	
2	01221312	针杆架下面板-LED-12针-C/MT	
3	03096012	下过线组件-12针-LED	
3.2	03090412	安装座-下过线-LED-12	
3.3	03090212	灯罩-下过线-LED-12	
4	72012171-12	中过线组件-12B	
5	72211112	挑线罩壳加丁字中过线-12针	
6	01227104	强力门吸	
7	01227103	铝块-磁铁	
8	03090722	MT侧压板-LED-2T	
9	80810312	圆柱头内六角M3x12-黑	
10	80746304	大圆头十字M3x3-镀铬	
11	80746408	大圆头十字M4x8	
12	80860326	不锈钢沉平头十字螺丝M3x6	

No.	Serial No.	Part name	Remark
1	72100180-12	Thread Clamp-RD-12	
2	01221312	Logo Plate-LED-12 Needles-C/MT	
3	03096012	Lower Thread Course Component-LED-12	
3.2	03090412	Mounting Base-Lower Thread Course-LED-12	
3.3	03090212	Lighting Cover-Below Thread Guid-LED-12	
4	72012171-12	Middle Thread Course Assembly-12B	
5	72211112	Take-Up Cover With T Middle Thread Course-12 Needle	
6	01227104	Door Stopper	
7	01227103	Magnetic Block-Al	
8	03090722	MT Side Plate-LED-2T	
9	80810312	M3X12 Cylinder Head Hexagon - Black	
10	80746304	Screw M3*4	
11	80746408	Screw M4*8	
12	80860326	M3*6 Flat Head Philips Screw	

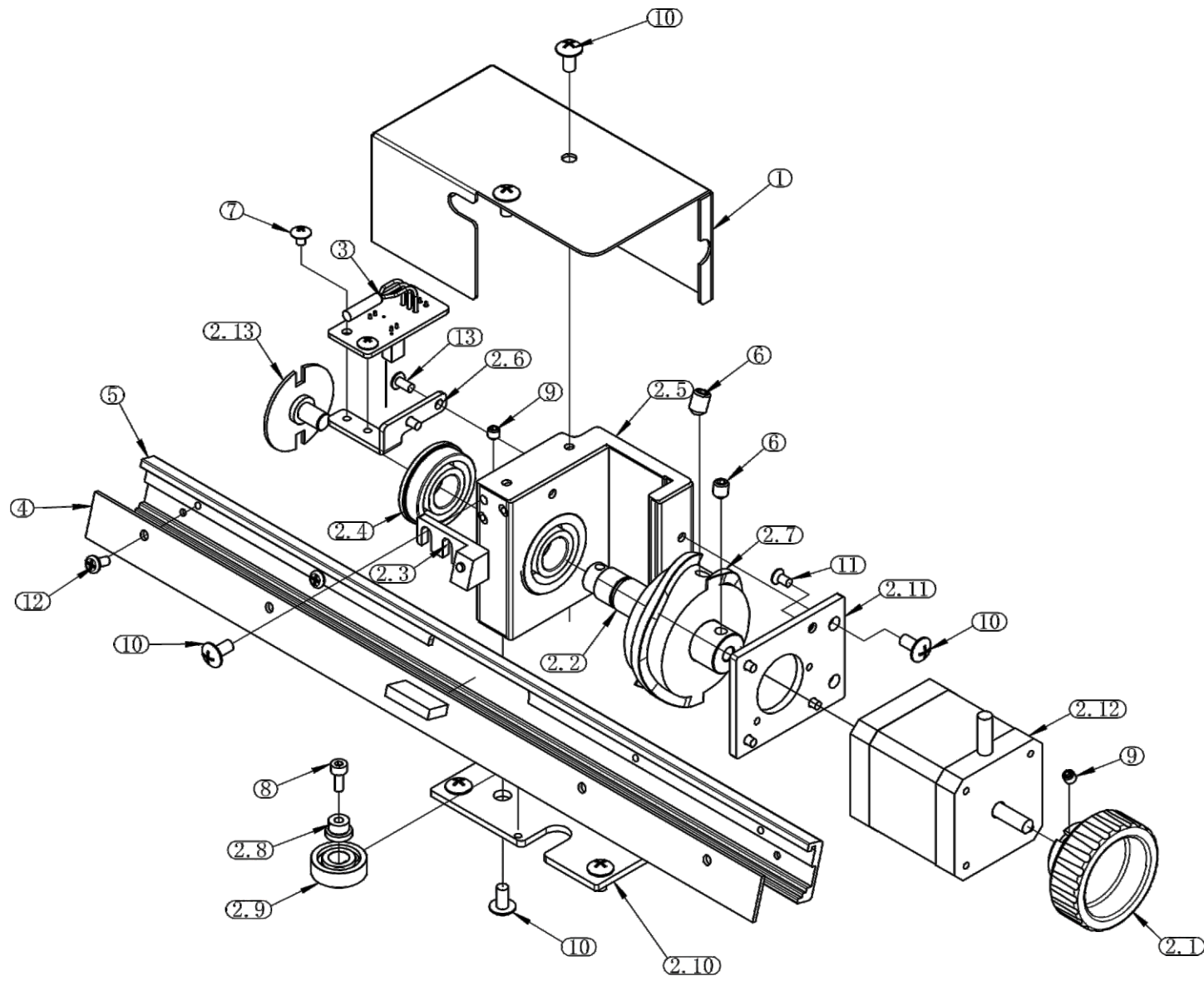


08.换色部分-MT

11081V3

序号	编号	零件名称	备注
1	3011100341	罩壳-换色-MT	
2	01293862VA	步进42-换色组件-高速	
2.1	03150833	电位器-DT	
2.2	03040510	电位器支撑板	
2.3	03040509	电位器固定螺栓	
2.4	80031224	法兰轴承12 x 28 x 8	
2.5	01293827	轴承座-凸轮	
2.6	01293851	断检光藕支架-1T	
2.7	01293813	换色凸轮-双轨-卡式钢	
2.8	01293840	销-换色轴承-MT	
2.9	80030722	深沟轴承19-7-6	
2.10	01211060	高速机上盖板组件	
2.11	03040701	机头电机板	
2.12	80304222	步进电机17H2059-12-6B	
2.13	03040511RA	换色手柄	
2.14	01293832	换色凸轮轴-42-1、2头	
3	80880405	内六角紧定螺丝M4*5-黑	
4	80880406	内六角紧定螺丝M4x6-黑	
5	80860328	不锈钢沉平头十字螺丝M3x8	
6	80880404	内六角紧定螺丝M4x4-黑	
7	01293836	螺母-M12x1x3	
8	80810308	圆柱头内六角M3x8-黑	

No.	Serial No.	Part name	Remark
1	3011100341	Cover-Color Change-MT	
2	01293862VA	Stepping Motor 42-Color Changing Component- High Speed	
2.1	03150833	Multi-Turn Potentiometer	
2.2	03040510	Potentiometer Support Plate	
2.3	03040509	Potentiometer Fixed Bolt	
2.4	80031224	Roller Bearing F 12 X 28 X 8	
2.5	01293827	Bearing Base-Cam	
2.6	01293851	Thread Break Detection Sensor Bracket	
2.7	01293813	Changing Color Cam-Double Rail-Steel	
2.8	01293840	Pin-Changing Color Bearing-MT	
2.9	80030722	19-7-6 Bearing	
2.10	01211060	Upper Cover Plate (With Tripping Bearing)	
2.11	03040701	Head Board	
2.12	80304222	Stepping Motor 17H2059-12-6B	
2.13	03040511RA	Changing Color Handle	
2.14	01293832	Color Changing Cam Shaft - 42-1, 2 Heads	
3	80880405	M4*5 Hexagon Socket Set Screw	
4	80880406	M4*6 Hexagon Socket Set Screw	
5	80860328	M3X8 Screw	
6	80880404	M4X4 Screw	
7	01293836	Nut--M12X1X3	
8	80810308	M3X 8 Cylinder Head Hexagon - Black	

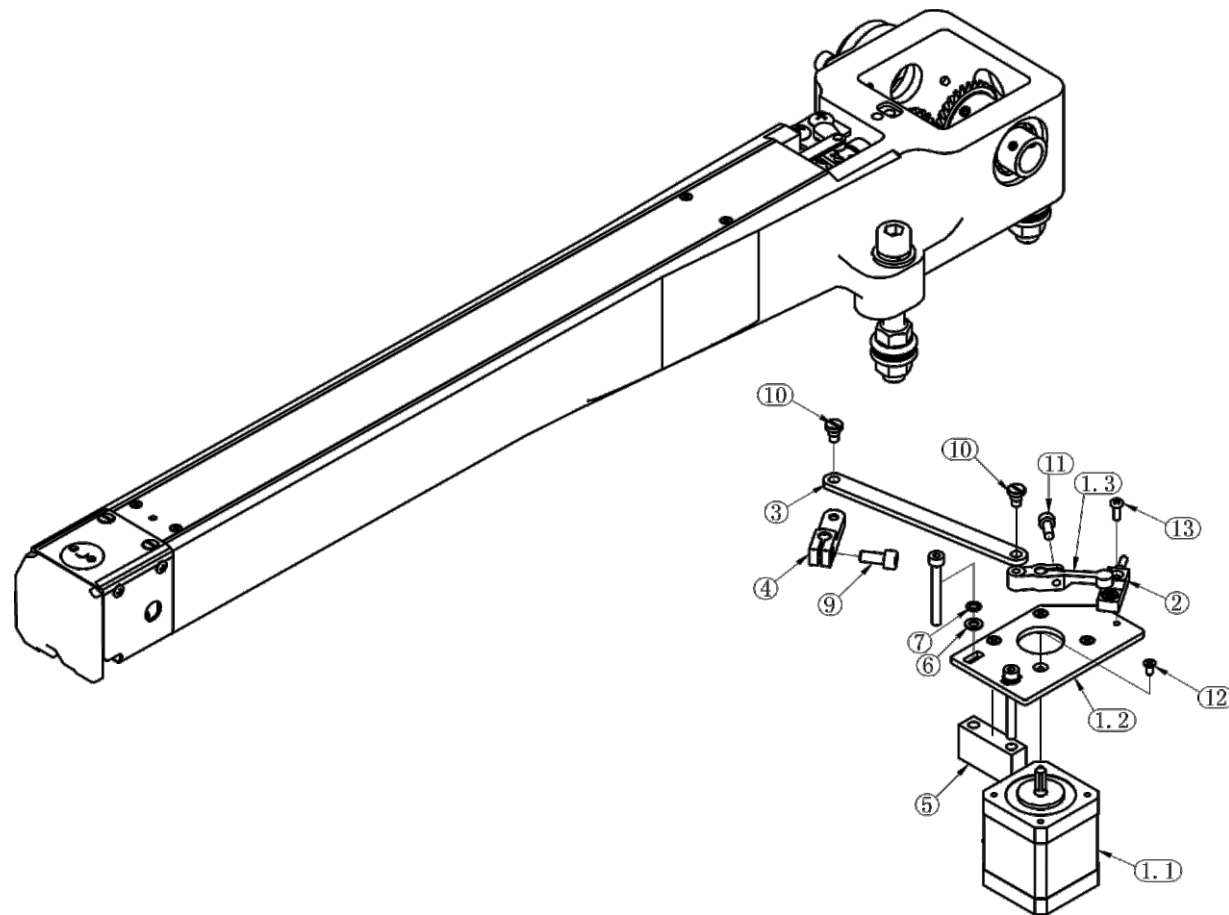


08.换色部分-MT

11082V3

序号	编号	零件名称	备注
1	3011100341	罩壳-换色-MT	
2	03040590	双轴承换色部件-P	
2.1	03040511RA	换色手柄	
2.2	01293832	换色凸轮轴-42-1、2头	
2.3	03040543	针位磁铁座-霍尔	
2.4	80031224	法兰轴承12 x 28 x 8	
2.5	01293827	轴承座-凸轮	
2.6	03040514	光藕支架-半回转-20N	
2.7	01293813	换色凸轮-双轨-卡式钢	
2.8	01293840	销-换色轴承-MT	
2.9	80030722	深沟轴承19-7-6	
2.10	01211060	高速机上盖板组件	
2.11	03040701	机头电机板	
2.12	80304222	步进电机17H2059-12-6B	
2.13	03040515	半回转挡光片-20N	
3	3006152104A	光藕线-半回转-换色	
4	03150834	针位检测板-C-20N	
5	03150835	安装座-针位检测板-20N	
6	80880405	内六角紧定螺丝M4*5-黑	
7	80746304	大圆头十字M3x3-镀铬	
8	80810308	圆柱头内六角M3x8-黑	
9	80746306	大圆头十字-M3X6	
10	80746408	大圆头十字M4x8	
11	80860328	不锈钢沉平头十字螺丝M3x8	

No.	Serial No.	Part name	Remark
1	3011100341	Cover-Color Change-MT	
2	03040590	Changing Color Motor Unit	
2.1	03040511RA	Changing Color Handle	
2.2	01293832	Color Changing Cam Shaft - 42-1, 2 Heads	
2.3	03040543	Needle Position Magnet Base-Hall	
2.4	80031224	Roller Bearing F 12 X 28 X 8	
2.5	01293827	Bearing Base-Cam	
2.6	03040514	Sensor Bracket-Half Turn-20N	
2.7	01293813	Changing Color Cam-Double Rail-Steel	
2.8	01293840	Pin-Changing Color Bearing-MT	
2.9	80030722	19-7-6 Bearing	
2.10	01211060	Upper Cover Plate (With Tripping Bearing)	
2.11	03040701	Head Board	
2.12	80304222	Stepping Motor 17H2059-12-6B	
2.13	03040515	Half Turn Baffle-20N	
3	3006152104A	Optocoupler Cable-Half Turn-Color Change	
4	03150834	Needle Position Detection Board-C-20N	
5	03150835	Mount Base-Needle Position Detection Board-20N	
6	80880405	M4*5 Hexagon Socket Set Screw	
7	80746304	Screw M3*4	
8	80810308	M3X 8 Cylinder Head Hexagon - Black	
9	80746306	Screw M3*6	
10	80746408	Screw M4*8	
11	80860328	M3X8 Screw	



09.剪线部分-MT-1头

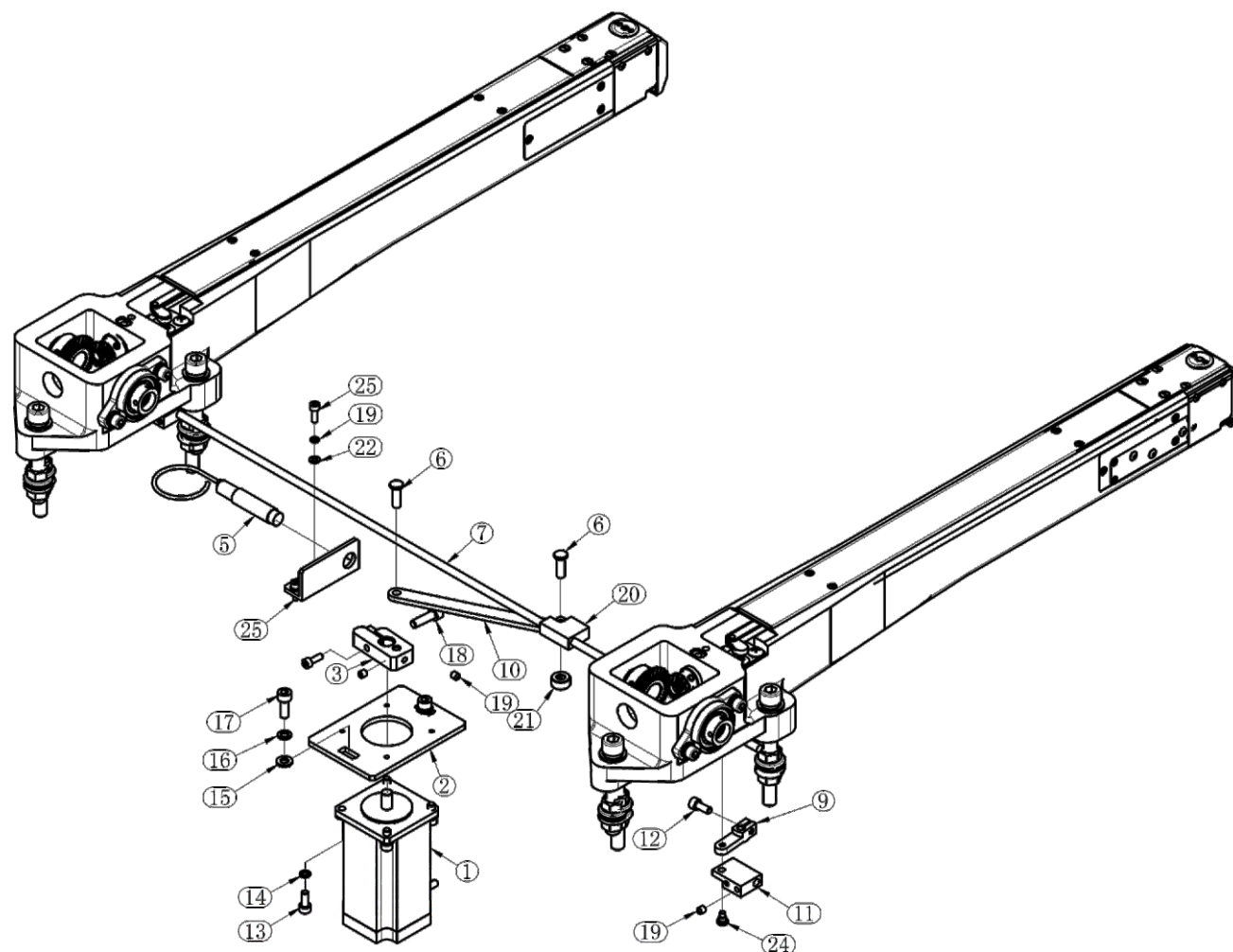
11090V3

序号	编号	零件名称	备注
1	03021281	剪线电机部位-小装配	
1.1	80304213	剪线电机/跳跃电机42BYGH5201-01	
1.2	03022206	剪线电机板	
1.3	03021213	剪线电机驱动臂-P	
2	03154454	微型接近开关-MT1	
3	3011150143	剪线连杆-MT1-孔距106	
4	01400311	动刀杆夹头	
5	3011150208	剪线垫块-MT-1T	
6	80900401	平垫M4-不锈钢	
7	80900413	弹簧垫片-M4黑	
8	80810435	圆柱头内六角M4x35-黑	
9	80810512	圆柱头内六角M5x12-黑	
10	80924211	轴肩螺丝M4x4-5x3.5	
11	80810410	圆柱头内六角M4x10-黑	
12	80860326	不锈钢沉平头十字螺丝M3x6	
13	80740308	小圆头十字螺丝M3X8	

No.	Serial No.	Part name	Remark
1	03021281	Trimming Motor Base-Assembly	
1.1	80304213	Trimming Motor42BYGH5201-01	
1.2	03022206	Trimming Motor Board	
1.3	03021213	Trimming Motor Driving Arm-P	
2	03154454	Micro Approximity Switch-MT1	
3	3011150143	Trimming Linkage-MT1-Distance Between Holes 106	
4	01400311	Moving Cutter Rod Chuck	
5	3011150208	Trimming Cushion Block-MT-1T	
6	80900401	M4 Plain Washer	
7	80900413	M4 Spring Washer - Black	
8	80810435	Cylinder Head Hexagon - Black M4X35	
9	80810512	Hexagon Socket Head Cap Screw M5X12- Black	
10	80924211	M4X4-5X3.5 Screw	
11	80810410	M4*10 Hexagon Socket Caphead Screw	
12	80860326	M3*6 Flat Head Philips Screw	
13	80740308	Screw M3*8	

10.剪线部分-MT-2头

11100V3



10.剪线部分-MT-2头

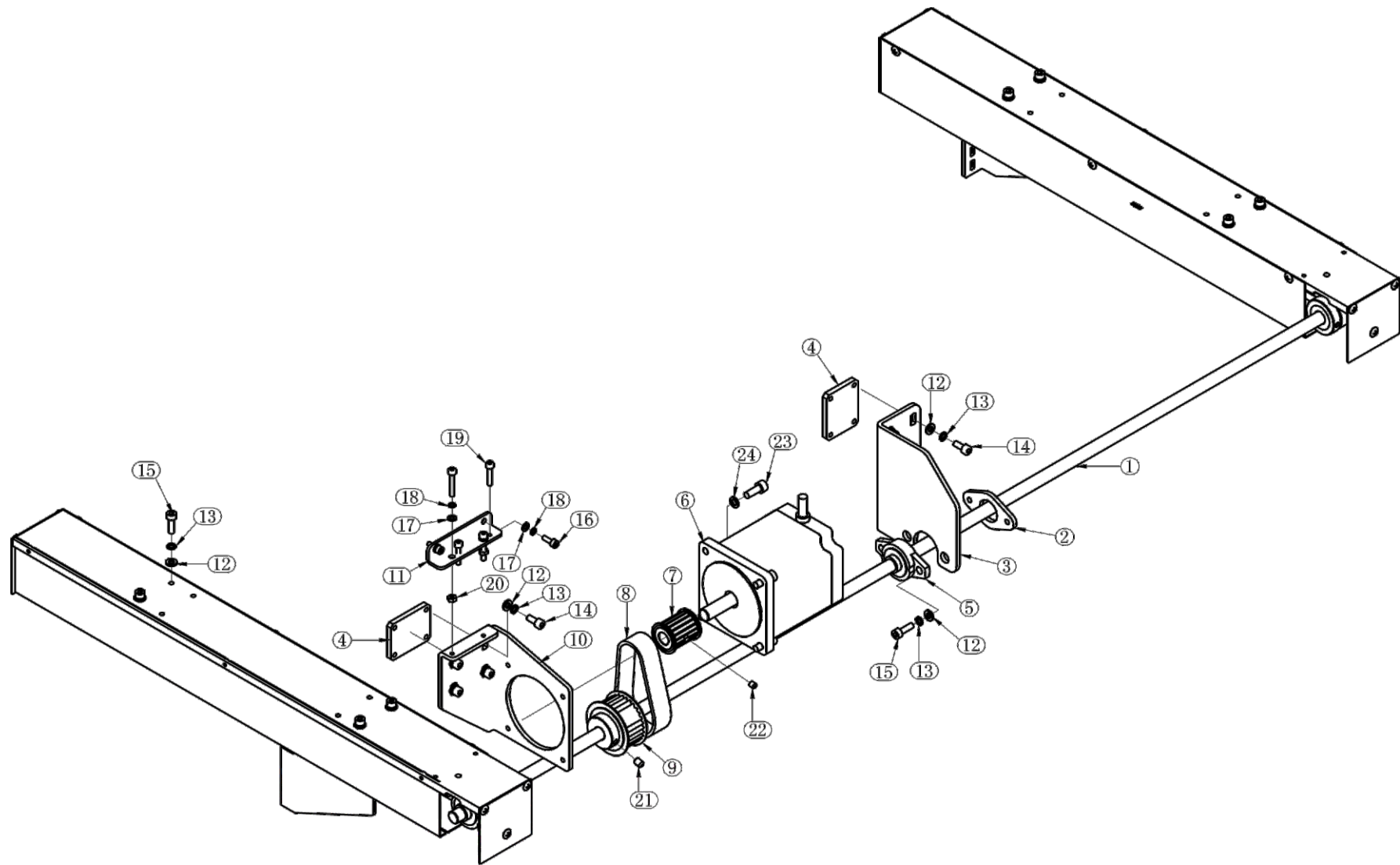
11100V3

序号	编号	零件名称	备注
1	80305761	勾线电机57BYGH80D10-15	
2	01400121	剪线电机座-57	
3	01400103	电机剪线驱动臂-10	
4	01400105	剪线接近开关支架	
5	03154453	圆柱接近开关NPN -MT2	
6	01400102	剪线驱动臂销-20	
7	80030601	拉杆轴-2000	
8	01400109	拉杆轴连接夹头	
9	01400311	动刀杆夹头	
10	3011150141	剪线拉杆-MT	
11	01400109	拉杆轴连接夹头	
12	80810510	圆柱头内六角M5x10-黑	
13	80810512	圆柱头内六角M5x12-黑	
14	80900513	弹簧垫-M5黑	
15	80900601	平垫M6-不锈纲	
16	80900613	弹簧垫片M6-黑	
17	80810616	圆柱头内六角M6x16-黑	
18	80810514	圆柱头内六角-M5*14黑	
19	80880508	内六角紧定螺丝M5x8-黑	
20	01400109MT	杆轴连接夹头 - MT	
21	01430509	轴挡圈-6	
22	80900401	平垫M4-不锈纲	
23	80810412	圆柱头内六角M4x12-黑	
24	80924211	轴肩螺丝M4x4-5x3.5	
25	80810408	圆柱头内六角M4x8-黑	

No.	Serial No.	Part name	Remark
1	80305761	Hooking Motor 57BYGH80D10-15	
2	01400121	Trimming Motor Base - 57	
3	01400103	Thread Trimming Driving Arm	
4	01400105	Support Of Thread Trimming Proximity Switch	
5	03154453	Cylinder Proximity Switch NPN-MT2	
6	01400102	Thread Trimming Driving Arm Pin-20	
7	80030601	Pull Rod-2000	
8	01400109	Actuating Arm Connection Chuck	
9	01400311	Moving Cutter Rod Chuck	
10	3011150141	Trimming Pull Rod-MT	
11	01400109	Actuating Arm Connection Chuck	
12	80810510	M5X10 Cylinder Head Hexagon - Black	
13	80810512	Hexagon Socket Head Cap Screw M5X12- Black	
14	80900513	M5 Spring Cushion-Black	
15	80900601	M6 Plain Washer	
16	80900613	M6 Spring Washer - Black	
17	80810616	M6X16 Hexagon Socket Head	
18	80810514	M5*14 Hexagon Socket Caphead Screw	
19	80880508	M5*8 Hexagon Socket Set Screw	
20	01400109MT	Rod Connecting Joint-MT	
21	01430509	Shaft Checking Ring-6	
22	80900401	M4 Plain Washer	
23	80810412	M4X12 Cylinder Head Hexagon - Black	
24	80924211	M4X4-5X3.5 Screw	
25	80810408	M4X8 Screw	

11.Y向驱动部分-I

11110V3



11.Y向驱动部分-I

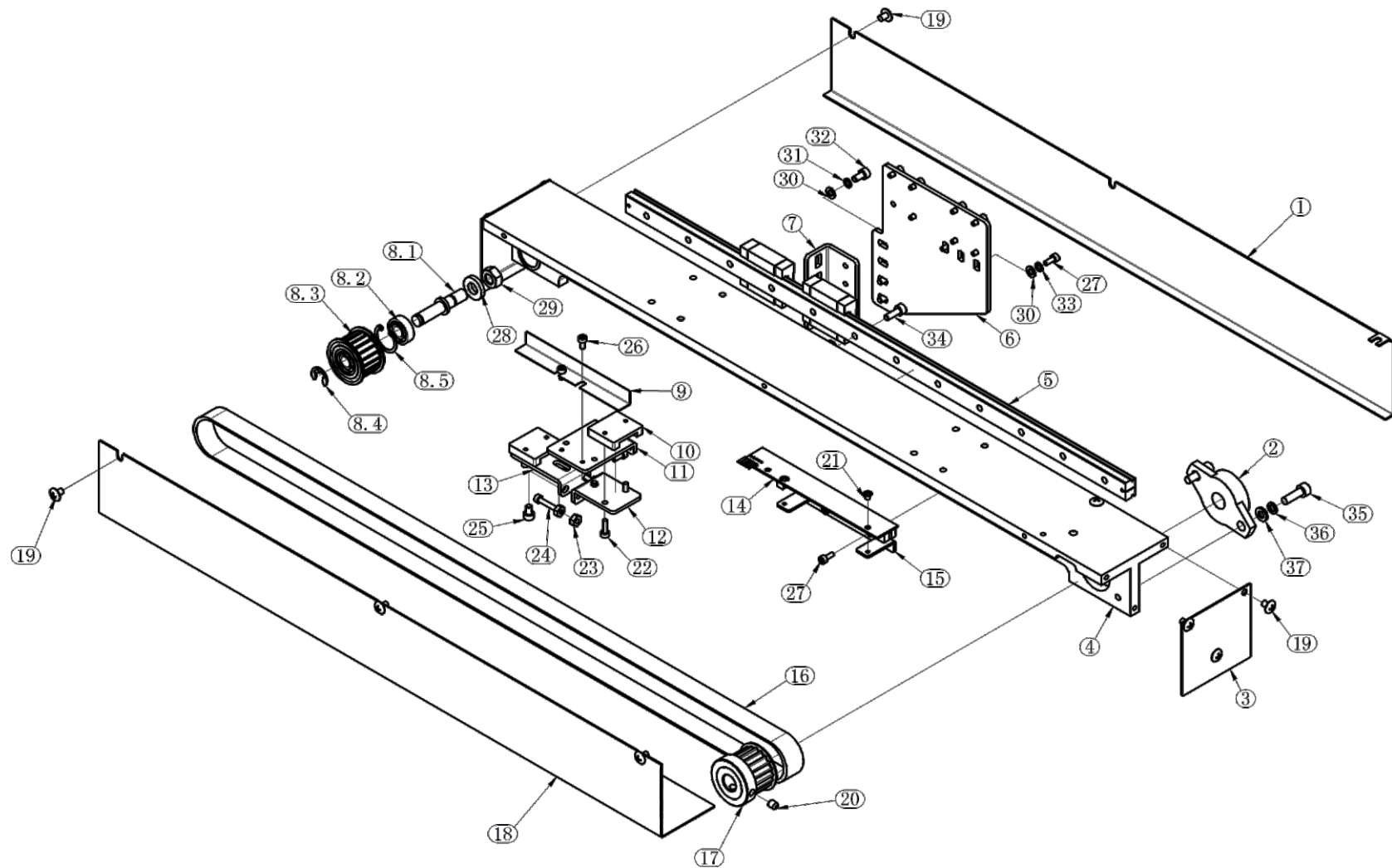
11110V3

序号	编号	零件名称	备注
1	3011216002	驱动轴Y-12-1160	
2	3011313102	轴承安装板-球面带座-12	
3	3011212315	轴承座-Y轴-MT-12	
4	3011212321	安装板-支架-3040	
5	80039010	外球面轴承UFL001-D12	
6	80308630	电机86BYG350	
7	3011200193	同步带轮-主轴电机-MT-M	
8	80025151	橡胶同步带5M-20-235	
9	3011212095	同步带轮-过渡-MT-Y	
10	3011212311	电机座-Y-MT-86	
11	3011212322	张紧支架-Y电机	
12	80900501	平垫M5-不锈纲	
13	80900513	弹簧垫-M5黑	
14	80810516	圆柱头内六角M5x16-黑	
15	80810514	圆柱头内六角-M5*14黑	
16	80810412	圆柱头内六角M4x12-黑	
17	80900401	平垫M4-不锈纲	
18	80900413	弹簧垫片-M4黑	
19	80810420	圆柱头内六角M4x20-黑	
20	80900428	螺母-M4不锈纲	
21	80880608	内六角紧定螺丝M6x8-黑	
22	80880506	内六角紧定M5x6-黑	
23	80810616	圆柱头内六角M6x16-黑	
24	80900613	弹簧垫片M6-黑	

No.	Serial No.	Part name	Remark
1	3011216002	Driving Shaft Y-MT-2T	
2	3011313102	Mounting Plate-Insert Bearing Housing-12	
3	3011212315	Bearing Block-Y Axis-MT-A	
4	3011212321	Mounting Plate-Support-3040	
5	80039010	Insert Bearing Ufl001-D12	
6	80308630	86BYG350 Motor	
7	3011200193	Synchronous Pulley-Spindle Motor-MT-M	
8	80025151	Synchronous Belt 5M-20-235	
9	3011212095	Synchronous Pulley-Transition-MT-Y	
10	3011212311	Motor Base-Y-MT-86	
11	3011212322	Tensioning Bracket-Y Motor-MT	
12	80900501	M5 Plain Washer	
13	80900513	M5 Spring Cushion-Black	
14	80810516	M5X16 Hexagon Socket Head-Black	
15	80810514	M5*14 Hexagon Socket Caphead Screw	
16	80810412	M4X12 Cylinder Head Hexagon - Black	
17	80900401	M4 Plain Washer	
18	80900413	M4 Spring Washer - Black	
19	80810420	M4X20 Cylinder Head Hexagon - Black	
20	80900428	M4 Nut	
21	80880608	M6X8 Hexagon Socket Set-Black	
22	80880506	M5*6 Hexagon Socket Set Screw	
23	80810616	M6X16 Hexagon Socket Head	
24	80900613	M6 Spring Washer - Black	

12.Y向驱动部分-II

11120V3



12.Y向驱动部分-II

11120V3

序号	编号	零件名称	备注
1	3011212008	导轨罩壳-Y-LB	
2	80039010	外球面轴承UFL001-D12	
3	3011212035	导轨前后盖-MT-A	
4	3011212001	驱动导轨-Y-MT	
5	8001510480	导轨BRH15-480	
6	3011212013	安装板-MT-XY驱动A	
7	3011212014	安装板-MT-XY驱动B	
8	3011212080	被动轮组件-MT-Y	
8.1	3011212005VA	被动轮轴-MT-Y	
8.2	80030822	深沟球轴承19-8-6	
8.3	3011212093	同步带轮-被动-MT-Y	
8.4	80030871	外卡簧8-7-E型	
8.5	80031981	内卡簧-18	
9	3011212032	限位挡板-MT-Y	
10	02512221	齿型压板M5-X-CT	
11	3011212021	导轨连接件-MT-Y	
12	3011212023	皮带压板-MT-YB	
13	3011212022	皮带压板-MT-YA	
14	03150820	光藕板-限位XY	
15	3011212032	限位挡板-MT-Y	
16	3011212097	同步带-MT-Y	

No.	Serial No.	Part name	Remark
1	3011212008	0	
2	80039010	Insert Bearing Ufl001-D12	
3	3011212035	Front & Rear Cover Of Guide Rail-MT-A	
4	3011212001	Y Drive Guide Rail-MT-A	
5	8001510480	Linear Guide Rail-MT-Y	
6	3011212013	Mounting Plate-MT-XY Drive A	
7	3011212014	Mounting Plate-MT-XY Drive B	
8	3011212080	Driven Wheel Assembly-MT-Y	
8.1	3011212005VA	Passive Wheel Shaft-MT-Y	
8.2	80030822	Ball Bearing 19-8-6	
8.3	3011212093	Synchronous Pulley-Driven-MT-Y	
8.4	80030871	E Type Circlip 8-7	
8.5	80031981	Circlip 19	
9	3011212032	Limit Baffle-MT-A	
10	02512221	M5 Presser Plate	
11	3011212021	Guide Rail Connecting Piece-MT-Y	
12	3011212023	Belt Pressure Plate-MT-Y-B	
13	3011212022	Belt Pressure Plate-MT-Y-A	
14	03150820	Sensor Board-Limit Position	
15	3011212032	Limit Baffle-MT-A	
16	3011212097	Synchronous Belt-MT-Y	

12.Y向驱动部分-II

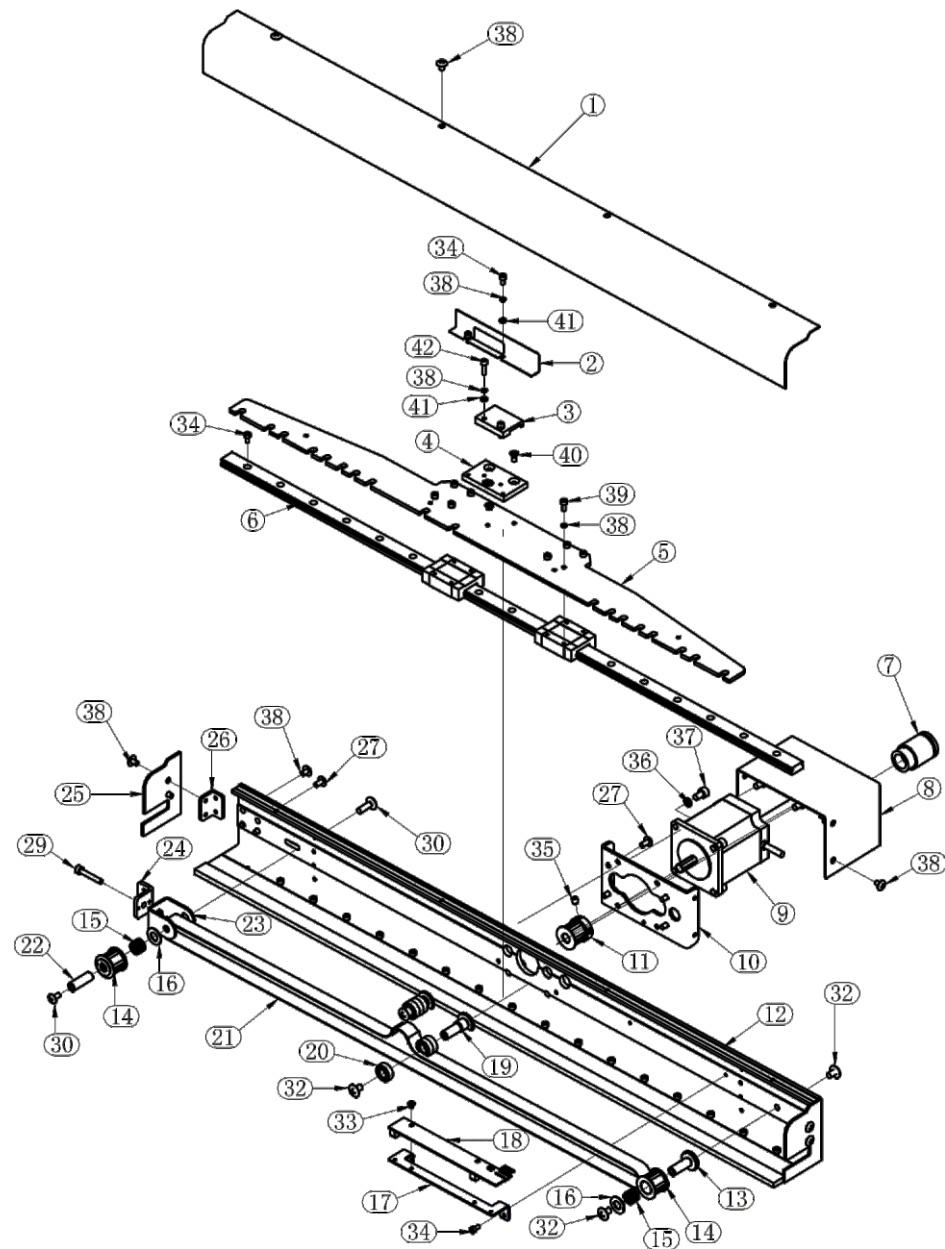
11120V3

序号	编号	零件名称	备注
17	3011212092	同步带轮-主动-MT-Y.	
18	3011212003	导轨罩壳-Y-R	
19	80746408	大圆头十字M4x8	
20	80880506	内六角紧定M5x6-黑	
21	80742305	法兰式半圆十字M3X5-镀镍	
22	80742305	法兰式半圆十字M3X5-镀镍	
23	80900428	螺母-M4不锈钢	
24	80810420	圆柱头内六角M4x20-黑	
25	80810406	圆柱头内六角M4x6-黑	
26	80810306	圆柱头内六角M3x6-黑	
27	80810308	圆柱头内六角M3x8-黑	
28	80900801	平垫M8-不锈钢	
29	80900828	六角螺母M8-不锈钢	
30	80900403	平垫M4-不锈钢	
31	80900418	弹簧垫片M4-不锈钢	
32	80813408	圆柱头内六角M4x8-不锈钢	
33	80900313	弹簧垫片M3-黑	
34	80810412	圆柱头内六角M4x12-黑	
35	80810516	圆柱头内六角M5x16-黑	
36	80900513	弹簧垫-M5黑	
37	80900501	平垫M5-不锈钢	

No.	Serial No.	Part name	Remark
17	3011212092	Synchronous Pulley-Driving-MT-Y	
18	3011212003	Guide Rail Housing-Y-R	
19	80746408	Screw M4*8	
20	80880506	M5*6 Hexagon Socket Set Screw	
21	80742305	Flanged Semi-Circular Cross-M3X5	
22	80742305	Flanged Semi-Circular Cross-M3X5	
23	80900428	M4 Nut	
24	80810420	M4X20 Cylinder Head Hexagon - Black	
25	80810406	M4X6 Cylinder Head Hexagon - Black	
26	80810306	M3X6 Cylinder Head Hexagon - Black	
27	80810308	M3X 8 Cylinder Head Hexagon - Black	
28	80900801	M8 Plain Washer	
29	80900828	M8 Nut	
30	80900403	M4 Washer	
31	80900418	M4 Spring Washer	
32	80813408	M4*8 Hexagon Socket Caphead Screw	
33	80900313	M3 Spring Washer- Black	
34	80810412	M4X12 Cylinder Head Hexagon - Black	
35	80810516	M5X16 Hexagon Socket Head-Black	
36	80900513	M5 Spring Cushion-Black	
37	80900501	M5 Plain Washer	

13.X向驱动部分-MT-1头

11130V3



13.X向驱动部分-MT-1头

11130V3

序号	编号	零件名称	备注
1	3011211102	驱动盖板-X-MT1	
2	03100112	挡光片-X	
3	03100108	皮带压板-3M-X向	
4	03100104	连接板压块	
5	3011211103	驱动连接板-X-平板	
6	8001510690	导轨BRH15-690	
7	80391011	波纹尼龙管接头AD13	
8	03100121	电机罩壳X	
9	80306001	电机DT-X 60BYG350	
10	3011211130	电机座-MT1-X	
11	80023601	带轮20-3M-15-8	
12	3011211101	驱动架-X-MT1	
13	3011211303	被动轴-MT-X-中	
14	80023602	带轮20-3M-15-12	
15	80030831	滚针轴承8-12-8	
16	80030862	石墨垫圈-12-8-0.5	
17	03100110	安装架-X-限位	
18	03150820	光藕板-限位XY	
19	3011211302	支撑轴-MT-X-中	
20	80030822	深沟球轴承19-8-6	
21	3011211197	同步带-X-MT1	

No.	Serial No.	Part name	Remark
1	3011211102	Housing-Driving Frame-MT1-X	
2	03100112	Light Barrier-Stopper-X	
3	03100108	Belt Tension Platen	
4	03100104	Connection Pressing Platen	
5	3011211103	X Drive Connecting Plate-Flat Plate	
6	8001510690	Guide Rail BRH15-690	
7	80391011	Corrugated Nylon Pipe Joint AD13	
8	03100121	X Direction Motor Cover	
9	80306001	Motor DT-X 60BYG350	
10	3011211130	Motor Base-X-MT1	
11	80023601	20-3M-15-Xdm Pulley	
12	3011211101	X Driving Frame-MT1-X-A	
13	3011211303	Drivn Shaft-MT-X-Middle	
14	80023602	20-3M-15-12 Pulley	
15	80030831	Needle Roller Bearing	
16	80030862	8-14-1 Nylon Washer	
17	03100110	Limit Mounting Bracket	
18	03150820	Sensor Board-Limit Position	
19	3011211302	Support Shaft-MT-X-Middle	
20	80030822	Ball Bearing 19-8-6	
21	3011211197	Synchronous Belt-MT1-X	

13.X向驱动部分-MT-1头

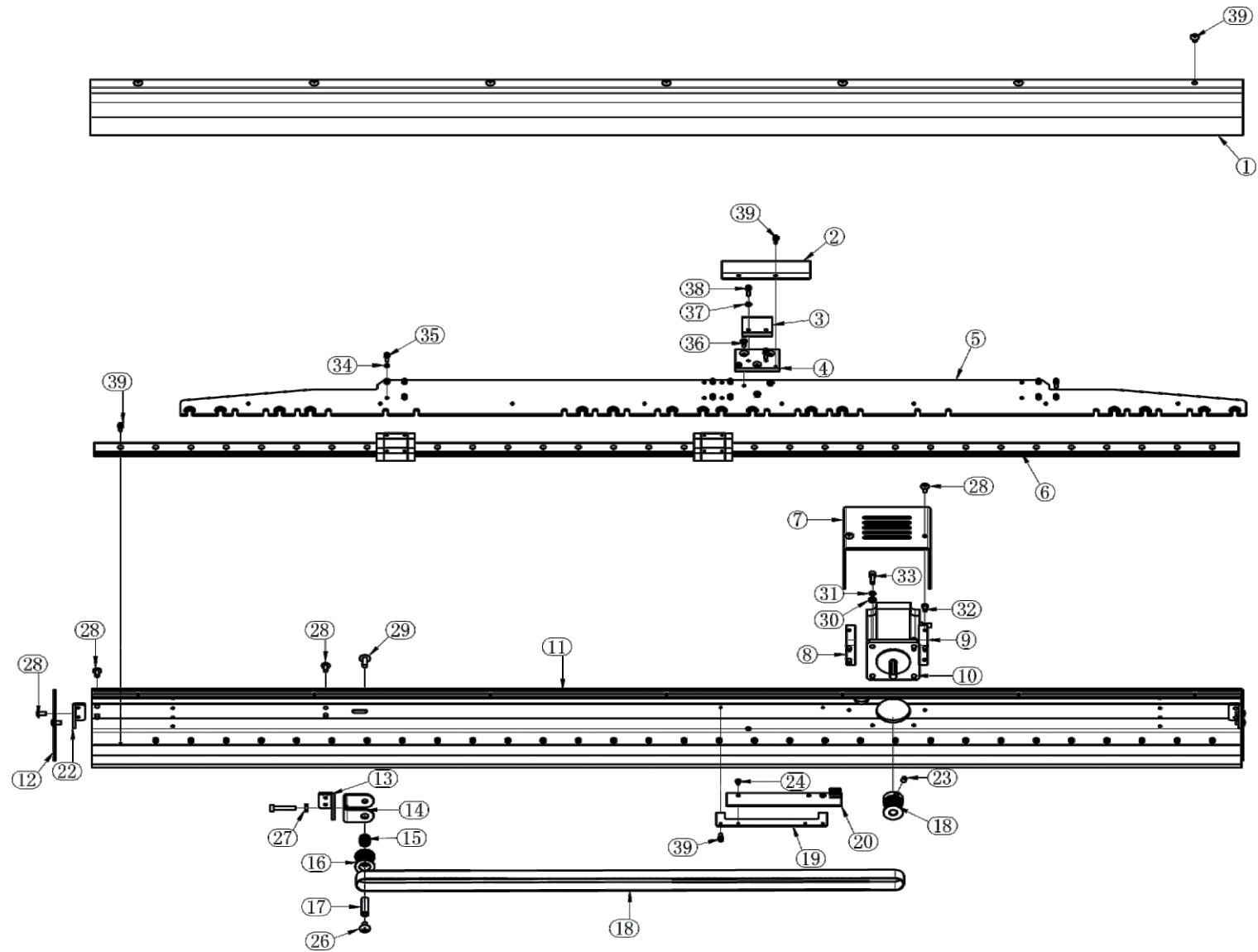
11130V3

序号	编号	零件名称	备注
22	03100106CA	被动带轮轴-X	
23	03100105BA	被动轮支架-X	
24	03100107	支撑板-涨紧-X	
25	03100117	驱动盖板X	
26	03100118BA	支撑板-X驱动盖板	
27	80746408	大圆头十字M4x8	
28	80746406	大圆头十字M4x6	
29	80810435	圆柱头内六角M4x35-黑	
30	80746512	大圆头十字M5x12 - 镀铬	
31	80746408	大圆头十字M4x8	
32	80746508	大圆头十字M5x8 - 镀铬	
33	80742305	法兰式半圆十字M3X5-镀镍	
34	80810306	圆柱头内六角M3x6-黑	
35	80880506	内六角紧定M5x6-黑	
36	80900513	弹簧垫-M5黑	
37	80810508	圆柱头内六角M5x8-黑	
38	80900313	弹簧垫片M3-黑	
39	80810308	圆柱头内六角M3x8-黑	
40	80860408	沉平头十字螺丝M4x8-不锈钢	
41	80900301	平垫M3-不锈纲	
42	80810312	圆柱头内六角M3x12-黑	

No.	Serial No.	Part name	Remark
22	03100106CA	Passive Pulley Shaft-X	
23	03100105BA	Driven Wheel Support-X	
24	03100107	Belt Tension Bracket-X	
25	03100117	Driving Cover X	
26	03100118BA	Driving Cover Support	
27	80746408	Screw M4*8	
28	80746406	Screw M4*6	
29	80810435	Cylinder Head Hexagon - Black M4X35	
30	80746512	M5X12 Screw	
31	80746408	Screw M4*8	
32	80746508	M5X8 Screw	
33	80742305	Flanged Semi-Circular Cross-M3X5	
34	80810306	M3X6 Cylinder Head Hexagon - Black	
35	80880506	M5*6 Hexagon Socket Set Screw	
36	80900513	M5 Spring Cushion-Black	
37	80810508	Cylinder Head Hexagon - Black M5X8	
38	80900313	M3 Spring Washer- Black	
39	80810308	M3X 8 Cylinder Head Hexagon - Black	
40	80860408	M4X8 Screw	
41	80900301	M3 Plain Washer	
42	80810312	M3X12 Cylinder Head Hexagon - Black	

14.X向驱动部分-MT-2头

11140V3



14.X向驱动部分-MT-2头

11140V3

序号	编号	零件名称	备注
1	3011211202	驱动盖板-X-MT2	
2	03100112	挡光片-X	
3	03100108	皮带压板-3M-X向	
4	03100104	连接板压块	
5	3011211203	驱动连接板X-MT-2T	
6	8001511300	导轨BRH15-1300	
7	03100121	电机罩壳X	
8	03100123	电机罩壳支架X-右	
9	03100122	电机罩壳支架X-左	
10	80306001	电机DT-X 60BYG350	
11	3011211201	驱动架-X-MT2	
12	03100117	驱动盖板X	
13	03100107	支撑板-涨紧-X	
14	03100105BA	被动轮支架-X	
15	80030831	滚针轴承8-12-8	
16	80023602	带轮20-3M-15-12	
17	03100106CA	被动带轮轴-X	
18	3011211297	同步带-X-MT2	
19	03100110	安装架-X-限位	
20	03150820	光藕板-限位XY	

No.	Serial No.	Part name	Remark
1	3011211202	Housing-Driving Frame-MT2-X	
2	03100112	Light Barrier-Stopper-X	
3	03100108	Belt Tension Platen	
4	03100104	Connection Pressing Platen	
5	3011211203	Drive Connecting Board X-MT-2T	
6	8001511300	Guide Rail BRH15-1300	
7	03100121	X Direction Motor Cover	
8	03100123	Motor Cover Support- R	
9	03100122	Motor Cover Support- L	
10	80306001	Motor DT-X 60BYG350	
11	3011211201	X Driving Frame-MT2-X-A	
12	03100117	Driving Cover X	
13	03100107	Belt Tension Bracket-X	
14	03100105BA	Driven Wheel Support-X	
15	80030831	Needle Roller Bearing	
16	80023602	20-3M-15-12 Pulley	
17	03100106CA	Passive Pulley Shaft-X	
18	3011211297	Synchronous Belt-MT1-X	
19	03100110	Limit Mounting Bracket	
20	03150820	Sensor Board-Limit Position	

14.X向驱动部分-MT-2头

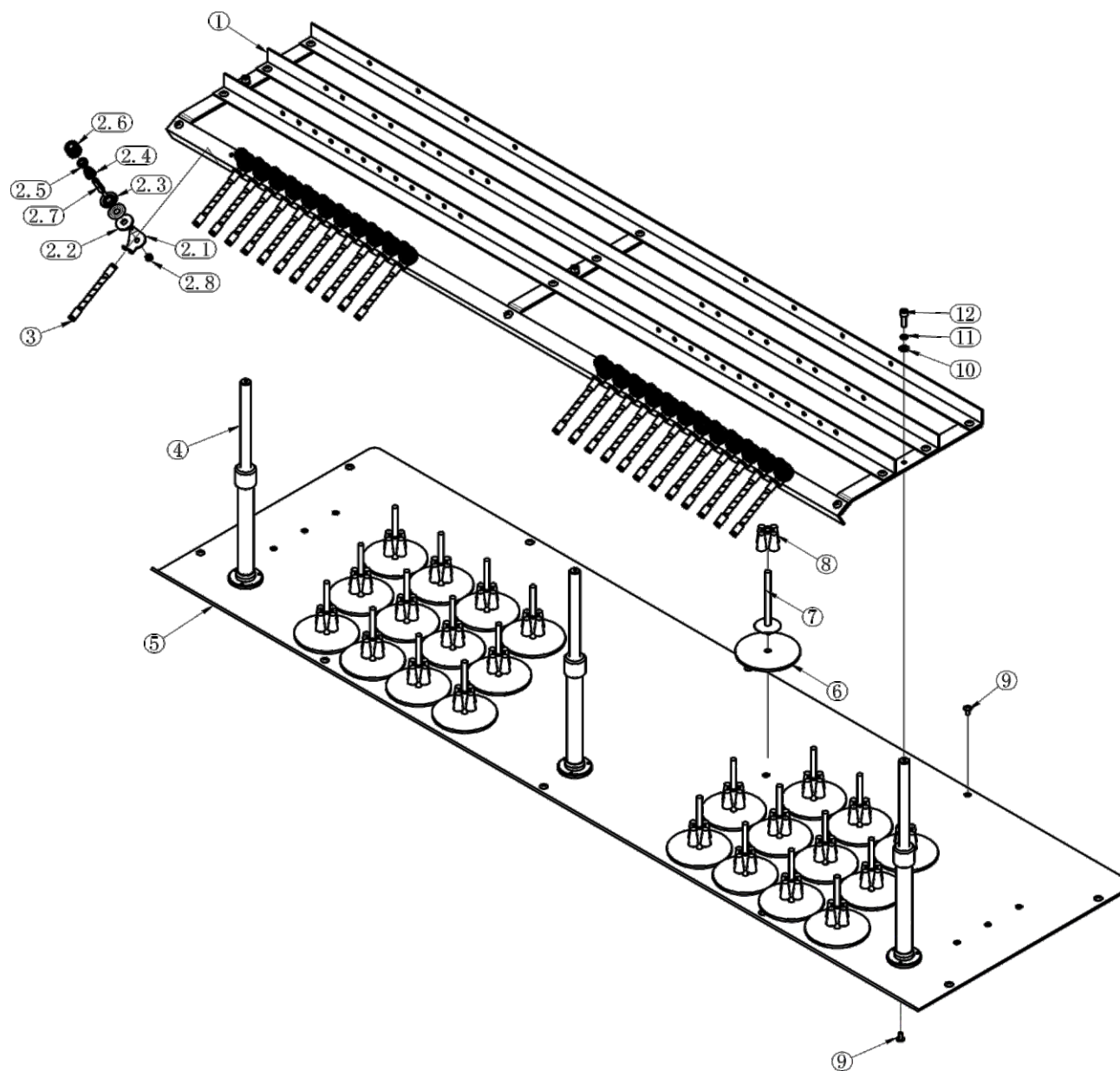
11140V3

序号	编号	零件名称	备注
21	80023601	带轮20-3M-15-8	
22	03100118BA	支撑板-X驱动盖板	
23	80880506	内六角紧定M5x6-黑	
24	80742305	法兰式半圆十字M3X5-镀镍	
25	80810306	圆柱头内六角M3x6-黑	
26	80746508	大圆头十字M5x8 - 镀铬	
27	80900428	螺母-M4不锈钢	
28	80746408	大圆头十字M4x8	
29	80746512	大圆头十字M5x12 - 镀铬	
30	80900401	平垫M4-不锈钢	
31	80900413	弹簧垫片-M4黑	
32	80740401	小圆头十字螺丝M4*6	
33	80810412	圆柱头内六角M4x12-黑	
34	80900313	弹簧垫片M3-黑	
35	80810308	圆柱头内六角M3x8-黑	
36	80860408	沉平头十字螺丝M4x8-不锈钢	
37	80900301	平垫M3-不锈钢	
38	80810310	圆柱头内六角M3x10-黑	
39	80746406	大圆头十字M4x6	

No.	Serial No.	Part name	Remark
21	80023601	20-3M-15-Xdm Pulley	
22	03100118BA	Driving Cover Support	
23	80880506	M5*6 Hexagon Socket Set Screw	
24	80742305	Flanged Semi-Circular Cross-M3X5	
25	80810306	M3X6 Cylinder Head Hexagon - Black	
26	80746508	M5X8 Screw	
27	80900428	M4 Nut	
28	80746408	Screw M4*8	
29	80746512	M5X12 Screw	
30	80900401	M4 Plain Washer	
31	80900413	M4 Spring Washer - Black	
32	80740401	Screw M4*6-Small Head	
33	80810412	M4X12 Cylinder Head Hexagon - Black	
34	80900313	M3 Spring Washer- Black	
35	80810308	M3X 8 Cylinder Head Hexagon - Black	
36	80860408	M4X8 Screw	
37	80900301	M3 Plain Washer	
38	80810310	M3X10 Cylinder Head Hexagon - Black	
39	80746406	Screw M4*6	

15.线盘、线架-MT

11150V3



15.线盘、线架-MT

11150V3

序号	编号	零件名称	备注
1	3011101161	整套线架-MT1-12针	
1	3011101162	整套线架-MT1-15针	
1	3011101163	整套线架-MT1-20针	
1	3011101171	整套线架-MT2-12针	
1	3011101172	整套线架-MT2-15针	
1	3011101173	整套线架-MT2-20针	
2	03144260VA	线架旋钮组件-425C	
2.1	03141001	引线板-纯轮	
2.2	80211104	毛毡垫圈	
2.3	03144202	压线片-纯轮	
2.4	03144209	张力弹簧-纯轮	
2.5	03044155	防松垫圈	
2.6	03144207	夹线旋钮-纯轮	
2.7	03144208	夹线钉-纯轮	
2.8	80900428	螺母-M4不锈钢	
3	03044360	过线管-螺旋式	
4	03044152VA	升降立柱-铝	
4	03044152VA	升降立柱-铝	
5	3011101102	线盘-MT-2T-12	
5	3011101112	线盘-MT-2T-15	

No.	Serial No.	Part name	Remark
1	3011101161	Thread Stand-MT2-12N	
1	3011101162	Thread Stand-MT1-15N	
1	3011101163	Thread Stand-MT2-20N	
1	3011101171	Thread Stand-MT2-12N	
1	3011101172	Thread Stand-MT1-15N	
1	3011101173	Thread Stand-MT2-20N	
2	03144260VA	Wire Clipping Adjusting Knob-425C	
2.1	03141001	Thread Guide Plate-Wheel	
2.2	80211104	Felt Gasket	
2.3	03144202	Thread Pressing Plate-Wheel	
2.4	03144209	Tension Spring-Wheel	
2.5	03044155	Locking Washer	
2.6	03144207	Tension Knob-Wheel	
2.7	03144208	Knob Pole-Wheel	
2.8	80900428	M4 Nut	
3	03044360	Threading Pip	
4	03044152VA	Lifting Stand - Aluminum Alloy	
4	03044152VA	Lifting Stand - Aluminum Alloy	
5	3011101102	Thread Plate-MT-2T-12	
5	3011101112	Thread Plate-MT-2T-15	

15.线盘、线架-MT

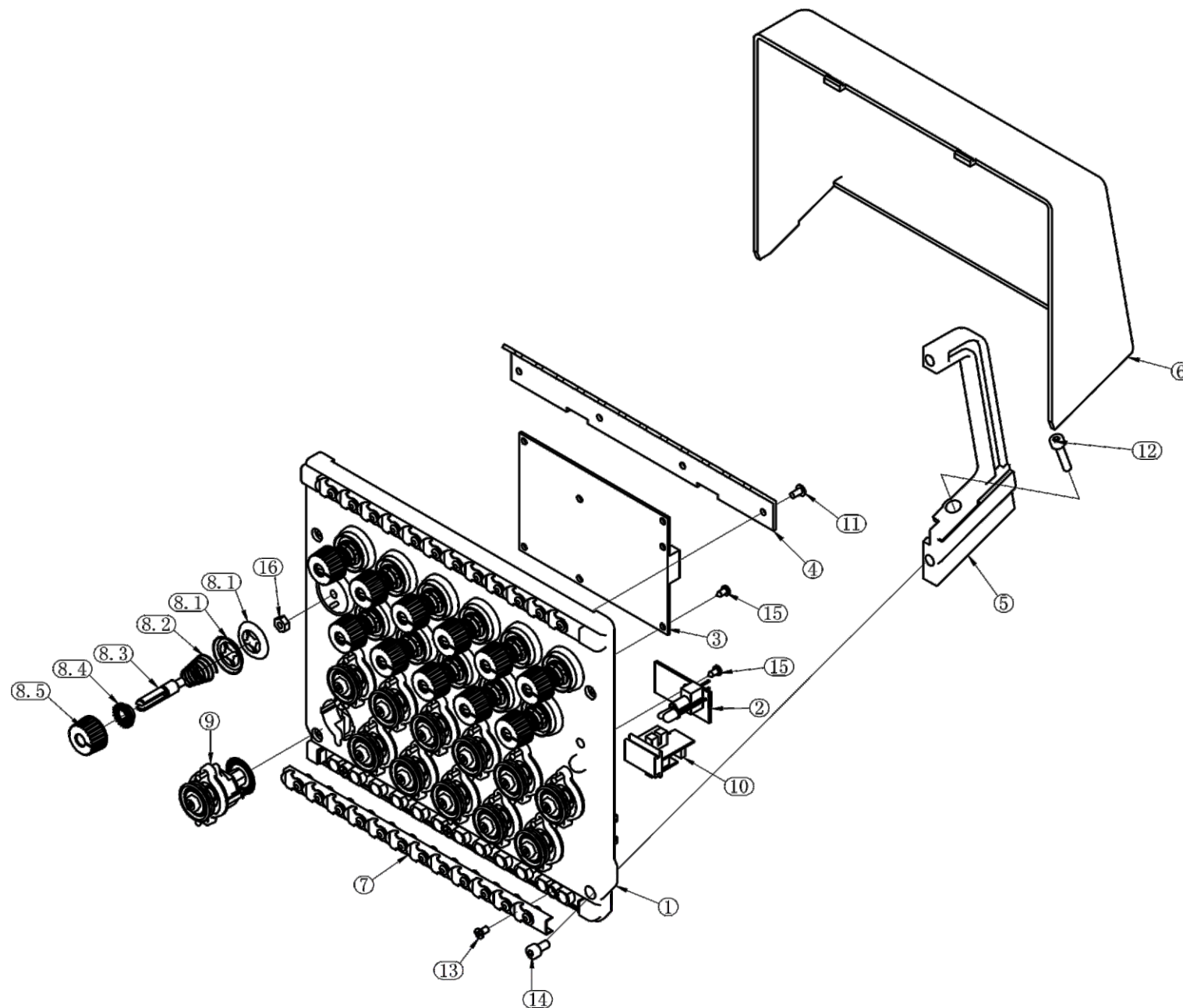
11150V3

序号	编号	零件名称	备注
5	3011101113	线盘-MT-2T-20	
5	3011101101	线盘-MT-1T-12	
5	3011101111	线盘-MT-1T-15	
5	3011101103	线盘-MT-1T-20	
6	80211009	线盘海绵垫	
7	80211007	线柱	
8	80211008	线盘垫	
9	80746408	大圆头十字M4x8	
10	80900501	平垫M5-不锈钢	
11	80900518	弹簧垫片-M5不锈钢	
12	80813516	圆柱头内六角M5x16-不锈钢	

No.	Serial No.	Part name	Remark
5	3011101113	Thread Plate-MT-2T-20	
5	3011101101	Thread Plate-MT-1T-12	
5	3011101111	Thread Plate-MT-1T-15	
5	3011101103	Thread Plate-MT-1T-20	
6	80211009	Foam Cushion	
7	80211007	Thread Spool Pole	
8	80211008	Plastic Cushion B5	
9	80746408	Screw M4*8	
10	80900501	M5 Plain Washer	
11	80900518	M5 Spring Washer	
12	80813516	M5X16 Screw	

16.夹线器部分

11161V3



16.夹线器部分

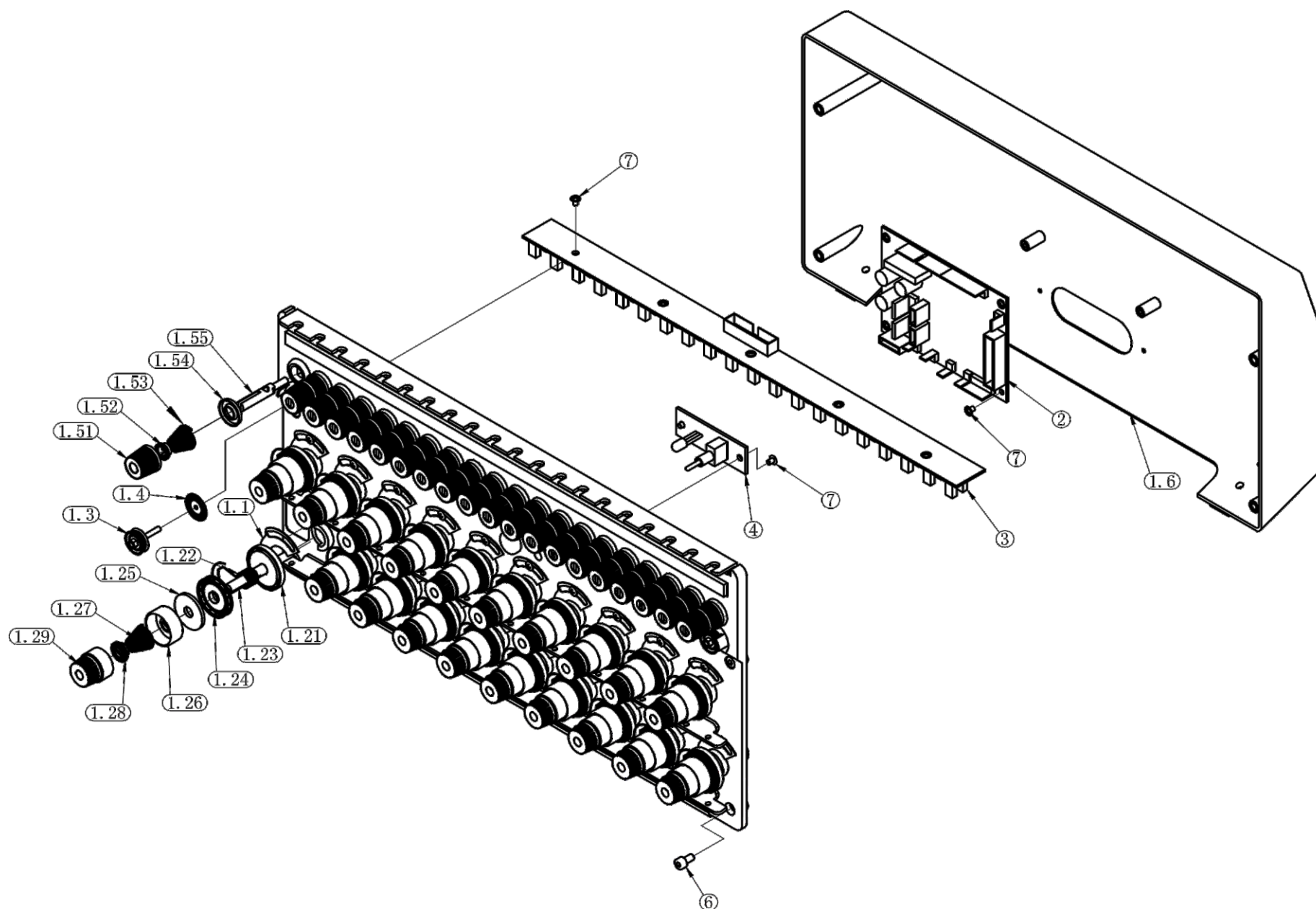
11161V3

序号	编号	零件名称	备注
1	03144291XZ	夹线座-12	
2	03144391XZ	夹线座-15	
3	03150802MT	机头指示灯板带线	
4	03151601	机头断检板-电磁铁	
4	03144210	过线支板-12针	
5	03144310	过线支板-15针	
5	03144214	支架左-夹线器	
6	03144215	支架右-夹线器	
6	03144212	夹线器后盖-12针	
7	03144312	夹线器后盖-15针	
7	03144253	过线条组件-12针	
8	03144353	过线条组件-15	
8.1	03144254	调节旋钮组件-夹线器	
8.2	03144202	压线片-纯轮	
8.3	03144224	调节旋钮弹簧	
8.4	03144208	夹线钉-纯轮	
8.5	03144226	防松垫圈-纯轮	
9	03144252	压线轮组件-轴承	
10	03150801	光藕板-断检	
11	80746304	大圆头十字-M3x4-镀铬	
12	80810420	圆柱头内六角M4x20-黑	
13	80860326	不锈钢沉平头十字螺丝M3x6	
14	80810408	圆柱头内六角M4x8-黑	
15	80700308	沉头自攻-十字-ST2.9X8	
16	80900428	螺母-M4不锈钢	

No.	Serial No.	Part name	Remark
1	03144291XZ	Upper Thread Tension Base-Wheel Only-12 Needles	
2	03144391XZ	Upper Thread Tension Base-Wheel Only-15 Needles	
3	03150802MT	Head Indicator Board	
4	03151601	Thread Break Detection Board-Solenoid	
4	03144210	Thread Guide Support Plate-12	
5	03144310	Thread Guide Support Plate-15	
5	03144214	Bracket Left-Thread Tension Base	
6	03144215	Bracket Right-Thread Tension Base	
6	03144212	Thread Tension Base Rear Cover-12	
7	03144312	Thread Tension Base Rear Cover-15	
7	03144253	Thread Course Strip Module-12	
8	03144353	Thread Course Strip Module-15	
8.1	03144254	Adjusting Knob Module- Thread Tensioner	
8.2	03144202	Thread Pressing Plate-Wheel	
8.3	03144224	Tension Spring	
8.4	03144208	Knob Pole-Wheel	
8.5	03144226	Lock Washer-Wheel	
9	03144252	Thread Course Wheel Module-Bearing	
10	03150801	Sensor Board-Detecting Thread Break	
11	80746304	Screw M3*4	
12	80810420	M4X20 Cylinder Head Hexagon - Black	
13	80860326	M3*6 Flat Head Philips Screw	
14	80810408	M4X8 Screw	
15	80700308	Screw-St2.9*8	
16	80900428	M4 Nut	

16.夹线器部分

11162V3



16.夹线器部分

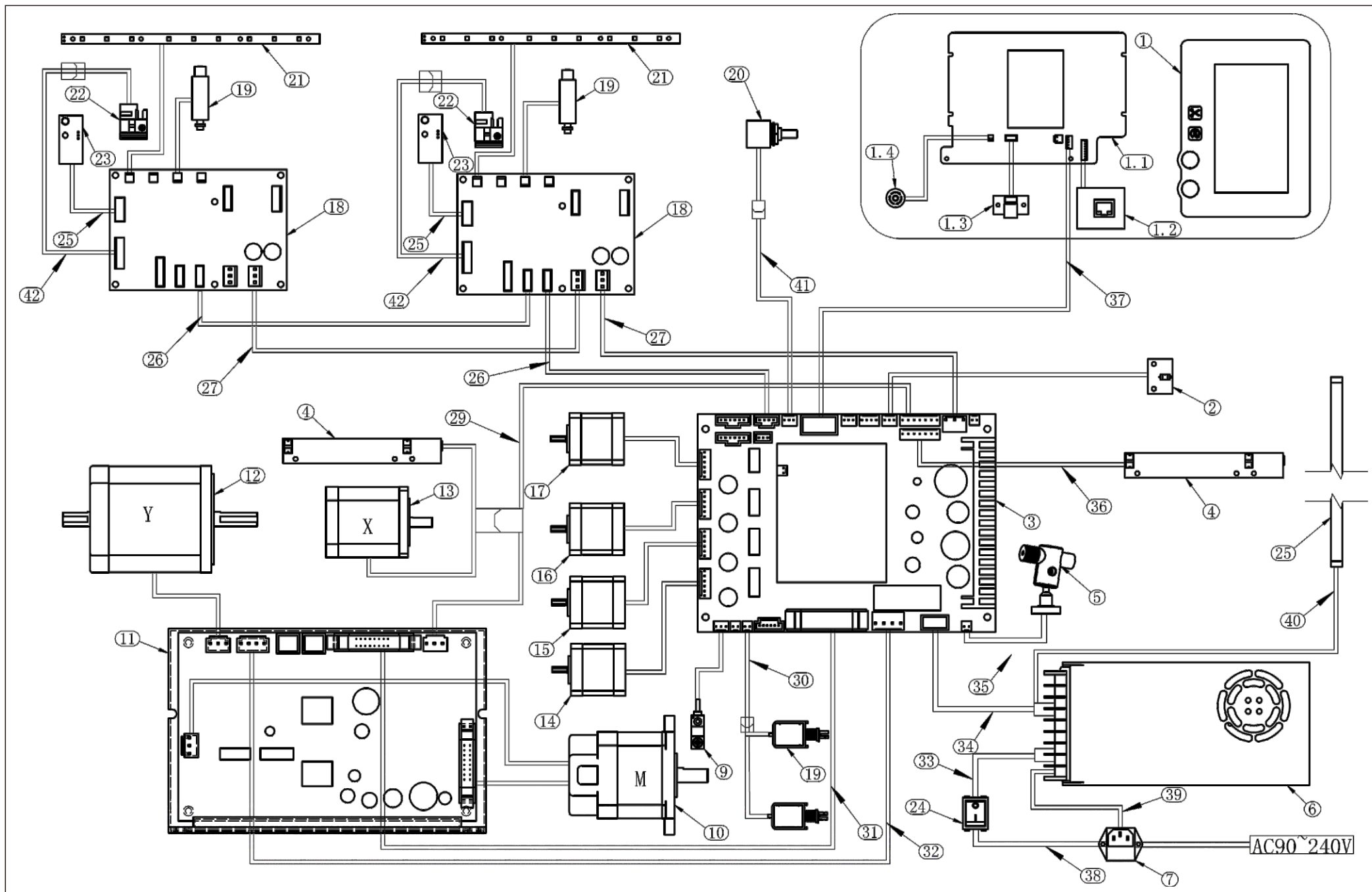
11162V3

序号	编号	零件名称	备注
1	72216020	轮+簧夹线器-20针组件-DY	
1.1	72210201	挑线簧铜片	
1.21	72210302	挡圈	
1.22	72210301	挑线簧	
1.23	72210303	夹线螺栓-DY	
1.24	72210305	绕线轮	
1.25	72210304	棉垫	
1.26	72210306	弹簧座	
1.27	72210307	弹簧	
1.28	72210308	防松垫圈	
1.29	72210309	调紧旋钮	
1.3	72210401	绕线轮-DY	
1.4	72210501	斩光轮	
1.51	72210705	调紧旋钮-小旋钮-DY	
1.52	72210704	防松垫圈-小旋钮-DY	
1.53	72210703	小弹簧	
1.54	72210702	压片	
1.55	72210701	夹线螺栓-DY	
1.6	72210620	夹线座后盖-20针	
2	03151603	机头板-20N	
3	03151611	断检板-20N	
4	03150802VA	机头指示灯板带线	
5	80742306	法兰式半圆十字M3X6-镀镍	

No.	Serial No.	Part name	Remark
1	72216020	Thread-Tension Base-Wheel+Spring-20	
1.1	72210201	Take-Up Thread Spring Copper	
1.21	72210302	Ring	
1.22	72210301	Take-Up Thread Spring	
1.23	72210303	Thread Clamp Bolt-DY	
1.24	72210305	Winding Wheel	
1.25	72210304	Cotton Pad	
1.26	72210306	Spring Seat	
1.27	72210307	Spring	
1.28	72210308	Locking Washer	
1.29	72210309	Tension Knob	
1.3	72210401	Winding Wheel-DY	
1.4	72210501	Chop Light Wheel	
1.51	72210705	Tightening Knob - Small Knob-DY	
1.52	72210704	Lock Washer - Small Knob-DY	
1.53	72210703	Small Spring	
1.54	72210702	Pressing Sheet	
1.55	72210701	Thread Clamp Bolt-DY	
1.6	72210620	Thread Tension Base Rear Cover-20-Wheel + Spring	
2	03151603	Head Board-20N	
3	03151611	Thread Break Detection Board-20N	
4	03150802VA	Arm Indicator Lighting Board-LED-P	
5	80742306	M3X6 Screw	

17.电控连线图

11170V3



17.电控连线图

11170V3

序号	编号	零件名称	备注
1	03151562MT	整套操作头-横屏-MT	
1.1	03150227	液晶屏组件+按键板-TZ507	
1.2	03150601RT	网络接口板-507	
1.3	03150206BA	USB接口板	
1.4	03151515	急停开关-8寸屏	
2	03150810MT	光藕板-零位-MT	
3	03150760VA	多功能板+DSP小板	
4	03150820	光藕板-限位XY	
5	05313181	激光装置	
6	80380641	开关电源-MT	
6	80380660	开关电源-PDF-600-36	
7	03150602	电源连接插座	
8	02010665VB	扣线电磁铁组件-MT	
9	03154454	微型接近开关-MT1	
9	03154453	圆柱接近开关NPN -MT2	
10	80310701BC	无刷伺服电机-70SF3A60	
10	03152160MT1	三合一驱动器/507/508	
11	03152160MT2	三合一驱动器-507/508	
12	80308630AP	步进电机-三相-86HS3B103-456	
12	80308670	步进电机-86HS3B135-506	

No.	Serial No.	Part name	Remark
1	03151562MT	Control Panel Module-Horizontal-MT	
1.1	03150227	Screen Assembly+Keyboard-TZ507	
1.2	03150601RT	Network Interface Board-RT7P	
1.3	03150206BA	Usb Interface Board-OEM	
1.4	03151515	Emergency Switch-8 Inch	
2	03150810MT	Zero Position Sensor-MT	
3	03150760VA	Multi-function Board+DSP Board	
4	03150820	Sensor Board-Limit Position	
5	05313181	Laser Device	
6	80380641	Switching Power Supply-HF350W-DC-24	
6	80380660	Switching Power Supply-Pdf-600-36	
7	03150602	Power Connection Socket	
8	02010665VB	Picker Solenoid Set-MT	
9	03154454	Micro Approximity Switch-MT1	
9	03154453	Cylinder Proximity Switch NPN-MT2	
10	80310701BC	Main Motor-70Sf3A60	
10	03152160MT1	3-IN-1 Driver - 507/508	
11	03152160MT2	3-IN-1 Driver - 507/508	
12	80308630AP	Stepping Motor-Three Phase-86HS3B103-456	
12	80308670	Stepping Motor-86HS3B135-506	

17.电控连线图

11170V3

序号	编号	零件名称	备注
13	80306001	电机DT-X 60BYG350	
14	80304213	剪线电机/跳跃电机42BYGH5201-01	
15	80304211	勾线电机42BYGH4408-12	
16	80304213	剪线电机/跳跃电机42BYGH5201-01	
16	80305761	勾线电机57BYGH80D10-15	
17	80304253	步进电机-42H53-1206B-MTJ-01	
18	03151601	机头板-纯轮-电磁铁	
19	80320211	跳跃电磁铁	
20	03150833	电位器-DT	
21	03090512	灯板-LED-12-P	
21	03090515	灯板-LED-15-P	
21	03090520	灯板-LED-20N	
22	03150801	光藕板-断检	
23	03154339MT	断检光藕-机头板信号线	
24	03150603	船型开关	
25	80240105	LED日光灯管 T5-4W	
26	03154345MT	多功能板-三合-驱动器电源线	
27	03154346MT	多功能板-三合一驱动器-驱动器信号线	
28	03154423	机头板-报警板信号线	
29	03154451	X向电机信号线-MT1	

No.	Serial No.	Part name	Remark
13	80306001	Motor DT-X 60BYG350	
14	80304213	Trimming Motor42BYGH5201-01	
15	80304211	Thread-hooking Stepping Motor 42BYGH4408-12	
16	80304213	Trimming Motor42BYGH5201-01	
16	80305761	Hooking Motor 57BYGH80D10-15	
17	80304253	Stepping Motor-42H53-1206B-MTJ-01	
18	03151601	Thread Break Detection Board-Solenoid	
19	80320211	Jumping Electromagnet	
20	03150833	Multi-Turn Potentiometer	
21	03090512	Alarm Sensor Board-LED-12-P	
21	03090515	Alarm Sensor Board-LED-15-P	
21	03090520	Light Plate-LED-20N	
22	03150801	Sensor Board-Detecting Thread Break	
23	03154339MT	Signal Cable - Thread Break Detection Sensor to Head Board	
24	03150603	Power Switch	
25	80240105	LED Fluorescent Lamp T5-4W	
26	03154345MT	0	
27	03154346MT	Signal Cable-Multifunction Board to 3-in-1 Driver	
28	03154423	Signal Cable-Head Board to Alarm board	
29	03154451	Signal Cable-X Axis Motor-MT1	

17.电控连线图

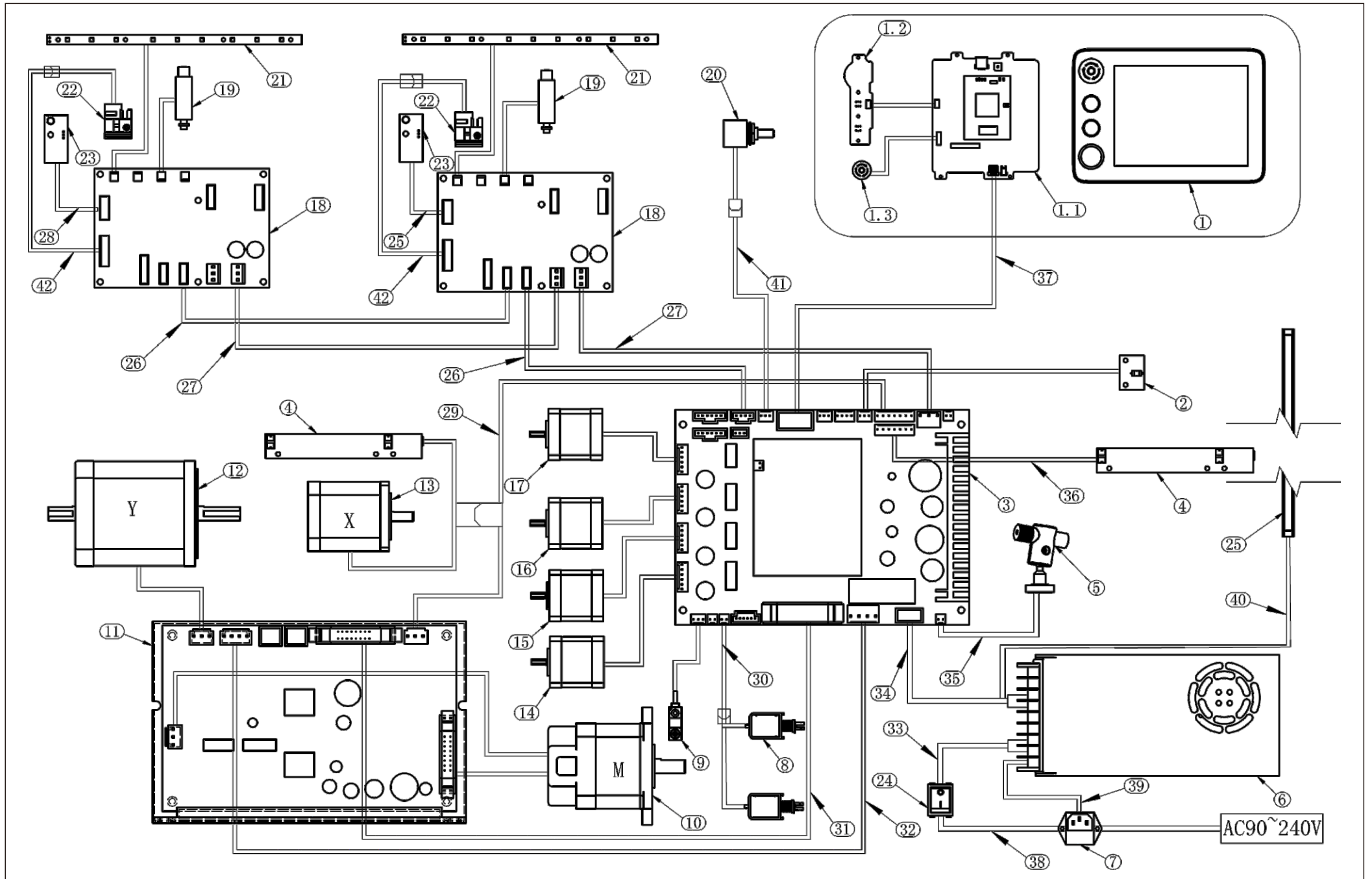
11170V3

序号	编号	零件名称	备注
29	03154452	X向电机信号线-MT2	
30	03154414MT	扣线电磁铁电源线-MT2	
30	03154415MT	扣线电磁铁电源线-MT1	
31	03154346PT	多功能板-三合一驱动器信号线	
32	03154346MT	多功能板-三合一驱动器-驱动器信号线	
32	03154345PT	多功能板-三合一驱动器电源线	
32	03154345MT	多功能板-三合-驱动器电源线	
33	03154412MT	电源开关-开关电源线	
34	03154344PT	开关电源-多功能板电源线	
35	03154341MT	激光头-多功能板电源线	
36	03154342PT	Y向限位光藕-多功能板信号线	
37	03154336PT	7寸屏操作头-多功能板信号电源线	
38	03154411MT	插座-电源开关电源线	
39	03154413MT	插座-开关电源地线	
40	03154425MT	开关电源-T5LED灯电源线-MT1	
40	03154426MT	开关电源-T5LED灯电源线-MT2	
41	03154338PT	电位器-多功能板信号线	
42	03154339MT	断检光藕-机头板信号线	

No.	Serial No.	Part name	Remark
29	03154452	Signal Cable-X Axis Motor-MT2	
30	03154414MT	Power Cable-Picker Solenoid-MT2	
30	03154415MT	Power Cable-Picker Solenoid-MT1	
31	03154346PT	Signal Cable-Multi-Function Board To 3-In-1 Driver	
32	03154346MT	Signal Cable-Multifunction Board to 3-in-1 Driver	
32	03154345PT	Power Cable-Multi-Function Board To 3-In-1 Driver	
32	03154345MT	Power Cable-Multi-Function Board To 3-In-1 Driver	
33	03154412MT	Switching Power Supply-Switch Power Cable	
34	03154344PT	Power Cable-Switch Power To Multi-Function Board	
35	03154341MT	Power Cable-Laser Device To Multi-Function Board	
36	03154342PT	Signal Cable-Y Axis Limit Sensor To Multi-Function Board	
37	03154336PT	Power Cable + Signal Cable-7 Inch Control Panel To Multi-Function Board	
38	03154411MT	Plug-Switching Power Supply Power Wire	
39	03154413MT	Plug-Switching Power Supply Ground Wire	
40	03154425MT	0	
40	03154426MT	Switching Power Supply-T5LED Power Cable-MT2	
41	03154338PT	Signal Cable-Potentiometer To Multi-Function Board	
42	03154339MT	Signal Cable - Thread Break Detection Sensor to Head Board	

18.8寸连线图22.电控部分-8S

11180V3



18.8寸连线图22.电控部分-8S

11180V3

序号	编号	零件名称	备注
1	03151568MT	整套操作头-P8-MT	
1.1	03150218	DSP-主板-508-T1788	
1.2	03151516	按键板-8寸屏	
1.3	03151515	急停开关-8寸屏	
2	03150810MT	光藕板-零位-MT	
3	03150760VA	多功能板+DSP小板	
4	03150820	光藕板-限位XY	
5	05313181	激光装置	
6	80380641	开关电源-MT	
6	80380660	开关电源-PDF-600-36	
7	03150602	电源连接插座	
8	02010665VB	扣线电磁铁组件-MT	
9	03154454	微型接近开关-MT1	
9	03154453	圆柱接近开关NPN -MT2	
10	80310701BC	无刷伺服电机-70SF3A60	
11	03152160MT1	三合一驱动器/507/508	
11	03152160MT2	三合一驱动器-507/508	
12	80308630AP	步进电机-三相-86HS3B103-456	
12	80308670	步进电机-86HS3B135-506	
13	80306001	电机DT-X 60BYG350	

No.	Serial No.	Part name	Remark
1	03151568MT	Control Panel-P8-MT	
1.1	03150218	DSP-Mainboard-508-T1788	
1.2	03151516	Button Plate-8 Inch	
1.3	03151515	Emergency Switch-8 Inch	
2	03150810MT	Zero Position Sensor-MT	
3	03150760VA	Multi-function Board+DSP Board	
4	03150820	Sensor Board-Limit Position	
5	05313181	Laser Device	
6	80380641	Switching Power Supply-HF350W-DC-24	
6	80380660	Switching Power Supply-Pdf-600-36	
7	03150602	Power Connection Socket	
8	02010665VB	Picker Solenoid Set-MT	
9	03154454	Micro Proximity Switch-MT1	
9	03154453	Cylinder Proximity Switch NPN-MT2	
10	80310701BC	Main Motor-70Sf3A60	
11	03152160MT1	3-IN-1 Driver - 507/508	
11	03152160MT2	3-IN-1 Driver - 507/508	
12	80308630AP	Stepping Motor-Three Phase-86HS3B103-456	
12	80308670	Stepping Motor-86HS3B135-506	
13	80306001	Motor DT-X 60BYG350	

18.8寸连线图22.电控部分-8S

11180V3

序号	编号	零件名称	备注
14	80304213	剪线电机/跳跃电机42BYGH5201-01	
15	80304211	勾线电机42BYGH4408-12	
16	80304213	剪线电机/跳跃电机42BYGH5201-01	
16	80305761	勾线电机57BYGH80D10-15	
17	80304253	步进电机-42H53-1206B-MTJ-01	
18	03151601	机头板-纯轮-电磁铁	
19	80320211	跳跃电磁铁	
20	03150833	电位器-DT	
21	03090512	灯板-LED-12-P	
21	03090515	灯板-LED-15-P	
21	03090520	灯板-LED-20N	
22	03150801	光藕板-断检	
23	03154339MT	断检光藕-机头板信号线	
24	03150603	船型开关	
25	80240105	LED日光灯管 T5-4W	
26	03154345MT	多功能板-三合-驱动器电源线	
27	03154346MT	多功能板-三合一驱动器-驱动器信号线	
28	03154423	机头板-报警板信号线	
29	03154451	X向电机信号线-MT1	
29	03154452	X向电机信号线-MT2	

No.	Serial No.	Part name	Remark
14	80304213	Trimming Motor42BYGH5201-01	
15	80304211	Thread-hooking Stepping Motor 42BYGH4408-12	
16	80304213	Trimming Motor42BYGH5201-01	
16	80305761	Hooking Motor 57BYGH80D10-15	
17	80304253	Stepping Motor-42H53-1206B-MTJ-01	
18	03151601	Thread Break Detection Board-Solenoid	
19	80320211	Jumping Electromagnet	
20	03150833	Multi-Turn Potentiometer	
21	03090512	Alarm Sensor Board-LED-12-P	
21	03090515	Alarm Sensor Board-LED-15-P	
21	03090520	Light Plate-LED-20N	
22	03150801	Sensor Board-Detecting Thread Break	
23	03154339MT	Signal Cable - Thread Break Detection Sensor to Head Board	
24	03150603	Power Switch	
25	80240105	LED Fluorescent Lamp T5-4W	
26	03154345MT	Power Cable-Multi-Function Board To 3-In-1 Driver	
27	03154346MT	Signal Cable-Multifunction Board to 3-in-1 Driver	
28	03154423	Signal Cable-Head Board to Alarm board	
29	03154451	Signal Cable-X Axis Motor-MT1	
29	03154452	Signal Cable-X Axis Motor-MT2	

18.8寸连线图22.电控部分-8S

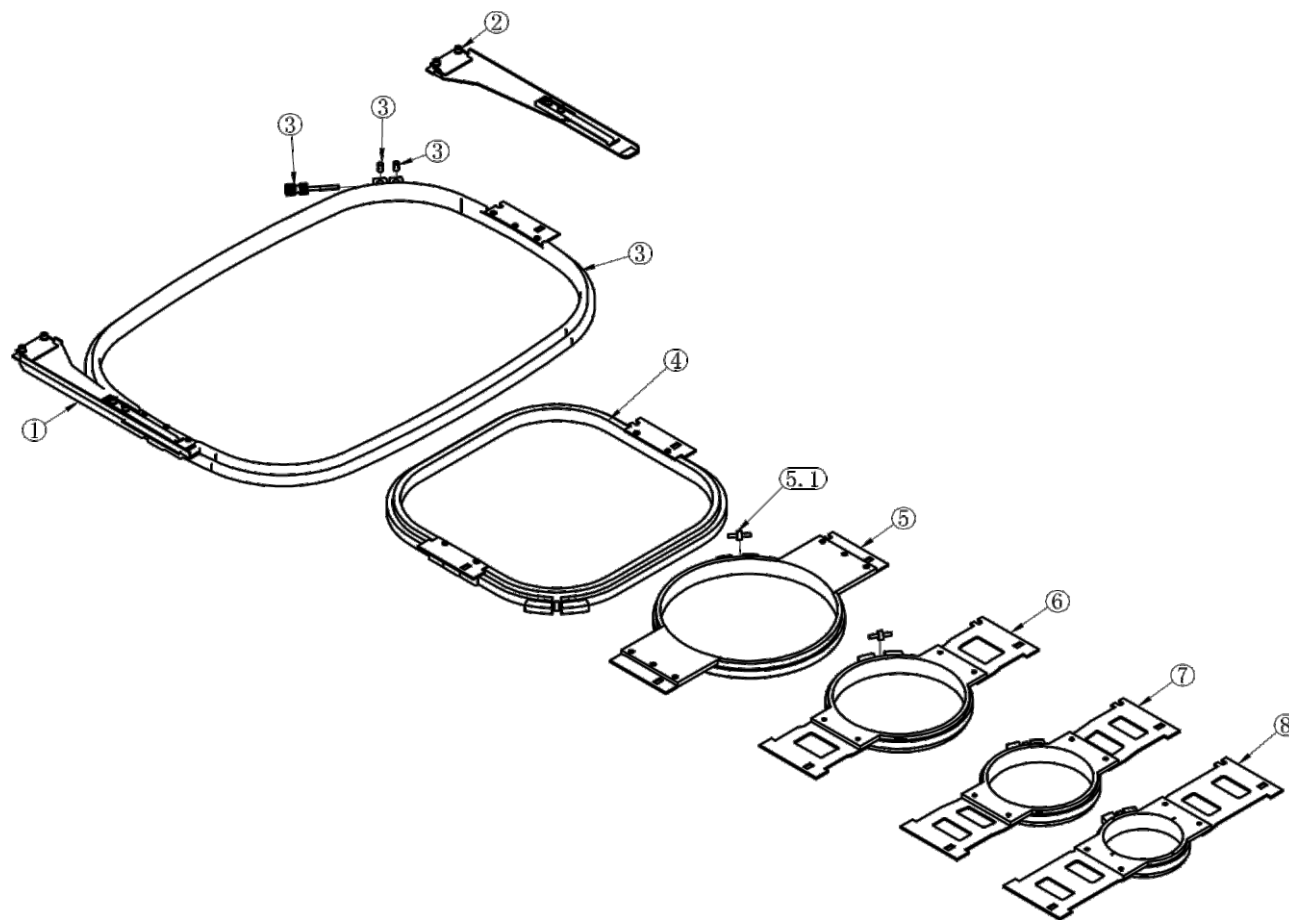
11180V3

序号	编号	零件名称	备注
30	03154414MT	扣线电磁铁电源线-MT2	
30	03154415MT	扣线电磁铁电源线-MT1	
31	03154346PT	多功能板-三合一驱动器信号线	
31	03154346MT	多功能板-三合一驱动器-驱动器信号线	
32	03154345PT	多功能板-三合一驱动器电源线	
32	03154345MT	多功能板-三合一驱动器电源线	
33	03154412MT	电源开关-开关电源线	
34	03154344PT	开关电源-多功能板电源线	
35	03154341MT	激光头-多功能板电源线	
36	03154342PT	Y向限位光藕-多功能板信号线	
37	03154337PT	8寸屏操作头-多功能板信号电源线	
38	03154411MT	插座-电源开关电源线	
39	03154413MT	插座-开关电源地线	
40	03154425MT	开关电源-T5LED灯电源线-MT1	
40	03154426MT	开关电源-T5LED灯电源线-MT2	
41	03154338PT	电位器-多功能板信号线	
42	03154339MT	断检光藕-机头板信号线	

No.	Serial No.	Part name	Remark
30	03154414MT	Power Cable-Picker Solenoid-MT2	
30	03154415MT	Power Cable-Picker Solenoid-MT1	
31	03154346PT	Signal Cable-Multi-Function Board To 3-In-1 Driver	
31	03154346MT	Signal Cable-Multifunction Board to 3-in-1 Driver	
32	03154345PT	Power Cable-Multi-Function Board To 3-In-1 Driver	
32	03154345MT	Power Cable-Multi-Function Board To 3-In-1 Driver	
33	03154412MT	Switching Power Supply-Switch Power Cable	
34	03154344PT	Power Cable-Switch Power To Multi-Function Board	
35	03154341MT	Power Cable-Laser Device To Multi-Function Board	
36	03154342PT	Signal Cable-Y Axis Limit Sensor To Multi-Function Board	
37	03154337PT	Power Cable + Signal Cable-8 Inch Control Panel To Multi-Function Board	
38	03154411MT	Plug-Switching Power Supply Power Wire	
39	03154413MT	Plug-Switching Power Supply Ground Wire	
40	03154425MT	0	
40	03154426MT	Switching Power Supply-T5LED Power Cable-MT2	
41	03154338PT	Signal Cable-Potentiometer To Multi-Function Board	
42	03154339MT	Signal Cable - Thread Break Detection Sensor to Head Board	

19.成衣绣框部分

11190V3



19.成衣绣框部分

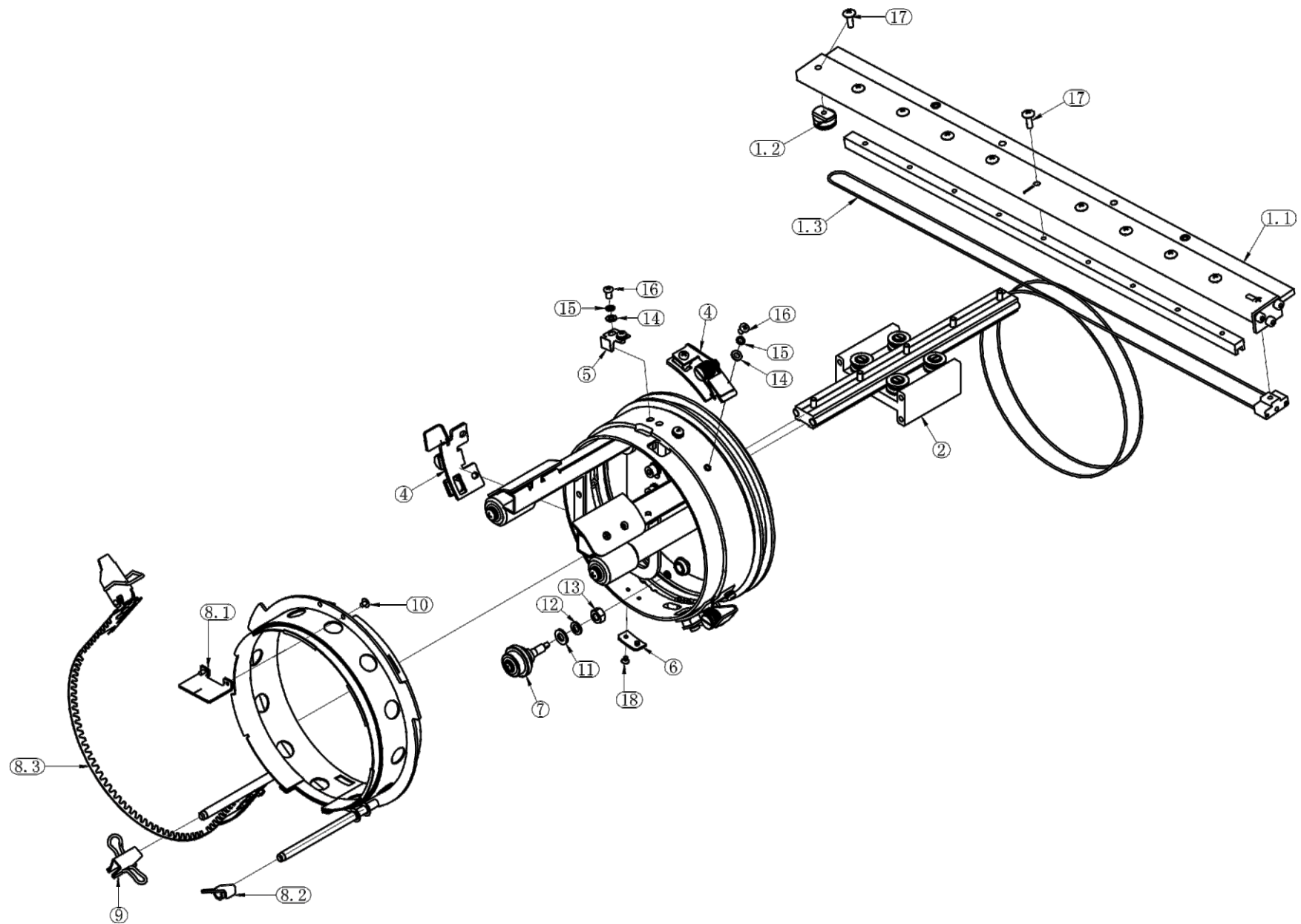
11190V3

序号	编号	零件名称	备注
1	03100292	绣框支架部件-左扶手	
2	03100291	绣框支架部件-右扶手	
3	03173691	大绣框-540x360	
3.1	03173630	绣框调紧螺丝组件	
4	03173181	方绣框-290	
4	02540681CB	成衣绷架CA-290	
5	03172681	圆绣框-200	
5	02540581CB	成衣绷架CA-190	
5.1	03171102	绣框涨紧螺丝	
6	03172181	圆绣框-150	
6	02540481CB	成衣绷架CA-150	
7	03171681	圆绣框-120	
7	02540381CB	成衣绷架CA-120	
8	03171181	圆绣框-90	
8	02540281CB	成衣绷架CA-90	
9	80813581	圆柱头内六角组合螺丝-M5x14-不锈钢	

No.	Serial No.	Part name	Remark
1	03100292	Frame Support Module-L	
2	03100291	Frame Bracket Module-R	
3	03173691	Square Frame-540*360	
3.1	03173630	Tighten Screw Module	
4	03173181	Square Frame-290*290	
4	02540681CB	Hoop CA-290	
5	03172681	Round Frame-200	
5	02540581CB	Hoop CA-190	
5.1	03171102	Frame Tighten Screw	
6	03172181	Round Frame-150	
6	02540481CB	Hoop CA-150	
7	03171681	Round Frame-120	
7	02540381CB	Hoop CA-120	
8	03171181	Round Frame-90	
8	02540281CB	Hoop CA-90	
9	80813581	M5*14 Hexagon Socket Caphead Screw	

20.帽架部分-MT

11200V3



20.帽架部分-MT

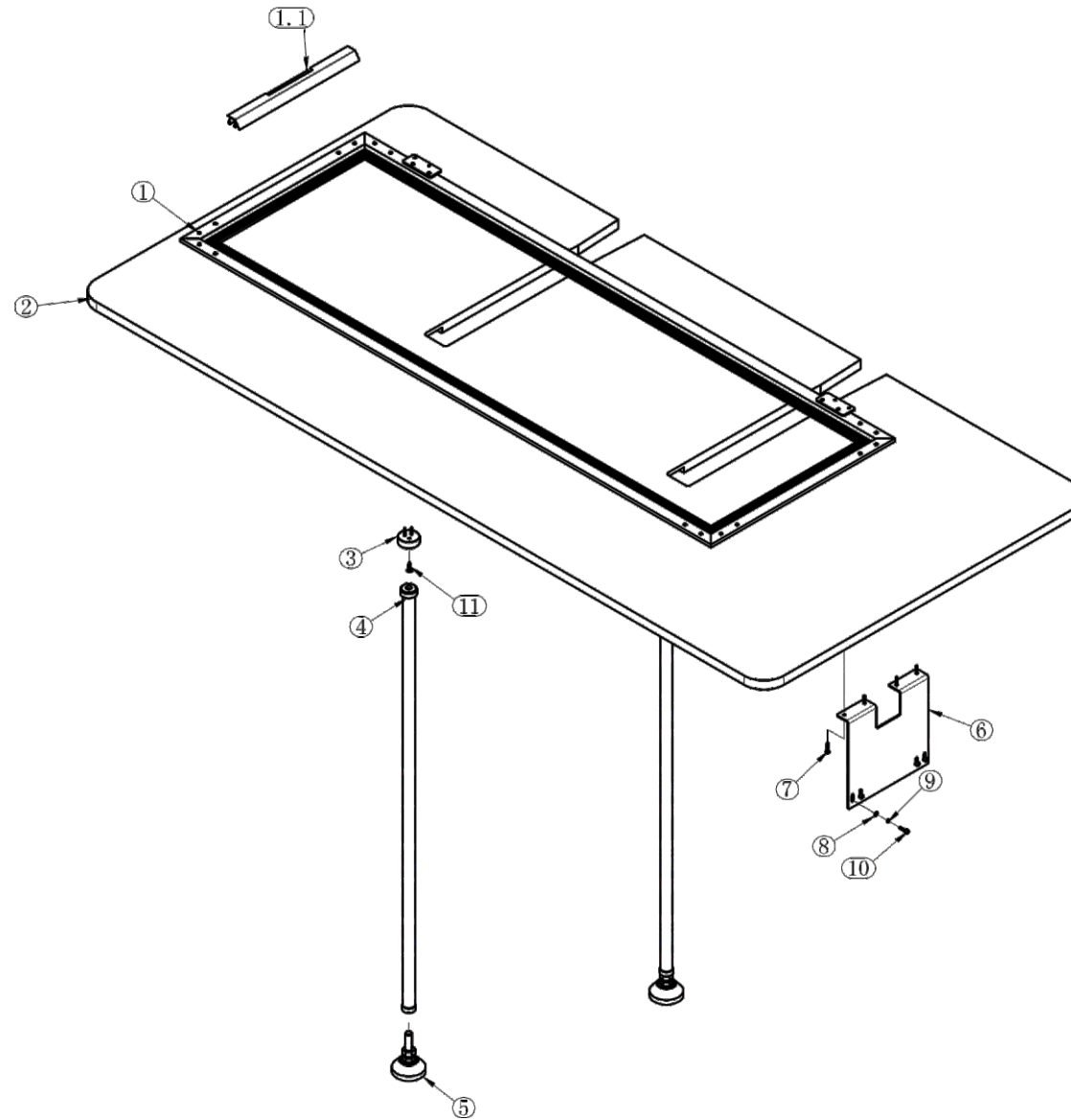
11200V3

序号	编号	零件名称	备注
0	02818003	帽驱套件-TC/PT	
1	02815042	帽架驱动连接板套件-P-MT	
1.1	02815010	驱动支架-PT	
1.2	02815008	钢丝轮	
1.3	02815052	帽架钢丝套件-P-MT	
2	02815039	直线导轨套件RKM-220(长)	
3	02810271	夹头组件B	
4	02810270	夹头组件A	
5	02810205	帽架限位弹片	
6	02810204	帽架定位卡块	
7	02810161	偏心轮组件	
8	02811080	帽圈组件-360	
8.1	02811006	定位块	
8.2	02811019	锁头钩	
8.3	02811082	帽架扎条组件	
9	02811055	夹子-帽圈	
10	80746304	大圆头十字M3x3-镀铬	
11	80900601	平垫M6-不锈钢	
12	80900613	弹簧垫片M6-黑	
13	80900628	螺母M6-不锈钢	
14	80900401	平垫M4-不锈钢	
15	80900413	弹簧垫片-M4黑	
16	80740401	小圆头十字螺丝M4*6	
17	80746412	大圆头十字M4x12	
18	80860304	不锈钢沉平头十字螺丝M3x4	

No.	Serial No.	Part name	Remark
0	02818003	Cap Driver Assembly-TC/PT	
1	02815042	Hat Rack Drive Junction Plate Kit-P-MT	
1.1	02815010	Drive Frame-PT	
1.2	02815008	Steel Wire Wheel	
1.3	02815052	Hat Rack Steel Wire Kit-P-MT	
2	02815039	Linear Guide Rail Set Rkm-220-L	
3	02810271	Clamp Head Components B	
4	02810270	Clamp Head Components A	
5	02810205	Hat Rack Spacing Shrapnel	
6	02810204	Positioning Block	
7	02810161	Eccentric Wheel Components	
8	02811080	Cap Ring Kit -360	
8.1	02811006	Positioning Block	
8.2	02811019	Tapered End Hook	
8.3	02811082	Cap Strapping Rod Components	
9	02811055	Clamp - Cap Ring	
10	80746304	Screw M3*4	
11	80900601	M6 Plain Washer	
12	80900613	M6 Spring Washer - Black	
13	80900628	Nut M6 - Stainless Steel	
14	80900401	M4 Plain Washer	
15	80900413	M4 Spring Washer - Black	
16	80740401	Screw M4*6-Small Head	
17	80746412	Screw M4*12	
18	80860304	M3*4 Flat Head Philips Screw	

21.台板部分

11210V3



21.台板部分

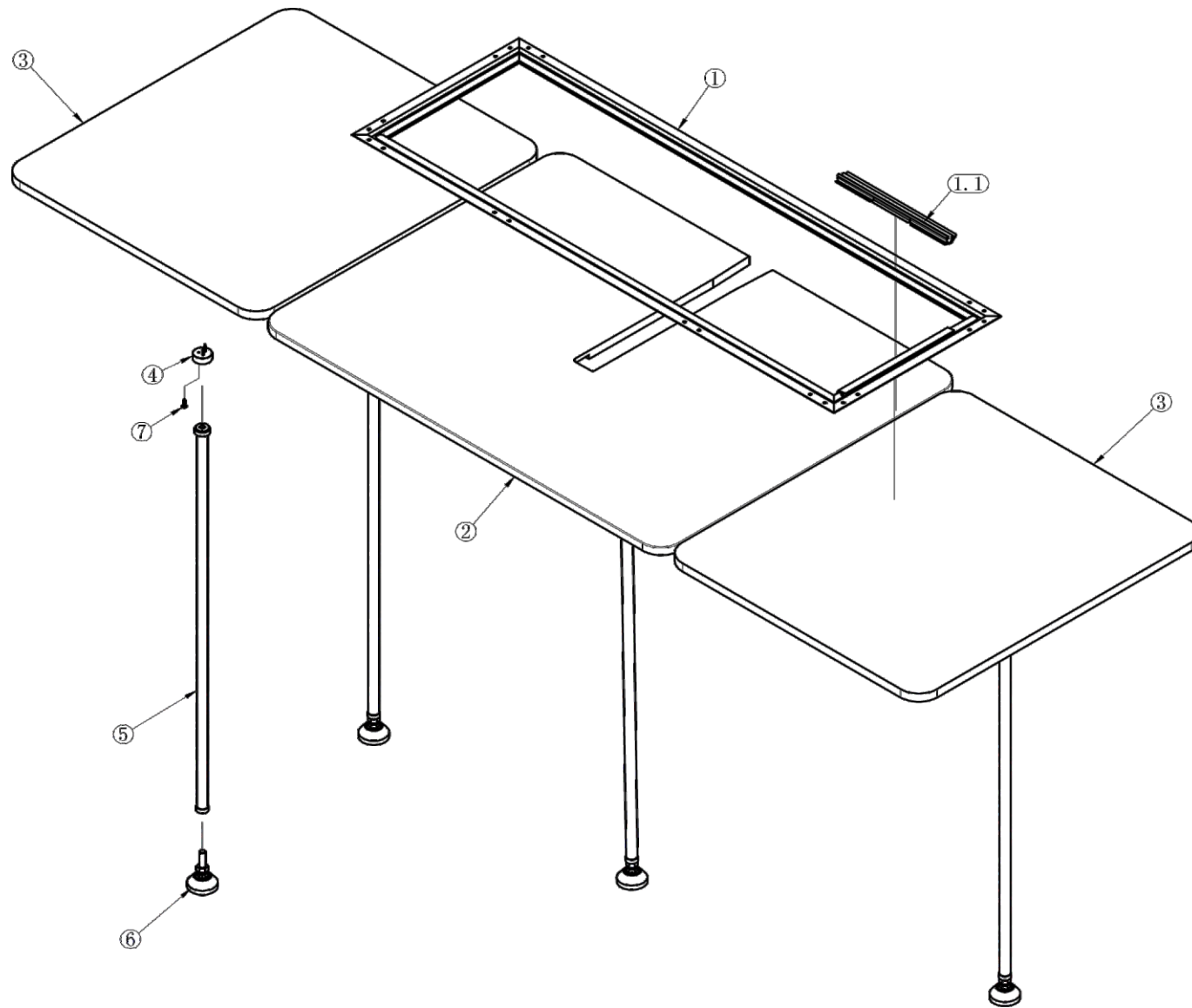
11210V3

序号	编号	零件名称	备注
1	3011311060	绣框组件-MT2-4814	
1	03175180	平绣框-EW2214	
1.1	01505102	料夹-220	
1.1	01505101	料夹-300	
2	3011311002	平绣台板MT-2T	
2	3011311001	平绣台板MT-1T	
3	03010313	大台板支撑上磁铁座	
4	03010325	台板落地支撑柱	
5	80270831	万向调节脚杯-尼龙-Φ50-M12*50	
6	3011311011	台板支架A-MT	
7	80700103	大扁头十字自攻钉M3.5x20	
8	80900401	平垫M4-不锈钢	
9	80900413	弹簧垫片-M4黑	
10	80810416	圆柱头内六角M4x16-黑	
11	80746512	大圆头十字M5x12 - 镀铬	

No.	Serial No.	Part name	Remark
1	3011311060	Flat Sash Frame-MT2214	
1	03175180	Aluminum Frame-EW2214	
1.1	01505102	Feed Collet -220	
1.1	01505101	Feed Collet-300	
2	3011311002	Flat Table-MT2	
2	3011311001	Flat Table-MT1	
3	03010313	Table Suport Megnet Base	
4	03010325	Support Pillar	
5	80270831	Support Feet-Nylon-Φ50-M12*50	
6	3011311011	Table Support A-MT	
7	80700103	M3.5X20 Cross Of Tapping Screws-Black	
8	80900401	M4 Plain Washer	
9	80900413	M4 Spring Washer - Black	
10	80810416	M4*16 Hexagon Socket Caphead Screw	
11	80746512	M5X12 Screw	

22.台板部分

11220V3



22.台板部分

11220V3

序号	编号	零件名称	备注
1	03175260	平绣框组件 - EW4814	
1.1	01505102	料夹-220	
1.1	01505101	料夹-300	
2	3011311001	平绣台板MT-1T	
3	3011311005	侧台板-MT1-4814	
4	03010313	大台板支撑上磁铁座	
5	03010325	台板落地支撑柱	
6	80270831	万向调节脚杯-尼龙-Φ50-M12*50	
7	80700103	大扁头十字自攻钉M3.5x20	

No.	Serial No.	Part name	Remark
1	03175260	Aluminum Frame-EW4814	
1.1	01505102	Feed Collet -220	
1.1	01505101	Feed Collet-300	
2	3011311001	Flat Table-MT1	
3	3011311005	Side Table-MT1-4814	
4	03010313	Table Suport Megnet Base	
5	03010325	Support Pillar	
6	80270831	Support Feet-Nylon-Φ50-M12*50	
7	80700103	M3.5X20 Cross Of Tapping Screws-Black	



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