



HP-1620F

PARTS

BOOK

Version:06000V1

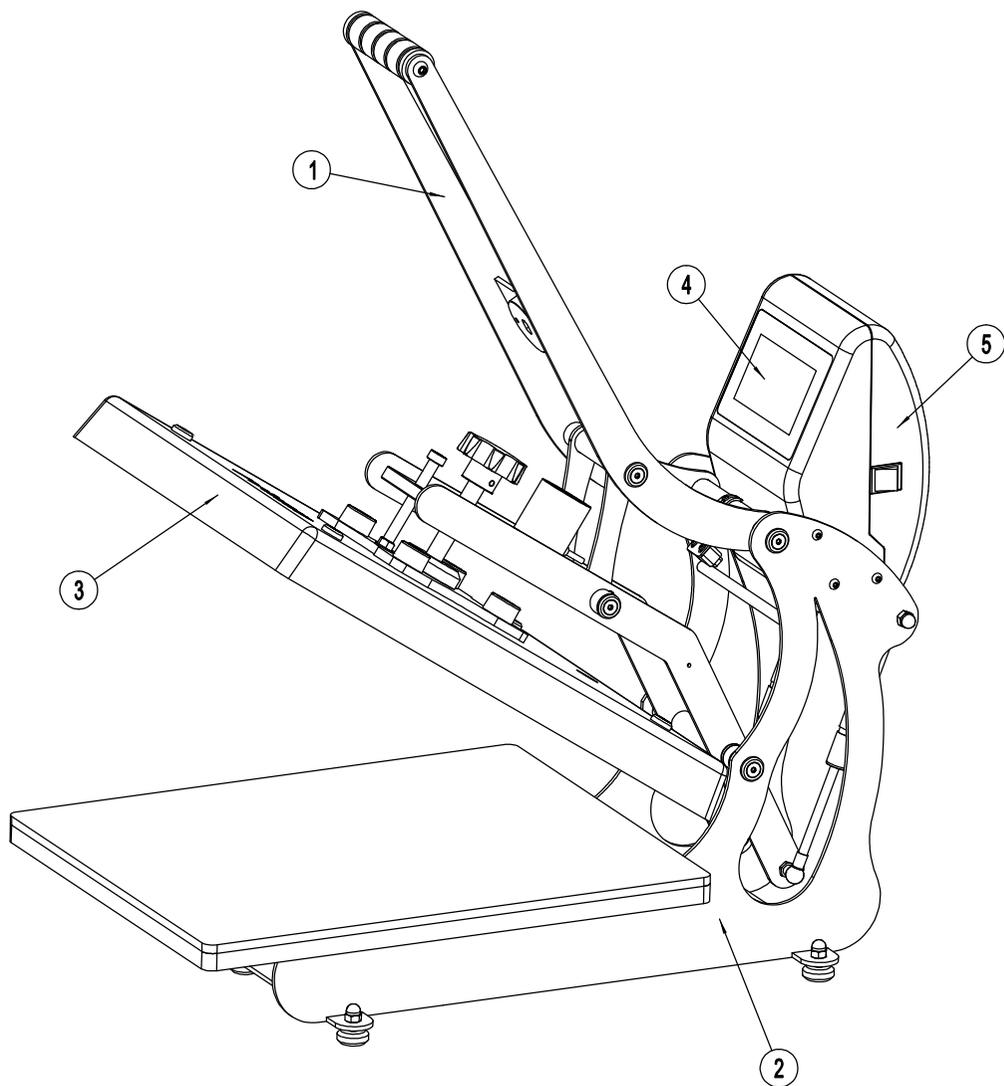
THINK BEYOND

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总装配图

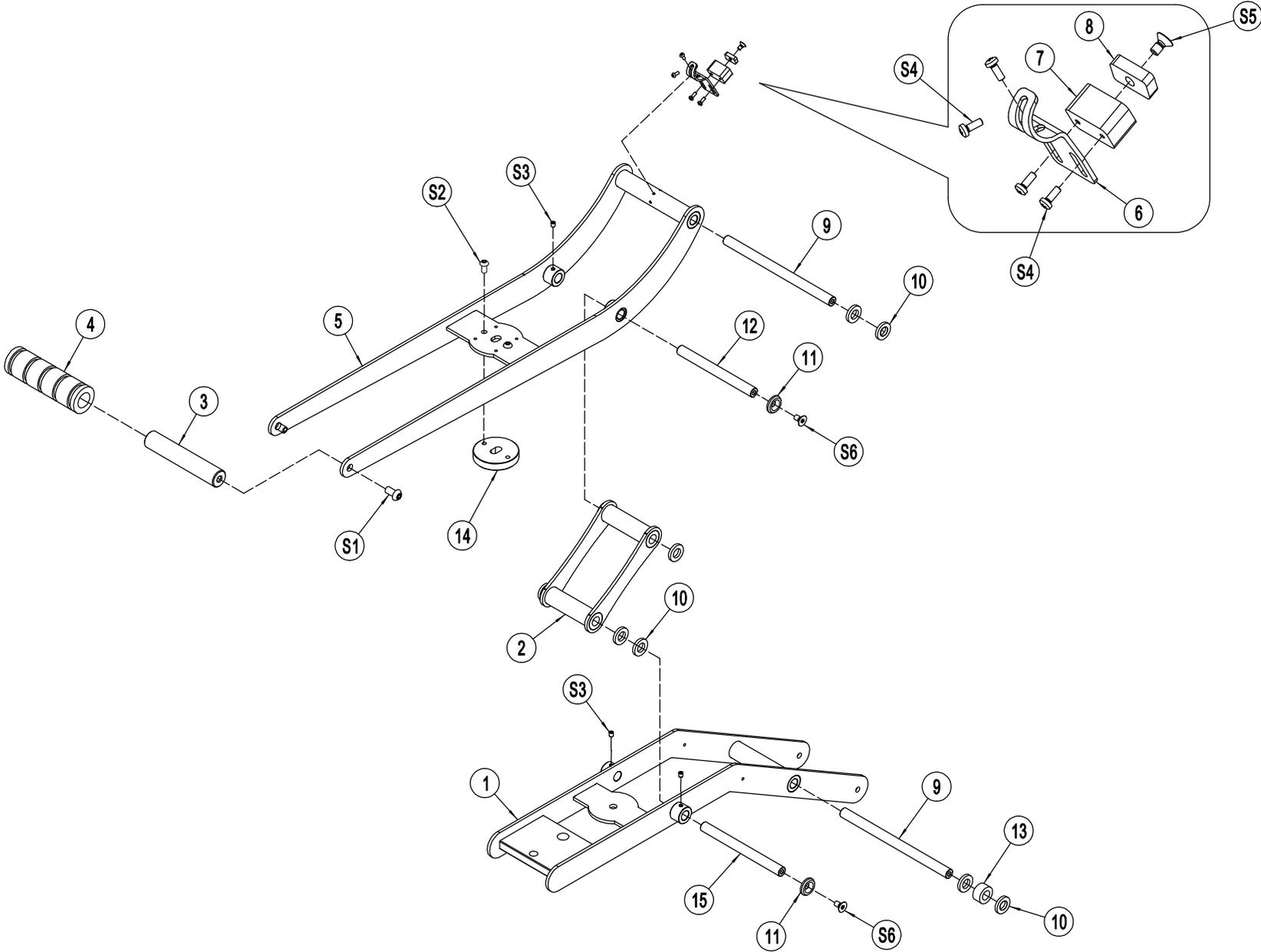
HP-1620F



| 序号 | 部件名称 |
|----|----------|
| 1 | 机架压杆部分 |
| 2 | 机架座部分 |
| 3 | 发热部分 |
| 4 | 控制器前罩壳部分 |
| 5 | 控制器后罩壳部分 |

1.机架压杆部分

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1.机架压杆部分

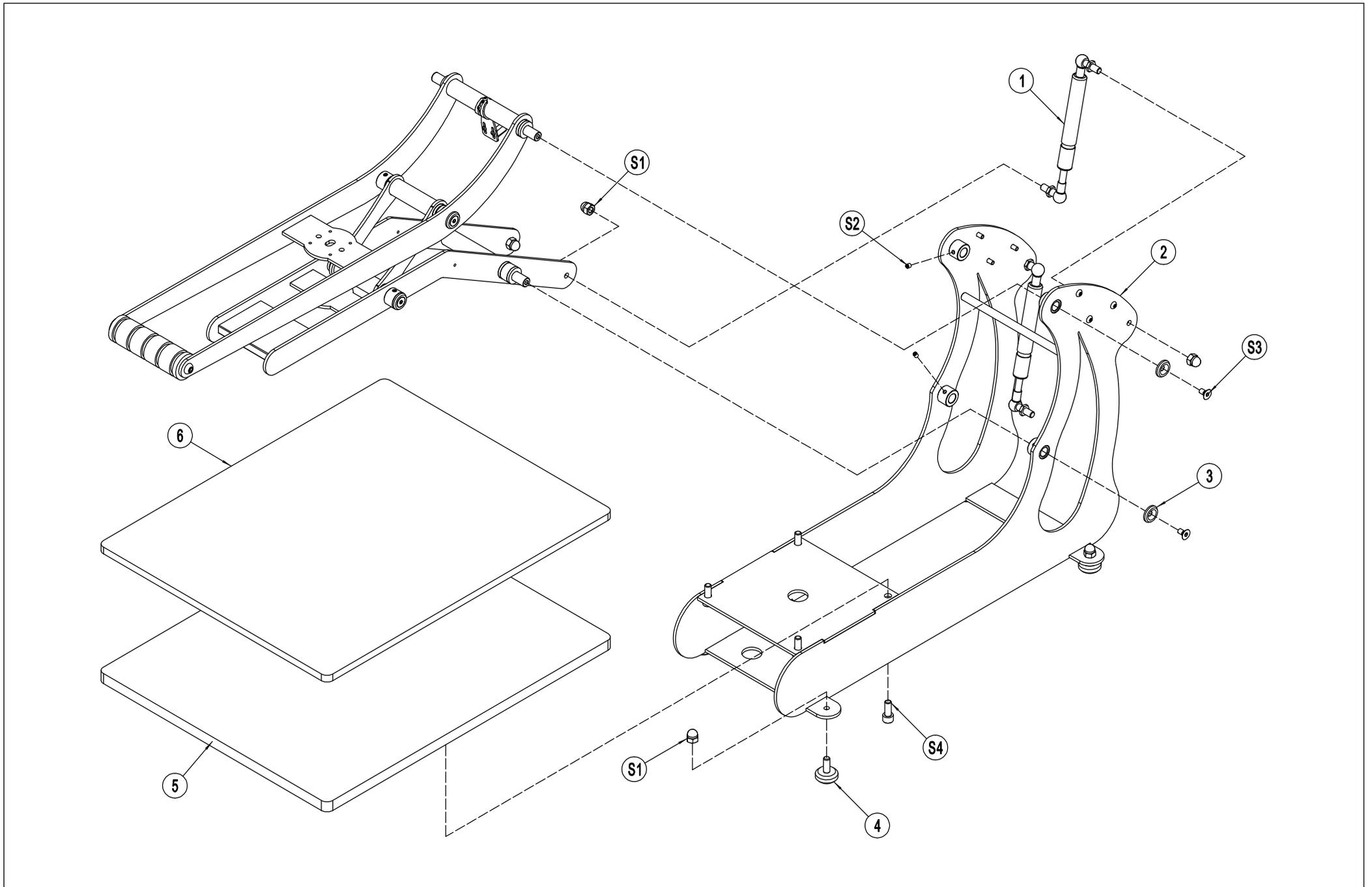
HP-1620F

| 序号 | 编号 | 零件名称 | 备注 |
|----|-------------|-------------------|----|
| 1 | 5030162003 | 下压杆焊件-1616F | |
| 2 | 5030151504 | 连接杆焊件-1515F | |
| 3 | 5050010005 | 把手杆 L117 | |
| 4 | 5050040001 | 泡棉把手 | |
| 5 | 5030162002 | 上压杆焊件-1616F | |
| 6 | 5050030015 | 感应片 | |
| 7 | 5050020002 | 磁铁座 | |
| 8 | 80080201 | 方形磁铁 20X10X5 | |
| 9 | 5050010006 | 转轴 L180 | |
| 10 | 5050010003 | 铰链垫片 | |
| 11 | 5050010002 | 装饰片 | |
| 12 | 5050010007 | 转轴 L125.5 | |
| 13 | 5050010004 | 铰链隔套 | |
| 14 | 5050010028 | 吸合铁块 | |
| 15 | 5050010008 | 转轴 L133 | |
| S1 | 80763816-BL | 半圆头内六角M8×16-黑色不锈钢 | |
| S2 | 80763612-BL | 半圆头内六角M6×12-黑色不锈钢 | |
| S3 | 80880506 | 机米螺丝 M5-L6 | |
| S4 | 80742306 | 法兰式半圆十字M3×6 [不锈钢] | |
| S5 | 80860408 | 沉平头十字螺钉M4×8 [不锈钢] | |
| S6 | 80866612-BL | 沉平头内六角M6×12-黑色不锈钢 | |

| No. | Serial No. | Part Name | Remark |
|-----|-------------|---------------------------------------|--------|
| 1 | 5030162003 | Lower Lever Assembly - 1620F | |
| 2 | 5030151504 | Connecting Rod - 1515F | |
| 3 | 5050010005 | Handle L117 | |
| 4 | 5050040001 | Foam Handle | |
| 5 | 5030162002 | Upper Lever Assembly - 1620F | |
| 6 | 5050030015 | Sensor Plate | |
| 7 | 5050020002 | Magnet Base | |
| 8 | 80080201 | Square Magnet 20*10*5 | |
| 9 | 5050010006 | Shaft L180 | |
| 10 | 5050010003 | Hinge Gasket | |
| 11 | 5050010002 | Decorating Piece | |
| 12 | 5050010007 | Shaft L125.5 | |
| 13 | 5050010004 | Hinge Spacer | |
| 14 | 5050010028 | Iron Block | |
| 15 | 5050010008 | Shaft L133 | |
| S1 | 80763816-BL | M8*16 Hexagon Round Head Screw | |
| S2 | 80763612-BL | M6*12 Hexagon Round Head Screw | |
| S3 | 80880506 | Set Screw M5-L6 | |
| S4 | 80742306 | M3*6 Flange Phillips Round Head Screw | |
| S5 | 80860408 | M4*8 Flat Head Philips Head Screw | |
| S6 | 80866612-BL | M6*12 Hexagon Socket Head Screw | |

2.机架座部分

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2.机架座部分

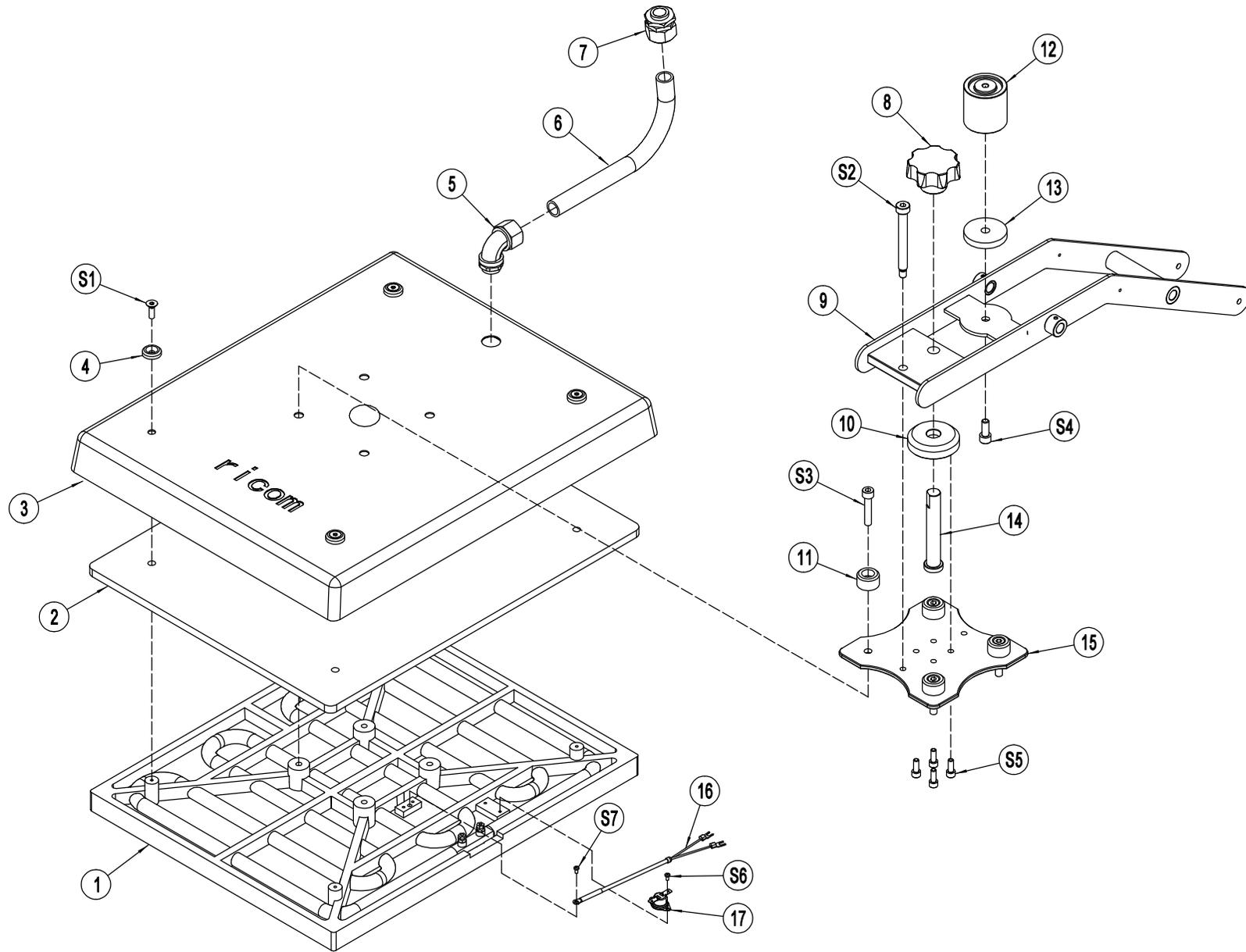
HP-1620F

| 序号 | 编号 | 零件名称 | 备注 |
|----|--------------|-------------------|----|
| 1 | 80060108-425 | 氮气弹簧 FHL62-M8-425 | |
| 2 | 5030162001 | 机架组件-1620F | |
| 3 | 5050010002 | 装饰片 | |
| 4 | 80277108-20 | 地脚 M8-20 | |
| 5 | 50401620002 | 平台底板-1620 | |
| 6 | 50401620001 | 硅胶垫-1620 | |
| S1 | 80900831 | 304带帽螺母 M8 | |
| S2 | 80880506 | 机米螺丝 M5-L6 | |
| S3 | 80866612-BL | 沉平头内六角M6×12-黑色不锈钢 | |
| S4 | 80763820-BL | 半圆头内六角M8×20-黑色不锈钢 | |

| No. | Serial No. | Part Name | Remark |
|-----|--------------|---------------------------------|--------|
| 1 | 80060108-425 | Gas Spring FHL62-M8-425 | |
| 2 | 5030162001 | Body Assembly - 1620F | |
| 3 | 5050010002 | Decorating Piece | |
| 4 | 80277108-20 | Foot M8-20 | |
| 5 | 50401620002 | Platform Floor - 1620 | |
| 6 | 50401620001 | Silicone Cushion - 1620 | |
| S1 | 80900831 | Nut with Cap M8 | |
| S2 | 80880506 | Set Screw M5-L6 | |
| S3 | 80866612-BL | M6*12 Hexagon Socket Head Screw | |
| S4 | 80763820-BL | M8*20 Hexagon Round Head Screw | |

3.发热部分

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3.发热部分

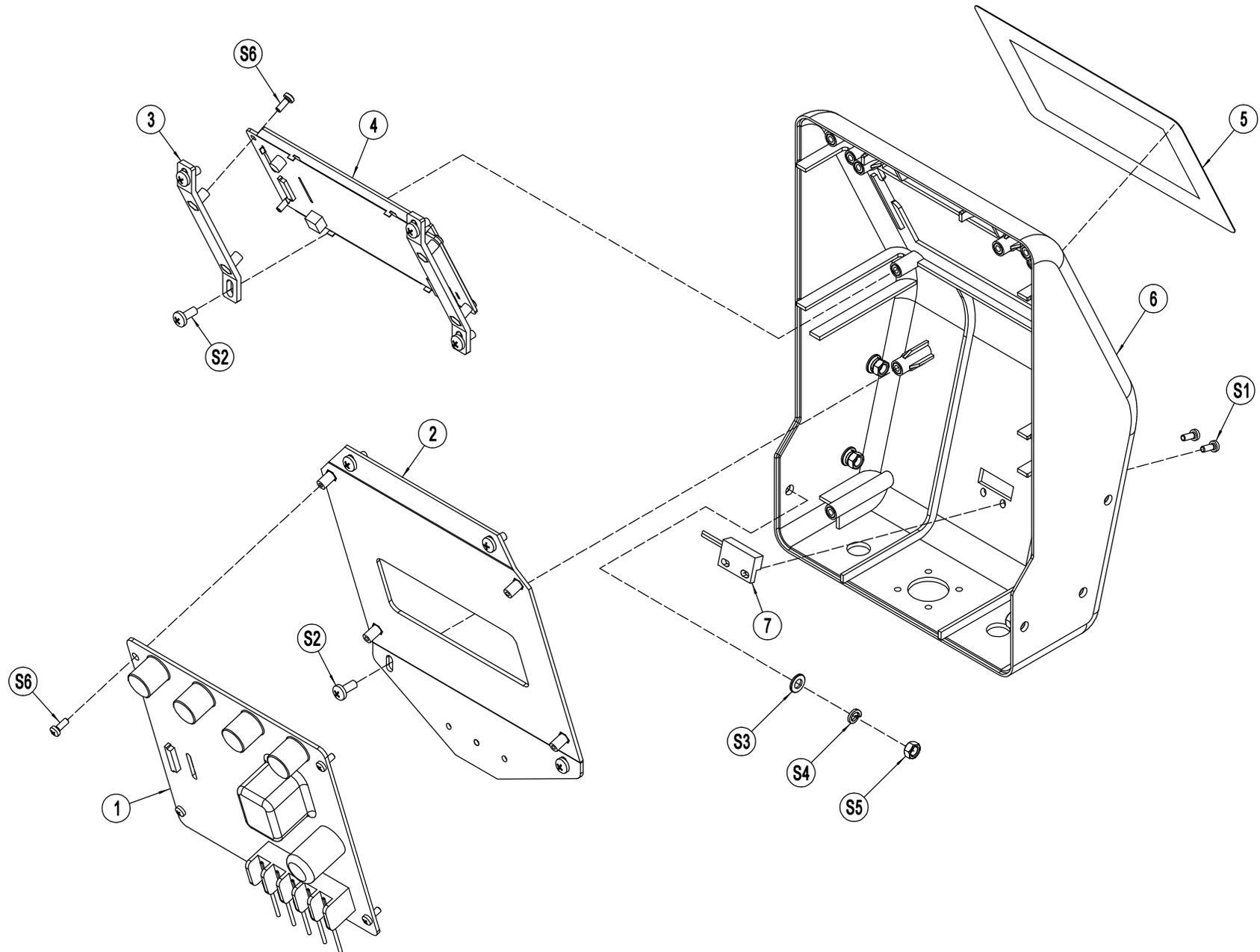
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| 序号 | 编号 | 零件名称 | 备注 |
|----|--------------|----------------------------|----|
| 1 | 5020162004 | 发热板成品-1620 | |
| 2 | 5020162002 | 隔热棉-1620F | |
| 3 | 5020162001 | 防护罩-1620 | |
| 4 | 5050010025 | 隔热垫圈 | |
| 5 | 80380303 | 金属软管接头 G1-2 Φ16MM (外牙90度弯) | |
| 6 | 80071601-300 | 金属软管 Φ16MM-L300 | |
| 7 | 80380302 | 金属软管接头 G1-2 Φ16MM (外牙直接) | |
| 8 | 80921201 | 五星把手 AM16X65 | |
| 9 | 5030162003 | 下压杆焊件-1616F | |
| 10 | 5050010022 | 法兰座 | |
| 11 | 5050010026 | 隔热帽-M10 | |
| 12 | 80320701 | 电磁铁 50X50 | |
| 13 | 5050010009 | 胶垫 | |
| 14 | 5050010021 | 螺杆 | |
| 15 | 5050020010 | 转接板-2 | |
| 16 | 80330202 | 热电阻 PT100 (圆端子型) | |
| 17 | 80330201 | 过热保护器 KSD301-230 (压片型) | |
| S1 | 80866520-BL | 沉平头内六角M5×20-黑色不锈钢 | |
| S2 | 80924220 | 肩型螺栓 D10-L80-M8 | |
| S3 | 80814035-BL | 圆柱头内六角M10×35-黑色不锈钢 | |
| S4 | 80813830-BL | 圆柱头内六角M8×30-黑色不锈钢 | |
| S5 | 80813616-BL | 圆柱头内六角M6×16-黑色不锈钢 | |
| S6 | 80742306 | 法兰式半圆十字M3×6 [不锈钢] | |
| S7 | 80763612-BL | 半圆头内六角M6×12-黑色不锈钢 | |

| No. | Serial No. | Part Name | Remark |
|-----|--------------|-----------------------------------------------|--------|
| 1 | 5020162004 | Heating Plate - 1620F | |
| 2 | 5020162002 | Insulation Cotton - 1620F | |
| 3 | 5020162001 | Heating Plate Protecting Cover - 1620F | |
| 4 | 5050010025 | Insulation Cushion | |
| 5 | 80380303 | Metal Hose Joint G1-2 Φ16MM - 90 Degree Angle | |
| 6 | 80071601-300 | Metal Hose Φ16MM-L300 | |
| 7 | 80380302 | Metal Hose Joint G1-2 Φ16MM | |
| 8 | 80921201 | Star Handle AM16*65 | |
| 9 | 5030162003 | Lower Lever Assembly - 1620F | |
| 10 | 5050010022 | Flange Base | |
| 11 | 5050010026 | Insulation Cap - M10 | |
| 12 | 80320701 | Solenoid 50*50 | |
| 13 | 5050010009 | Rubber Cushion | |
| 14 | 5050010021 | Bolt | |
| 15 | 5050020010 | Transfer Board - 2 | |
| 16 | 80330202 | Thermal Resistance PT100 | |
| 17 | 80330201 | Overheat Protector KSD301-230 - Plate Type | |
| S1 | 80866520-BL | M5*20 Hexagon Flat Head Screw | |
| S2 | 80924220 | Shoulder Bolt D10-L80-M8 | |
| S3 | 80814035-BL | M10*35 Hexagon Socket Head Cap Screw | |
| S4 | 80813830-BL | M8*30 Hexagon Socket Head Cap Screw | |
| S5 | 80813616-BL | M6*16 Hexagon Socket Head Cap Screw | |
| S6 | 80742306 | M3*6 Flange Phillips Round Head Screw | |
| S7 | 80763612-BL | M6*12 Hexagon Round Head Screw | |

4. 控制器前罩壳部分

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4.控制器前罩壳部分

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| 序号 | 编号 | 零件名称 | 备注 |
|----|--------------|-------------------|----|
| 1 | 5010100104 | 热转印机控制电路板-V1 | |
| 2 | 5010100107 | 电路固定板 | |
| 3 | 5010100106 | 触摸屏支架 | |
| 4 | 5010100103 | 5寸触摸屏-电阻屏-V1 | |
| 5 | 5010100105 | 屏幕保护膜01 | |
| 6 | 5010100101 | 控制器前罩壳 | |
| 7 | 80333620-250 | 磁开关 GPS-23L (常开) | |
| S1 | 80742308 | 法兰式半圆十字M3×8 [不锈钢] | |
| S2 | 80746408 | 大圆头十字螺钉M4×8 [不锈钢] | |
| S3 | 80900501 | 不锈钢平垫 M5 | |
| S4 | 80900518 | 不锈钢弹性 M5 | |
| S5 | 80900528 | 不锈钢螺母 M5 | |
| S6 | 80742306 | 法兰式半圆十字M3×6 [不锈钢] | |

| No. | Serial No. | Part Name | Remark |
|-----|--------------|---------------------------------------|--------|
| 1 | 5010100104 | Circuit Board -V1 | |
| 2 | 5010100107 | Circuit Board Mounting Plate | |
| 3 | 5010100106 | Screen Bracket | |
| 4 | 5010100103 | 5 Inch Touch Panel -V1 | |
| 5 | 5010100105 | Screen Protector -01 | |
| 6 | 5010100101 | Touch Panel Front Cover | |
| 7 | 80333620-250 | Magnetic Switch GPS-23L - 250 | |
| S1 | 80742308 | M3*8 Flange Phillips Round Head Screw | |
| S2 | 80746408 | M4*8 Phillips Round Head Screw | |
| S3 | 80900501 | Flat Cushion M5 | |
| S4 | 80900518 | Elastic Cushion M5 | |
| S5 | 80900528 | Nut M5 | |
| S6 | 80742306 | M3*6 Flange Phillips Round Head Screw | |

5.控制器后罩壳部分

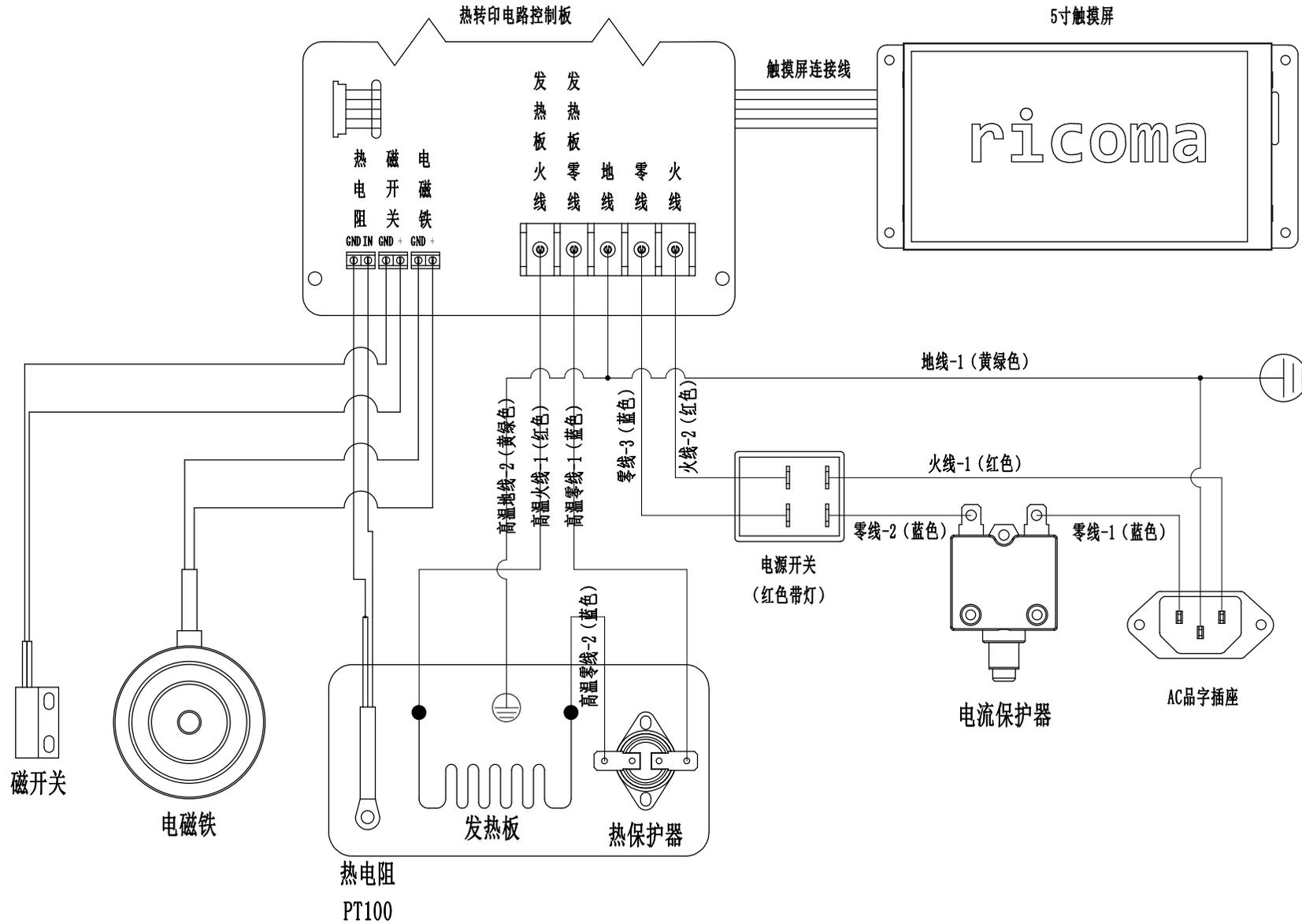
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| 序号 | 编号 | 零件名称 | 备注 |
|----|-------------|-------------------|----|
| 1 | 5010100101 | 控制器前罩壳 | |
| 2 | 5010100102 | 控制器后罩壳 | |
| 3 | 80380802 | AC品字插座 | |
| 4 | 80380901 | 船型开关 (红色带灯) | |
| 5 | 803804018 | 电流过载保护器 18A | |
| S1 | 80900328 | 不锈钢螺母 M3 | |
| S2 | 80900308 | 不锈钢平垫 M3 | |
| S3 | 80740450-12 | 十字组合螺丝M4X12 [不锈钢] | |
| S4 | 80860329 | 沉平头十字螺钉M3×10[不锈钢] | |

| No. | Serial No. | Part Name | Remark |
|-----|-------------|-----------------------------------------|--------|
| 1 | 5010100101 | Touch Panel Front Cover | |
| 2 | 5010100102 | Touch Panel Rear Cover | |
| 3 | 80380802 | AC Plug | |
| 4 | 80380901 | Switch | |
| 5 | 803804018 | Electric Current Overload Protector 18A | |
| S1 | 80900328 | Nut M3 | |
| S2 | 80900308 | Flat Cushion M3 | |
| S3 | 80740450-12 | M4*12 Philips Head Screw | |
| S4 | 80860329 | M3*10 Phillips Flat Head Screw | |

6.电路示意图

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